



Hot Tubs



2008 Illustrated Parts Catalog and Price List

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All parts orders are shipped C.O.D. unless otherwise authorized. Catalog prices are F. O. B., Chino, California and are subject to change without notice.

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Warranty

All service parts are warranted to the original purchaser for 180 days (6 months), parts only, no labor. The purchaser agrees to accept all parts with the understanding that our liability does not exceed the invoice value of the merchandise shipped.

Catalog

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The contents of this interactive table are for the benefit of Jacuzzi Hot Tubs dealers and service organizations. This easy-to-read and linked directory provides a "user friendly" format for looking up parts and accessories for all Jacuzzi Hot Tubs, as well as the Echo and Essence series. Please pride yourself on using only Jacuzzi Hot Tubs' "Factory Authorized" parts for your repair needs.

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Abbreviations:

- N/A = Not Applicable or Not Available
N.S. = Not Shown
XXX = Part no longer available
X = A color must be picked

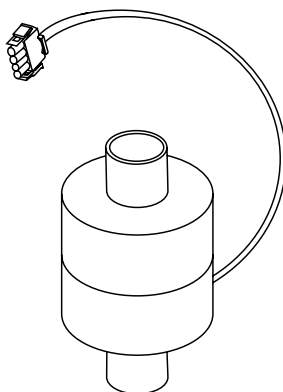
Blowers

For use in a 3-ring binder, remove this page, and replace it with a tab divider.

Blowers

These Blowers are for use with hot tub models manufactured before 2002. Air injection systems were eliminated in 2002.

Models	Air Blower with Plug	JP #	JWB #
Laser, Santana	120 VAC	2560-150	J119000
Triton	240 VAC 50/60 Hz	2560-151	S340000
Pinnacle, Quantum	120 VAC 60 Hz	2560-152	R759000



Circuit Boards

For use in a 3-ring binder, remove this page, and replace it with a tab divider.

Circuit Boards			
Replacement Circuit Board Matrix			
North America (60 Hz)			
System	Year	Part #	Details/Models
J-400 Series	2008+ (Fall)	6600-161	J-480, J-470, J-465, J-460; (starting approx. Fall of 2008)
	2006-2008 (Fall)	6600-098	J-480, J-470, J-465, J-460; (ending approx. Fall of 2008)
J-300 Series	2008+	6600-288	J-375
	2008+	6600-286	J-325 (Convertible model)
	2007+	6600-288	J-365, J-355, J-345, J-335
	2007+	6600-286	J-315
	2007	6600-288	J-325 (240V model)
J-300 LCD Series	2002-2006	6600-092	J-370/375, J-360/365, J-350/355
		6600-101	3-Pump J-380, J-385
J-300 LED Series	2002-2006	6600-288	J-340/345, J-330/335
	2002-2003		J-320
	2005-2006		J-325
	2002-2006	6600-286	J-310/315
	2004		J-325
J-200 LED Series	2008+	6600-288	J-230 with Circulation Pump
	2008+	6600-287	J-230 without Circulation Pump
	2007+ (Mid year)	6600-288	J-280, J-270 with Circulation Pump
	2007+ (Mid year)	6600-287	J-280, J-270 without Circulation Pump
	2005-2007	6600-287	J-230
	2005+	6600-289	J-210, J-220

Circuit Boards

Replacement Circuit Board Matrix North America (60 Hz), *continued*

System	Year	Part #	Details/Models
All Del Sol Series Models	2003-2004	6600-289	Redondo, Hermosa
All Platinum Series Models	Models manufactured before 2002	2600-011	R310, R300, R290, R280, R270
All Select Series Models	Models manufactured before 2002	2600-014	1/2 hr filter cycle, M450, R275, R295, J140
		2600-015	K010
		2600-020	R400
All Echo Series Models	Models manufactured before 2002	2600-005	Z135 (S260), Z235 (S270), Z240 (S280), Z255 (R560)
		2600-020	Z112 (S710) Analog
		2600-024	Z112 (S710) Digital

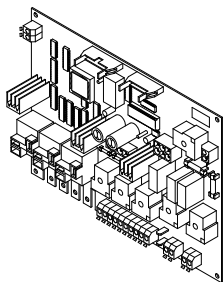
Export (50 Hz)

Year	System	Part #	Models
J-400 Series	2007+ (Mid year)	6600-162	J-480, J-470, J-465, J-460
	2006-2007 (Mid year)	6600-078	J-480, J-470, J-460
J-300 Series	2008+	6600-288	J-375
	2008+	6600-286	J-325 (Convertible model)
	2007	6600-288	J-325 (240V model)
	2007+	6600-288	J-365, J-355, J-345, J-335
		6600-286	J-315
J-300 LED Series	2002-2006	6600-288	J-340/345, J-330/335
	2005-2006		J-325
	2005-2006	6600-286	J-310/315
	2004		J-325
J-200 LED Series	2008+	6600-288	2008+ J-230, J-270, J-280 with circ pump
	2008+	6600-287	2008+ J-270, J-280 without circ pump
	2008+	6600-289	2008+ J-230 without circ pump
	2005-2007	6600-287	J-230
	2005+	6600-289	J-210, J-220
Del Sol Series	2003-2004	6600-289	Redondo, Hermosa
J-300 LCD Series	2002-2006	6600-093	J-370/375, J-360/365, J-350/355
		6600-102	3 Pump J-380, J-385 Only

Circuit Boards

J-400 Series 2006+

6600-161, 2008+ J-400 Series 60 Hz Models; EPROM Rev. 9.51B (replaces PN 6600-098)



6600-098, 2006-2008 J-400 Series 60 Hz Models; EPROM Rev. 9.51A (replaced by PN 6600-161 in Fall of 2008)

6600-162, 2008+ J-400 Series 50 Hz Export Model; EPROM Rev. 9.51B (replaces PN 6600-078, Spring 2008)

6600-078, 2006-2008 J-400 Series 50 Hz Export Models; EPROM Rev. 9.51A (replaced by PN 6600-162, Spring 2008)

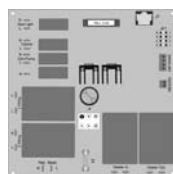
6660-328, EPROM: Rev. 9.51A
6660-268, EPROM: Rev. 9.51B

J-300 Series 2007+

(As of 2007, the J-300 Series are all LED models)

6600-288, LED Domestic/Export 50/60 Hz

- A. 2008+ J-375
- B. 2007+ J-365, J-355, J-345, and J-335
- C. 2007 J-325 (240V Model)



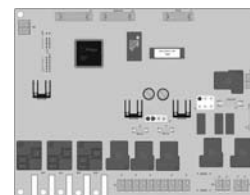
6600-286, LED Domestic/Export 50/60 Hz

- A. 2008+ J-325
- B. 2007+ J-315

J-300 LCD Series 2002-2006

6600-092, LCD 60 Hz

6600-101, LCD 3-Pump J-380/J-385 60 Hz



6600-093, LCD 50 Hz Export Models

6600-102, LCD 3-Pump J-380/J-385 50 Hz Export Models

REV9.50B

6660-279, EPROM: Rev. 9.50B (for **6600-092** board)

6660-282, EPROM: Rev. 9.70B (for 6600-101)

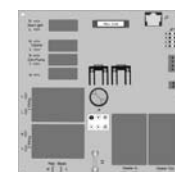


6760-024, Chip: Dallas Time (LCD Models Only)

J-300 LED Series 2002-2006

6600-288, LED Domestic/Export 50/60 Hz

- A. 2002-2006 J-335, J-345
- B. 2005-2006 J-325
- C. 2002-2003 J-325



6600-286, LED Domestic/Export 50/60 Hz

- A. 2002-2006 J-310/315
- B. 2004 J-325

6660-275, EPROM: Rev. 3.53, Used on 2002-2003 J-300 Series, 2 hour filter cycles

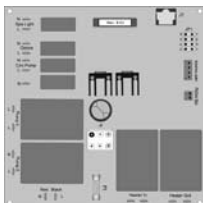
6660-277, EPROM: Rev. 3.56, Used on 2004+ J-300 Series, 1/2 hour filter cycles

Circuit Boards

J-200 and Del Sol Series

6600-288, LED Domestic/
Export 50/60 Hz

- A. 2008+ J-230 with Circ pump
- B. 2007+ J-270 and J-280 with Circ pump (models introduced mid-year)

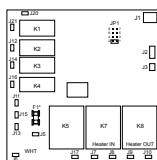


6600-287, LED Domestic/Export 50/60 Hz

- A. J-230 without Circ pump
- B. J-270 and J-280 without Circ pump (models introduced mid-year)

6600-289, LED Domestic/
Export 50/60 Hz

- A. 2005+ J-210 and J-220
- B. 2003-2004 Del Sol Series (Hermosa and Redondo)

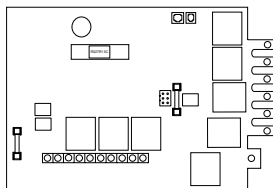


6660-276, EPROM: Rev. 5.54, Used on
2005 J-200 Series and 2003-2004 Del Sol
Series

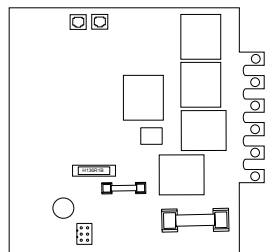
6660-284, EPROM: Rev. 5.56, Used on
2006+ J-200 Series, Allows 60A Logic for
J-230

Models Manufactured prior to 2002

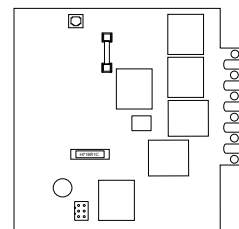
2600-011, Circuit
Board: Platinum
JWB #R797000



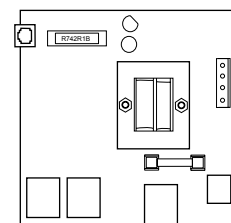
2600-015, Circuit Board:
For H136 Control Box
JWB #H311000



2600-014, Circuit Board:
Select, 1/2 Hr Filter Cycles

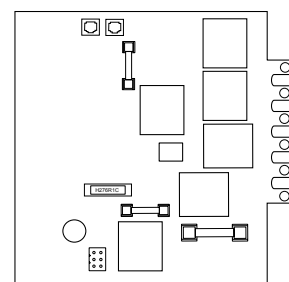


2600-020, Circuit Board: Palio
JWB #R796000



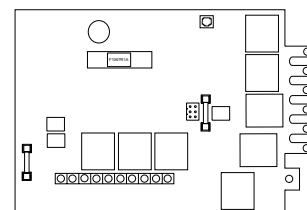
2600-024, Circuit Board:
Digital Duplex (Palio
Upgrade)
JWB #S927000

2000-601, Circuit
Board: PCB Assembly,
Balboa
JWB #J118000



2600-017, Circuit Board: Model 106/7
JWB #F809000

2600-018, Circuit
Board: Model K286
JWB #K623000



2600-019, Circuit
Board: Model 108/9
JWB #F81000

Circuit Boards

Control Boxes

~~2000-145~~, Balboa box: Z112

~~2500-080~~, Control Box: Duplex 120V (Alexa)

~~2500-090~~, Control Box: Digital Duplex 240V
2-Pump

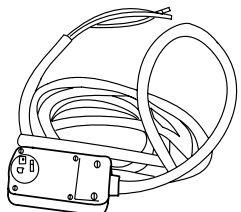
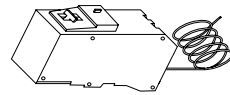
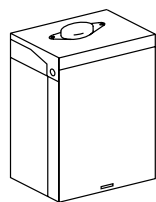
~~2500-095~~, Control Box: 240V 3 Pump Triton

Electrical

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Electrical

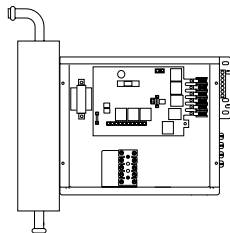
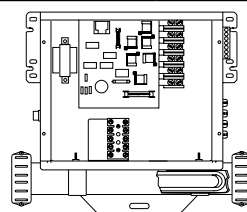
Circuit Breakers

JHT# JWB#	Description	Models	
2560-024 F921000	Cord 20A GFCI, 15 ft	Models manufactured before 2002	
6560-024 R886000	Cord: 15A GFCI, 15 ft	J-210, J-220, J-310, J-315 J-325 (2004 and 2008+ models ONLY) and Del Sol Series	
6472-694	GFCI Breaker: 240 VAC 50A (Square D), Limited stock		
6472-127	GFCI Breaker: 240 VAC 60A (Square D), Limited stock		
6472-136	GFCI Breaker: Enclosure (Square D), Limited stock		
6472-835	GFCI Breaker: 50A with Enclosure (Cutler Hammer)		
6472-836	GFCI Breaker: 60A with Enclosure (Cutler Hammer)		

Contactor

JHT#	Description	Models	
6000-505	Contactor Coil 240 VAC CRL	Used on all J-385 models manufactured after May 2006	

Controller

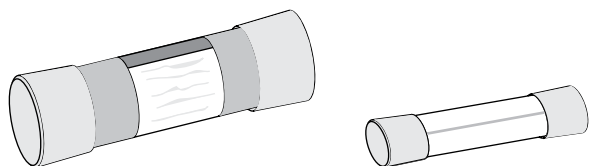
JHT#	JWB#	Description	
2500-095	R327000	Controller: 240 VAC 3-pump, 3-wire	
2500-100	R641000	Controller: 240 VAC 3-pump, 4-wire	
2500-080	H136000	Controller: Duplex 120/240 VAC	
2500-090	H176000	Controller: Digital Duplex 240 VAC 2-pump	

Controllers Manufactured Before 2001

JHT#	JWB#	Description
2000-625	P206000	Controller: 2-speed with Air Switch
2000-634	R574000	Balboa Box Duplex 120 VAC Convertible
2000-635	R576000	Balboa Box 2-pump 240 VAC

Electrical

Fuse Chart

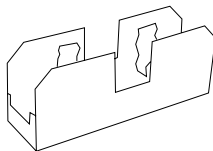


Amperage	JP#	JWB#
1.25 (LCD PCB)	6660-112	N/A
1.5 LED Trans Mini	6760-120	N/A
3	2600-150	F585000
4 (LCD Transformer)	6760-119	N/A
10 (Stereo)	2000-081	N/A
10	2000-083	F586000
20*	6660-106	H316000
20 (Pump 2, J-380/J-385)	6000-520	N/A
25	6000-025	S094000
30	6660-105	F588000

*This 20 Amp fuse is the large-system fuse used in the J-310 and J-315 convertible models, the 2004 and 2008+ models of the J-325, and all export models (except the J-385 model).

6660-045, Holder: Fuse Large
JWB #F589000

6660-046, Holder: Fuse
Small

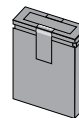


Miscellaneous

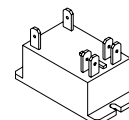
6600-999, Switch: Test LCD
Models Only



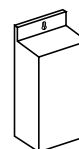
6560-864, Jumper: Logic
JWB #F572000



6660-104, Relay: Pump 2
J-380/J-385



6660-201, Transformer: 50 Amp Buck
and Boost (steps up 208 VAC to 240
VAC)



6000-019, Battery: 9V Rechargeable
JWB #F573000



6660-140, Varistor: 275V
(Only models manufactured
after 2002)



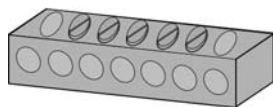
Description	JP#	JWB#
Bridge Rectifier, 1000V	2000-078	8572000
Relay: 30A 110 VDC	2000-079	8901000
Relay: 20A DPDT 110 VDC	2000-087	8745000
Cup: Heater Control	2000-088	C133000
Cable: Fiber Optic	2000-089	C061000
Repair: Terminal Block Assy. 50A	2000-096	9569000
Time Clock	2000-628	P514000

*This table of parts are used only on the old blue
and brown box control systems

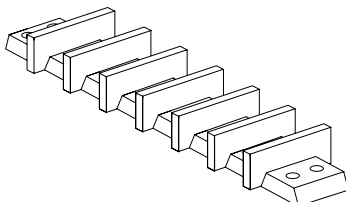
Electrical

Terminals

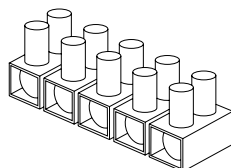
6660-191, Terminal:
7-Position Strip
(Ground Lug)



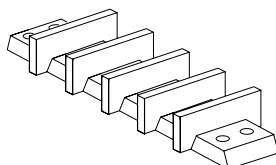
6000-006,
Terminal:
6-Position Strip
(Circuit Board)
JWB #F580000



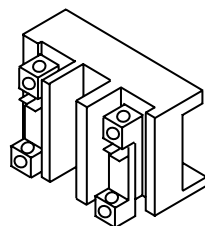
6560-434, Terminal:
5-Position Strip
JWB #F574000



6560-016, Terminal:
4-Position Strip



6660-195, Terminal: 2-Position
Strip (TB1, J-300 Models
except J-380/J-385,
J-310/J-315, and J-230)



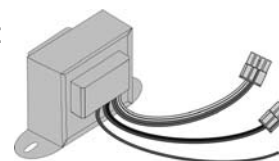
6660-192, Terminal:
2-Position Strip (TB1,
J-380/J-385)

6660-197, Terminal: 3-Position Strip (TB1
J-210, J-220, J-310/J-315 and (2004 and 2008+
models) of the J-325

Transformers

J-400 Series and J-300 LCD Models

6560-274*, Transformer:
LCD, For models
manufactured after 2001



*Because the new transformer does not include
plugs, you need to re-use the plugs from the old
transformer.

8002-116, Plug: Transformer:
LCD, For models manufactured
after 2001, Primary

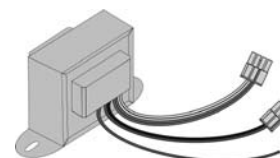


8002-117, Plug: Transformer:
LCD, For models manufactured
after 2001, Secondary



J-300 LED Models, J-200, and Del Sol Series

6560-274*,
Transformer: 2002+
LED



*Because the new transformer does not
include plugs, you need to re-use the plugs
from the old transformer.

8002-115†, Plug: Transformer 2002+ LED
Primary/ Secondary



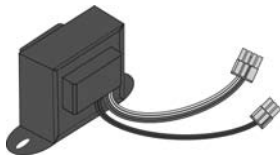
†This plug is configured for a 240 VAC spa.
If you are installing it in a 120/240 VAC
convertible spa, attach the red wire from the
plug to the white wire on the transformer.

Electrical

Transformers

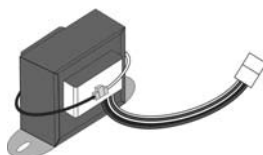
Export Models

6660-039, Transformer:
All 50 Hz J-400, J-300,
and J-200 Series spas

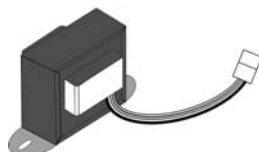


Models Manufactured Before 2002

2600-030, Transformer:
Platinum
JWB #F317000



2600-031, Transformer:
Select
JWB #K285000



2600-032, Transformer: Aero Plus, Vectra II
(1997-1999)
JWB #F581000



Filters

For use in a 3-ring binder, remove this page, and replace it with a tab divider.

Filters

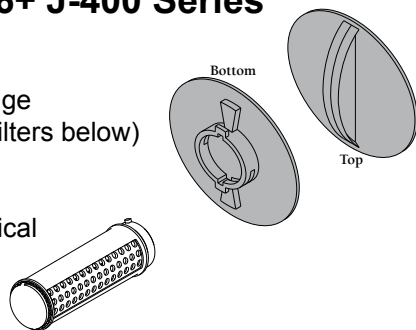
2006+ J-400 Series

6541-384

Cap: Filter Cartridge
(can be used on filters below)

2472-673

Dispenser: Chemical
(Optional)

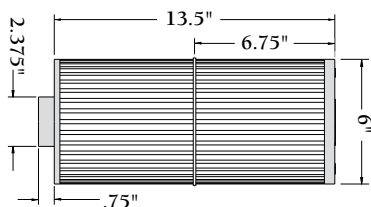


6540-498

Cartridge: ProClear II, 45 ft²

Use this cartridge on J-460 hot tubs (with Microban) manufactured beginning in 2006, on J-465 hot tubs (with Microban) manufactured from 01/2007 through 04/2007.

2000-498, Cartridge: ProClear II 45 ft²
Use this cartridge on J-460 hot tubs (without Microban) manufactured beginning in 2006, on J-465 hot tubs (without Microban) manufactured from 01/2007 through 04/2007.



20086-001

Cartridge: Proclear II 60 ft²

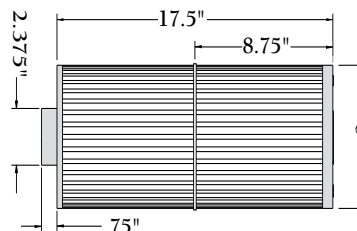
Use this cartridge on J-465, J-470, and J-480 hot tubs (with Microban) manufactured beginning in 2006.

2006+ J-400 Series, continued

2000-286

Cartridge: Proclear II 60 ft²

Use this cartridge on J-465, J-470, and J-480 hot tubs (without Microban) manufactured beginning in 2006.



6540-513

Filter Bag: ProPolish

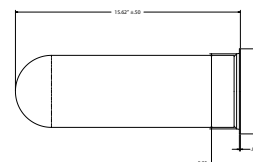
Only for use with PN **20071-001** on the J-480, J-470, and J-465 hot tubs.

6540-512

Filter Bag: ProPolish

Only for use with PN

6541-190 on 2008 J-460 hot tubs.



2005+ J-300 Series

6541-384

Cap: Filter Cartridge
(can be used on filters below)

2472-673

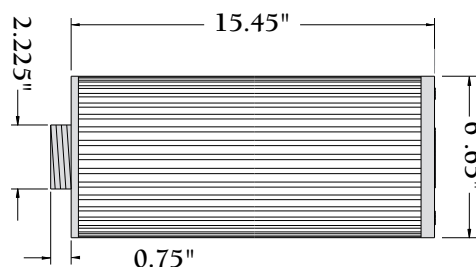
Dispenser: Chemical (optional)

6541-383

Cartridge: 60 ft² Filter without Cap

6000-383

Cartridge: 60 ft² Filter with Cap



Filters

2002-2004 J-300 Series

6540-476

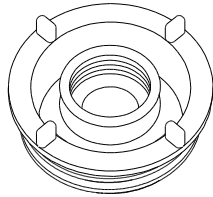
Filter: 60 ft², Replaced with PN **6000-383**

6540-329

Fitting: Filter Fill
2002+ J-300 Series

6000-285

Plug: Filter Fill

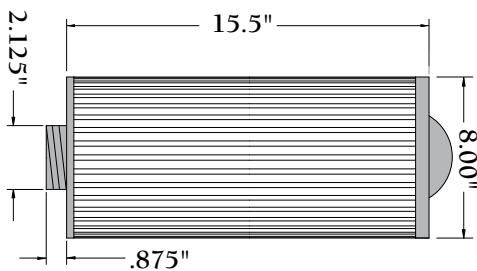


J-200 Series

2540-381

Cartridge: 95 ft² Filter (for use only on the J-280, J-270 and J-230 models)

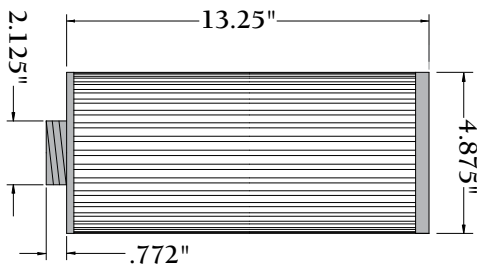
- A. 2008+ J-230
- B. 2007+ J-280 and J-270



373045

Cartridge: 50 ft² Filter

- A. 2005+ J-220 and J-210
- B. 2005-2007 J-230

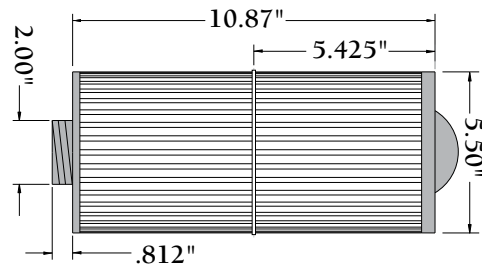


2003-2004 Del Sol Series

6540-723

Filter: 50 ft² 1.5 NPT x Blind End

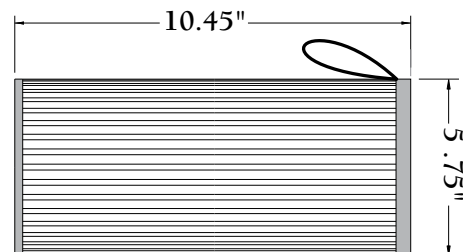
The Skimmer assembly used with Redondo spas manufactured before July 2003 and its filter cartridge (with a 2.125" hole in the top end [not shown]) use a discontinued skimmer assembly and discontinued filter cartridge. It is therefore necessary to order PN **6540-723** as the substitute skimmer assembly and filter cartridge.



Models Manufactured Before 2002

2540-380

Cartridge: 25 ft² Filter
JWB #6199000

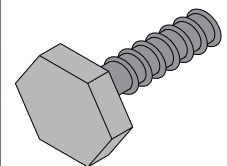
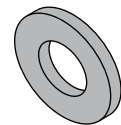
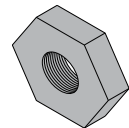
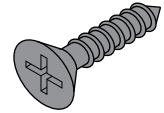


Hardware

For use in a 3-ring binder, remove this page, and replace it with a tab divider.

Hardware

Location	Description	JP#	JWB#
Air Control Panel	Screw: #4-24 x 0.5" L	2570-085	9724000
Blower Mount	Nut: 5/16-18	2570-080	6371832
Blower Mount	Washer: 1/4"	6570-036	3983832
BMH Retainer	Screw: #4-20	2570-083	8397000
Front Load Skimmer	Screw: #10-24 x 7/8"	2570-060	R785000
Front Load Skimmer	Nut: #10-24	2570-061	R784000
HTA Clamping Ring	Screw: Mach. SS 8/32"	6570-055	N/A
HTC Clamping Ring	Screw: #6-32 3/8" PH MS 18-8	6570-079	N/A
iPod Enclosure	Screw: 10-16 x 1 Flatd PH S/S SD	6570-325	N/A
iPod Enclosure	Washer: Finishing	6570-017	N/A
iPod Enclosure	Screw: Wood Flt PH 6 x 1	6570-100	N/A
J Pump Housing	Screw: 1/4-14" x 1" L	2570-077	F158000
K Pump Housing	Bolt : 1/4-20 x 0.88" L	2570-068	7939000
Pillow J-400	Anchor: #10 Blind with O-ring	20164-001	N/A
Pillow J-400	Screw: #10 x 0.75 L Pan Head Type A	20165-001	N/A
Plenum	Screw: Plenum	2570-089	N/A
Plenum	Nut: Locking 1/4"	6560-391	N/A
Plenum	Washer: #10 Locking	6570-013	4051000
Pump Vibration Damper	Nut: Locking 1/4-20	2570-065	4034832
Pump Vibration Damper	Washer: 3/8"	6570-509	3982832
Skimmer	Washer: #10 Flat	6570-279	4506000
Speakers	Screw: #6 x 1" L	2570-063	K636000



Continued on next page

Hardware

Hardware, continued from previous page

Location	Description	JP#	JWB#
Stereo Dowel Pin	Washer: 6.5 mm Nylon	2570-072	F143000
Stereo Housing	Nut: #8-32	2570-067	E176832
Stereo Housing	Screw: #4-40 x 1" L	2570-070	E387000
Stereo Housing	Screw: #8-32" x 1.25" L	2570-076	3969000
Stereo Panel	Nut: #4-40 x 1" L	2570-074	A294000
Suction Fitting Cover	Screw: #10-24" x 2" L	2570-066	3959000
Water Rainbow	Bolt: 1/4-20" x 1.5" L	2570-064	3945832
Water Rainbow	Nut: Locking 1/4-20"	2570-065	4034832
Water Rainbow	Washer: 1/4"	6570-036	3983832
Wood Panels	Screw: Wood #6 x 1.625" L	6570-135	5303837
Wood Panels	Screw: 8 x 1-5/8" PHD 305 S/S Blnd	6570-300	N/A
Wood Panels	Screw: 8 x 1-5/8" PHD 305 S/S Red	6570-301	N/A
Wood Panels	Screw: 8 x 1-5/8" PHD 305 S/S Silver	6570-302	N/A
Wood Panels	Screw: 8 x 1-5/8" PHD 305 S/S Maho	6570-303	N/A
	Screw: Mach. PHP #8-32 x 1.5" SS	2000-662	S167000
	Screw: #10-12 x 1.0" Type A	6570-070	N/A
	Screw: Drywall #10 x 3.5" L	6570-305	H244837
	Screw: Drywall #6-8 x 2.5" L	6570-376	H243837

Heaters

For use in a 3-ring binder, remove this page, and replace it with a tab divider.

Heaters			
Description	JP#	JWB#	Model #
Heater: 2006+ 240V 5.5 kW	20138-001	-	J-400 Series
Heater: 2002-2006 LCD Models 240V 5.5 kW	6500-403	-	J-300 LCD Series; (J-350/J-355, J-360/J-365, J-370/J-375 & J-380/J-385)
Heater: 2002+ LED Models 240V 5.5 kW	6500-402	-	J-300 LED Series; (2008+ J-375, 2007+ J-365, & J-355) J-320, J-325 (Except 2004 & 2008+), J-330/J-335, & J-340/J-345, J-270 & J-280 w/Circ pump and 2008+ J-230 w/Circ pump
Heater: 1 kW/4 kW 120/240V	6500-063	-	2002+ J-310/J-315 & 2004 and 2008+ J-325
Heater: 1 kW/4 kW 120/240V	6000-338	-	2005+ J-210, J-220 & Del Sol Series
Heater: 5.5 kW 240V	6000-156	-	2008+ J-230 w/o Circ pump, 2007+ J-270 & J-280 w/o Circ pump, 2005-2007 J-230
Heater: 5.5 kW Vertical	6500-301	R743000	R270, R280, R290, R300, R310, S125 & All Platinum Series
Heater: 5.5 kW Horizontal	2600-050	F802000	E400, E790, E800, F160, F280, F290, F291, F292, F300, F310, H860, H870, H880, H890, J140, K010, K770, M450, N750, N800, N825, R275, R295 & All Select Series
Export			
Heater: 2006+ 230V 2.7 kW	6500-411	-	J-400 Series
Heater: 2002+ 230V 2.7 kW	6500-401	-	J-300 Series (except J-310, J-315 & [2004 and 2008+] J-325) 2008+ J-280, J-270 and J-230 with Circ pump
Heater: 230V 2.7 kW (50 Hz)	6500-062	-	J-310, J-315 & 2004 and 2008+ J-325
Heater: 2.7 kW 230V (50 Hz)	6000-157	-	2008+ J-280, J-270, J-230 without Circ pump J-200 & Del Sol Series
Older Spas& Echo Heaters			
Heater Indicator Repair Assm	2000-132	7759000	All SCM Models
240V - 12 kW Heater Element	2000-134	2209000	Avanza, Quanta, Cambio
Heater Connection Repair Kit	2000-175	D149000	All SCM Models
Heater: 6 kW Low Flow (1997 - 1999)	2000-300	K464000	P700, P725, K100, K780
Heater Assembly PS-1	2000-301	P516000	Z101, N925
Heater: Select Series Palio	2000-302	R792000	Z112, R400
Heater: 1.5kW 120V Alexa (the element only w/box)	2000-303	5251000	D600, 5250, 5600, 5630, 6925, 6950, 7000, 7100, 7200, 8390, 8395, 8400, 8405, 8410, 9800
Heater: Assembly 6 kW Comes With Hi-limit Sensor	2000-304	6521000	6500, 7100, 7200, 7700, 8200, 8400, 8405, 8780, 8790, 8800, 8900, 9200, 9400, C400, C460, C600
Tailpiece: 1.5" Heater Union	2000-678	S930000	Included w/2000-302
O-ring: 1.5" Heater Union	2000-679	S931000	Included w/2000-302
Heater: Assembly 1.0/4.0 kW	2000-680	S943000	
Heater: Assembly 5.5 kW	2000-681	S944000	S260, H490, H240 (could use part # 2000-688)
Heater: Assembly 1.0 kW	2000-682	T041000	S710
Heater: Assembly 5.5 kW 240V	2000-684	R793000	S270, S280, R560
Heater: Assembly 4.0 kW 240V	2000-688	S872000	S260, H490, H240

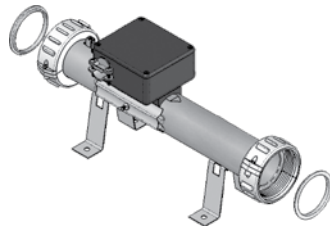
Heaters

2006+ J-400 Series

20138-001, Heater:
240V 5.5 kW
Hi-Flow

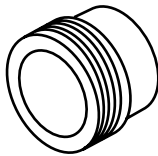
6000-176, Nut:
Heater

6000-287, Gasket:
Heater



6540-411, Heater: 230V 2.7 kW Export

6560-005, Tailpiece: 2" SL w/
Groove

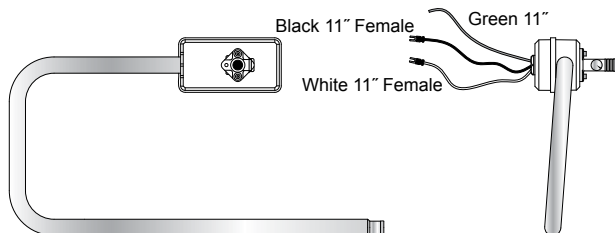


2002+ J-300 Series

6500-403, Heater: LCD Models 240V 5.5 kW

6500-402, Heater: LED Models 240V 5.5 kW

6500-401, Heater: J-300 Export 2.7 kW (50Hz)

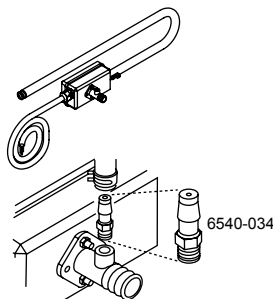


2002+ J-310/J-315 & (2004 and 2008+) J-325

6500-063, Heater: 1
kW/4 kW 120/240V

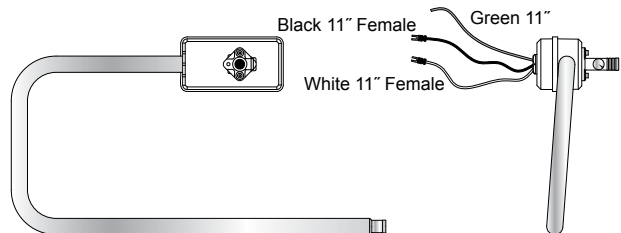
6500-062, Heater: 2.7
kW 230V (50Hz)

6540-034, Adapter:
MPT 1/8" x 3/8" Barb (J-
310 Freeze Line)



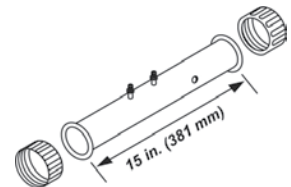
J-200 & Del Sol Series

6500-402, Heater: LED Models 240V 5.5 kW (J-
230, J-270 & J-280 with Circ Pump)



6000-157, Heater: 230V 2.7 kW Export
(J-230, J-270 & J-280 without Circ Pump)

6000-156, Heater:
5.5 kW, 240V (Includes
nuts w/o Circ Pump)



6000-338, Heater:
1 kW/4 kW, 120/240V
(Includes nuts)

6000-287, Gasket: Union Fitting

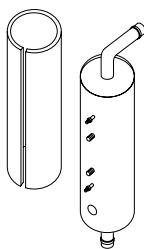
Heaters

2000-2001 Platinum Series

6560-012, Insulation Foam:

Vertical heater

JWB #R328000



6500-301, Heater: 5.5 kW Vertical

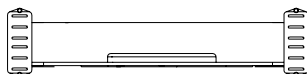
JWB #R743000

2000-2001 Select Series

2600-050, Heater:

5.5 kW Select Series

JWB #F802000



6000-176, Nut: Split Replacement 2"

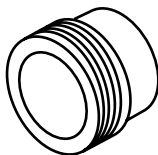
6000-287, Gasket: Union Fitting



6560-005, Tailpiece: Heater

Select Series

JWB #F803000

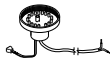
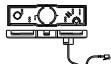


For any older models or Echo
Models refer to the Heater
Matrix at the front of this section.

Lights

For use in a 3-ring binder, remove this page, and replace it with a tab divider.

Lights

										
Models	6560-420	6560-422	6560-820	6560-822	6560-577	6560-136	2540-904	6472-676	6540-998	6560-144
J-385	2002-2006	2002-2006								
J-375	2002-2006	2002-2006			2008+	2008+	2008+			
J-365	2002-2006	2002-2006			2007+	2007+	2007+			
J-355	2002-2006	2002-2006			2007+	2007+	2007+			
J-345	2002-2006	2002-2006			2007+	2007+	2007+			
J-335	2002-2006	2002-2006			2007+	2007+	2007+			
J-325	2007	2007				2008+	2008+			
J-315	2007	2007				2008+	2008+			
J-380	2002-2006	2002-2006								
J-370	2002-2006	2002-2006								
J-360	2002-2006	2002-2006								
J-350	2002-2006	2002-2006								
J-340								2002-2004	2002-2004	
J-330								2002-2004	2002-2004	
J-320								2002-2004	2002-2004	
J-310								2002-2004	2002-2004	
J-280	See Page 41 for Details									
J-270										
J-230										
J-230	2007							2005-2006	2005-2006	
J-220	2007+							2005-2006	2005-2006	
J-210	2007+							2005-2006	2005-2006	
Del Sol Series								2003-2004	2003-2004	
Prior to 2002										Before 2002

Lights

J-400 Series

20141-001, Light: Logo Seat Assembly (O-rings included, Nuts not included)

6540-682, O-ring: EPDM 1.22 ID (Not Shown, 2 needed for light)

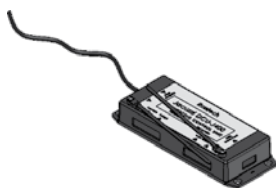
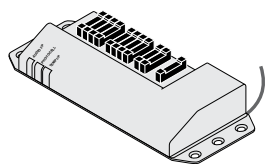
6540-685, Nut: Accu-pressure (Not Shown, 2 needed for light)

20094-001, Jet Face: Assembly IX Jet with LED light

20096-001, Light: Waterfall 11" Clip on

2560-131, Light DCU (Blue) 300/400 2007 Backwards Compatible
6560-332, DCU Expansion (Not Shown)

20242-001, Light: DCU (Black) Lighting Control Unit 2006



J-400 Series, continued

20263-001, Harness: Waterfall Feature, 2 into 1

2007+
6560-577, Light: LED Cupholder (gasket also included-not shown)

J-300 LED Series

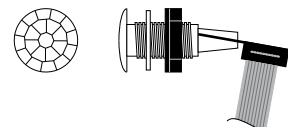
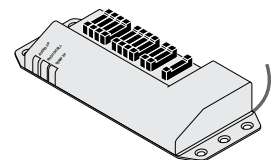
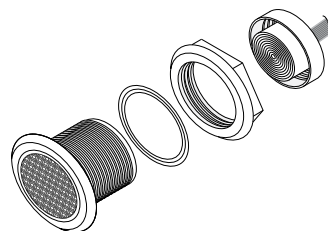
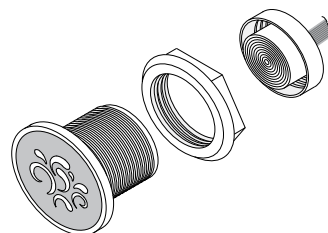
2007+
6560-577, Light: LED Cupholder (gasket also included-not shown)

2007+
6560-136, Light: LED Footwell

2007+
2540-904, Waterfall: JHT with lights

2560-131, Light DCU (Blue) 300/400 2007 Backwards Compatible
6560-332, DCU Expansion (Not Shown)

2560-908, Light: Pillow JHT 2007+

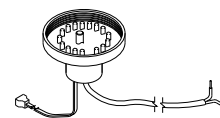


Lights

J-300 LCD Series

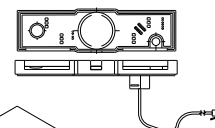
Used from 2002-2006

6560-420, Light: LED Multi-color (This is a phone jack-style connector)

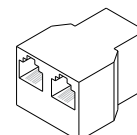


Used from 2002-2006

6560-422, Light: LED Multi-color Waterfall (This is a phone jack-style connector)



6000-445, Splitter: Phone Jack 1 to 2

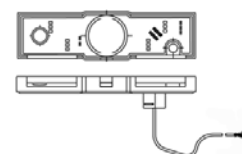


The parts above must be used together.

Used from 01/2005-05/2005

~~6560-820, Light: LED Multi-color (Amp style connector)~~

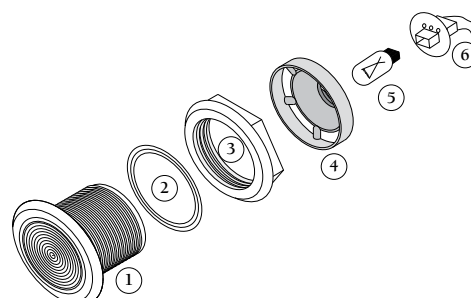
~~6560-822, Light: LED Multi-color Waterfall (Amp style connector)~~



2008+ J-230 2007+ J-270 and J-280

Footwell

- 1 **309002**, Light Body
- 2 **6541-088**, O-ring: Light Body
- 3 **309003**, Light Nut
- 4 **6541-553**, Housing: LED 3"
- 5 **6560-246**, Bulb: 12V (without LED Option)
- 5a **6560-553**, Light: LED 3" Daisy (with LED Option)
- 6 **6560-144**, Harness: Light 12V 2007.5



Lights

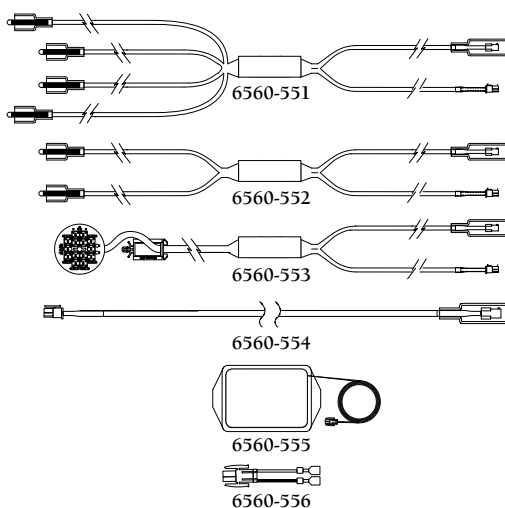
2008+ J-230 2007+ J-270 and J-280, *continued*

WITH LED OPTION*

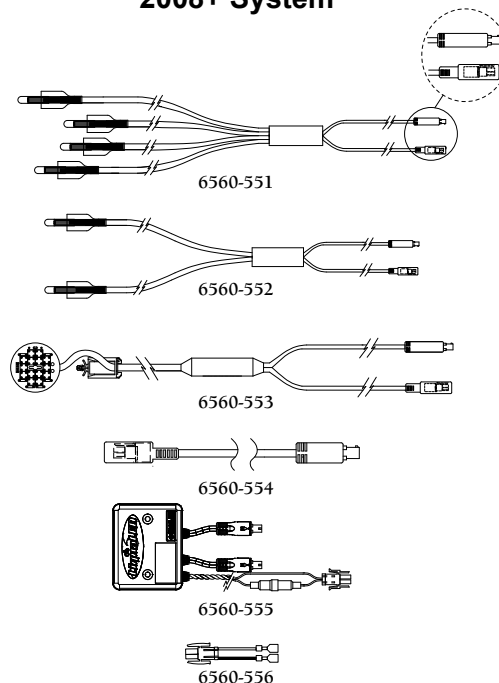
- 6560-551**, Light: LED Quad 38" Daisy
- 6560-552**, Light: LED Dual 26" Daisy
- 6560-553**, Light: LED 3" Daisy
- 6560-554**, Jumper: 5 ft Extension Daisy
- 6560-555**, DCU: LED Daisy
- 6560-556**, Connector: Female Spade to Daisy

*Although the part numbers remained the same, the Optional LED light assembly has changed for 2008. There is a new DCU unit that is completely enclosed and we are using an over-mold connector for the light strands. This system is retrofittable to the older style assembly. The DCU (black unit) can be adapted to the current assembly by cutting the sleeve off the plug and installing. All new part orders will be shipped with the new style system.

2007 System



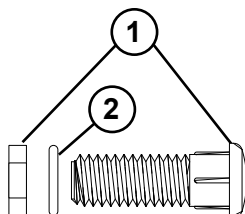
2008+ System



With LED Option

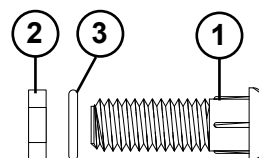
2008+ (recommended replacement)

1. **6541-647**, Pin light lens Daisy chain with nut
2. **6541-648**, O-ring 70D Daisy



2007

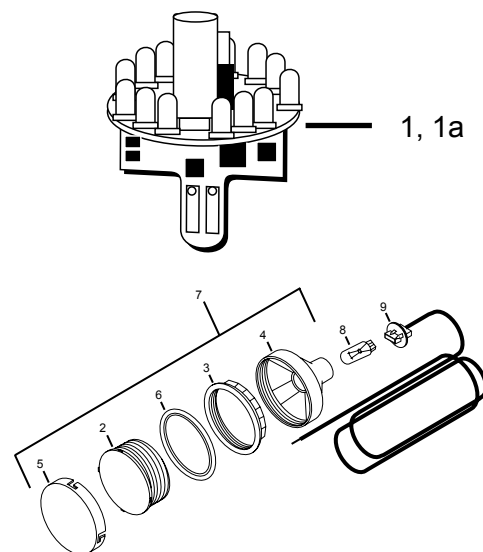
1. **6540-383**, Lens: Pin light
2. **6540-384**, Nut: Pin light
3. **6540-385**, O-ring: Pin light



Lights

2002-2004 J-300, J-200, and Del Sol Series

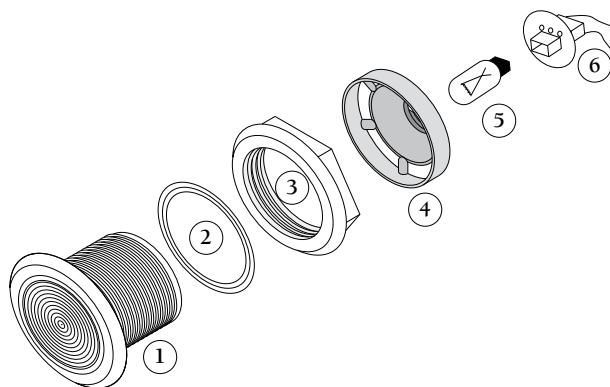
Item	Description	JP#
1*	Light: LED Multi-color Plug In	6472-676
1a*	Light: LED Blue Plug In	6472-677
2	Fitting: Wall Serviceable Light	6540-442
3	Nut: Serviceable Light	6540-443
4	Housing: Bulb Serviceable Light	6540-444
5	Lens: Clear Serviceable Light	6540-446
5a	Lens: Blue Serviceable Light	6540-452
5b	Lens: Red Serviceable Light	6540-453
5c	Lens: Green Serviceable Light	6540-454
6	O-ring	6540-520
7	Assembly: Light Wall LED 2002	6540-998
8	Bulb: Spa Light 12 LED 2002	6560-246
9	Harness: Serviceable Light LED 2002	6560-247



*This light can be used in place of PN 6560-246 for a multi-color light effect.

Models Manufactured Before 2002

Item	Description	JP#
1	Light Body	309002
2	O-ring: Light Body	6541-088
3	Light Nut	309003
4	Housing: LED 3"	6541-553
5	Bulb: 12V	6560-246
6	Harness: Light 12V 2007.5	6560-144
NS	Filter: Blue	373003
NS	Filter: Red	373004



Lights

Optional Exterior Lights

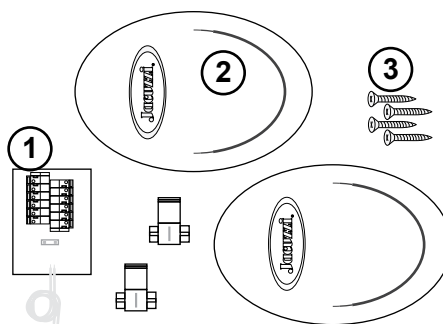
2007+ J-400 and J-300 Series

2472-688, Kit: JHT Exterior Corner Light



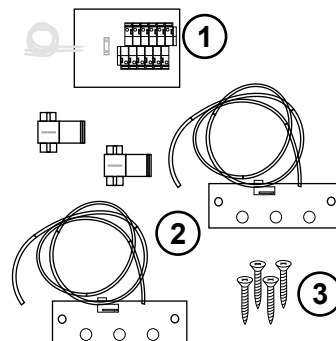
2002-2006

Item	Description	JP#
Kit: JP Light Exterior (Kit Included 2 Oval Lights, 1 connector, 4 Screws and Instructions, Compatible with all models)		2472-665
1	Connector: Module CKT Board Kit	6560-270
2	Light: LED Exterior Jacuzzi (Oval)	6560-242
3	Screw: 8 x 0.75 PH FH-SMS Stainless	6570-090



Note: Lights are photocell sensing and turn on automatically at sunset and off at sunrise. These lights are not programmable in any way.

Item	Description	JP#
Kit: JP Light Baseboard (Kit Included 2 LED Lights, 1 connector, and Instructions, Compatible with all models) 6 left as of 11/07		2472-660
1	Connector: Module CKT Board Kit	6560-270
2	Light: LED (3) 25° 12 VAC w/ Cord	6560-243
3	Screw: 8 x 0.75 PH FH-SMS Stainless	6570-090



Literature

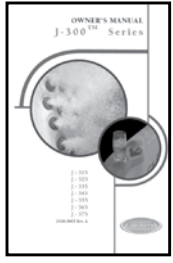
For use in a 3-ring binder, remove this page, and replace it with a tab divider.

Owner's Manual

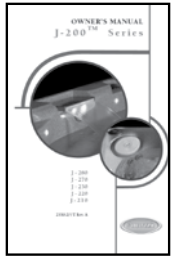
2008
2530-442T
J-400 Series



2530-398T
J-300 Series



2530-227T
J-200 Series



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with Price List

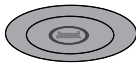
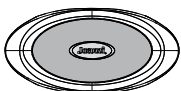
Pillows

For use in a 3-ring binder, remove this page, and replace it with a tab divider.

Pillows

Replacement Pillows for Hot Tubs Manufactured After 2001

The numbers in the shaded cells indicate the number of pillows needed for each hot tub.

Model	 6455-007* and 2455-105	 6455-457	 6455-468	 20152-001*	 2455-104* and 2455-105
J-480				4	
J-470				4	
J-465 J-460				4	
J-380 J-385	5				
J-370 J-375	4				4 (2008+)
J-360	3				
J-365	4				4 (Starting in 2007)
J-350	4				
J-355	3				3 (Starting in 2007)
J-340 J-345	4				4 (Starting in 2007)
J-330 J-335	4				4 (Starting in 2007)
J-320 J-325	4				4 (Starting in 2008)
J-310 J-315	3				3 (Starting in 2008)
J-280		4			
J-270		3			
J-230		3 (2008+)	3 (2005-2007)		
J-220			2		

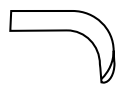
Notes:

- If your hot tub model number is not listed above, it either did not have pillows or those pillows are no longer available.
- * Pillow brackets and hardware must be purchased separately. Also, these pillows are interchangeable.

Pillows

Replacement Pillows for Hot Tubs Manufactured Before 2002

The numbers in the shaded cells indicate the number of pillows needed for each hot tub.

Models				
	2455-100 Snap in JWB #R501945	2455-101 R11.00 JWB #K068945	2455-102 R17.00 JWB #K067945	2455-103 R7.00 JWB #K069945
R270 Laser	5			
R300 Pinnacle		1	2	1
R280 Quantum	4			
R290 Santana	4			
R310 Triton	4			
M450 Aero Select	4			
K010 Alexa Select	3			
R275 Laser Select	5			
R295 Santana Select	4			
J140 Solaris Select	4			
N800 Laser Plus	5†			
H890 Laser Select	4†			
N825 Laser Select	4†			
K770 Palio Select	4†			
K100 Pinnacle Plus		1	2	1
K780 Quantum Plus	4†			
H860 Santana Plus	2†			
N750 Santana Plus	4†			
P700 Pinnacle Plus		1	2	1
P725 Quantum Plus	4			
Z255 Echo Series	4			

† = Discontinued Pillows

2455-110	Pillow: Straight Snap-in	JWB #K793945	Although these pillows have been discontinued, use PN 2455-100 as a replacement.
2455-111	Pillow: Curved Snap-in	JWB #K793945	

Note:

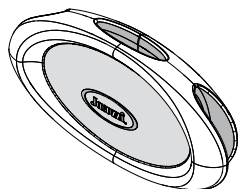
If your hot tub is not listed above, it either did not have pillows or those pillows are no longer available.

Pillows

2006+ J-400 Series

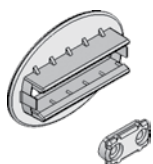
20152-001

Pillow: Sliding Pillow



20163-001

Receptacle:
Pillow Slider



20165-001

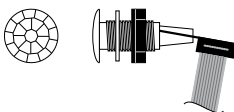
Screw: #10 3/4" 316 SS,
For use with PN **20163-001** above, 2 required (Not Shown)

20164-001

Anchor: #10 Blind w/o ring,
For use with PN **20163-001** above, 2 req'd
(Not Shown)

2007+ J-300 Series

These parts are needed to install the lighted pillow.

2455-105	Pillow: Jacuzzi Oval	
2455-104	Insert: Pillow Jacuzzi Oval	
2560-908	Light Pillow Jacuzzi	
6570-231	Screw: Pillow Attachment, (Not Shown)	
6570-234	Nut: Pillow Attachment (Not Shown)	
6455-005	Receptacle: Pillow Socket, JWB #K450000	

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2002-2006 J-300 Series

A. 6455-007

Insert: Jacuzzi Oval

B. ~~6455-006~~

Pillow: Jacuzzi (Use
PN **2455-105**)

C. 6570-231

Screw: Pillow
Attachment

D. 6570-233

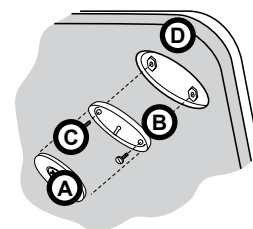
Bushing: Pillow Attachment

E. 6540-282

Gasket: Pillow Attachment (Not Shown)

F. 6570-234

Nut: Pillow Attachment (Not Shown)



2005+ J-200 Series

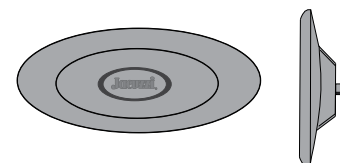
6455-457

Pillow: Oval Silver,
J-230 (2008+),
J-270 and J-280



6455-468

Pillow: 2005+ Oval
J-200 Series



Del Sol Series

2003-2004

6455-463

Pillow: Hermosa



Miscellaneous Hardware

6455-005, Receptacle:

Pillow Socket
JWB #K450000



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Plumbing

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Plumbing

Air Systems

2006+ J-400 Series

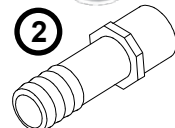
Air Control

- 1 **20101-001**, Knob: Air Valve
- 2 **6540-377**, Control: Air Body and Stem only
- 3 **6540-522**, O-Ring: EPDM 1.64 ID x 0.163
- 4 **6540-375**, Manifold: Air Control Jacket
- 5 **6540-376**, Nut: Air Control



Filter/Skimmer Air Bleed Line

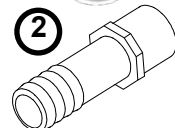
- 1 **20216-001**, Valve: Check Valve 3/4" Air
- 2 **6540-024**, Adapter: 1/2" Sp x 3/8" Barb
- 3 **6570-491**, Clamp: Metal Hose Blk 5009
- 4 **6540-747**, Hose: 9/16" (Length = 72") (Not Shown)



Note Attaches to Filter Cartridge Canister

IX Jet Air Bleed Check Valve

- 1 **20216-001**, Valve: Check Valve 3/4" Air
- 2 **6540-065**, Adapter: Sp x Insert 1" x 3/4"
- 3 **6570-033**, Clamp: 27 mm
- 4 **6540-744**, Hose: 3/4" Clear PVC (Length = 100) (Not Shown)

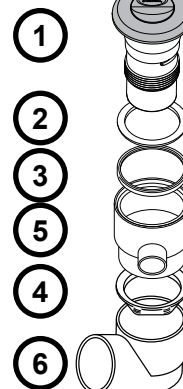


Note Attaches to IX Jet Venturi Tee

2002+ J-300 Series

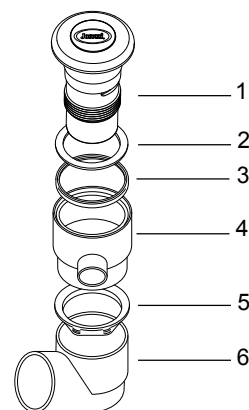
2007+ Air Control

- 1 **6541-142**, Control: Air Toggle Switch
- 2 **6541-143**, Gasket: Toggle Outer Shell
- 3 **6541-144**, O-Ring: Toggle Inner Shell
- 4 **6540-911**, Nut, Push Button Air Control
- 5 **6540-375**, Manifold: Air Control Jacket
- 6 **6540-910**, Elbow: Push Button Air Control



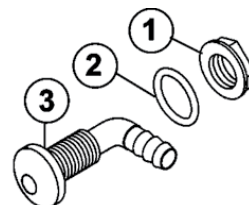
2002-2006 Air Control

- 1 **6540-914**, Control: Air Push Button
- 2 **6540-913**, Gasket: Push Button Air Control
- 3 **6540-522**, O-Ring: Push Button Air Control
- 4 **6540-912**, Manifold: Push Button Air Control
- 5 **6540-911**, Nut, Push Button Air Control
- 6 **6540-910**, Elbow: Push Button Air Control



2005+ Air Bleed Line

- 1 **6540-252**, Nut: Air Injector
- 2 **6540-228**, O-Ring: EPDM .662 ID x.210
- 3 **6541-263**, Injector: Air PVC Gray



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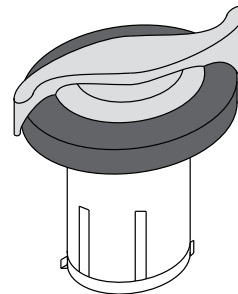
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Plumbing

Air Systems, continued

2008+ J-230
2007+ J-270 and J-280

Description	JP#
Control: Air with Knob	2540-281
Manifold: Air Control Jacket (Not shown)	6541-284
Nut: Air Control (Not shown)	6541-282
Gasket: Air Control (Not shown)	6541-283



2005+ J-200 Series

Air Control

Description	JP#
Control Assembly: Air High Volume (Partially shown)	309187



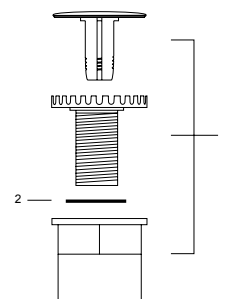
Plumbing

Air Systems, continued

Models Manufactured Before 2002

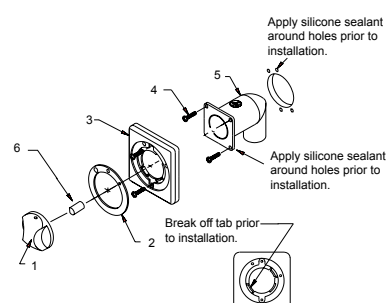
Air Injector

Item	Description	JP#	JWB#
1	Injector: Air High Output	2540-360	K363945
2	Gasket: EP70	2540-410	N/A



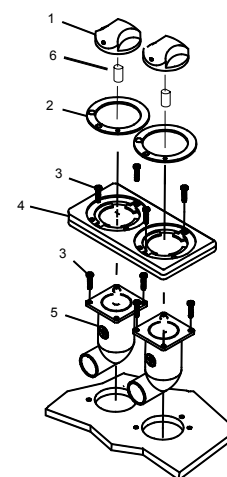
Single Air Control

Item	Description	JP #	JWB #
1	Knob: Air Control	2540-203	8267945
2	Overlay: Air Control	2530-150	8263000
3	Bezel: (Panel) Air 3 Position	2540-201	D851945
4	Screw: Air Control	2570-085	9724000
5	Control: Air Open	2540-200	7510000
6	Spring: Knob Air Control	2570-020	2198000
N/S	O-Ring Air Control Valve	2000-250	8399000



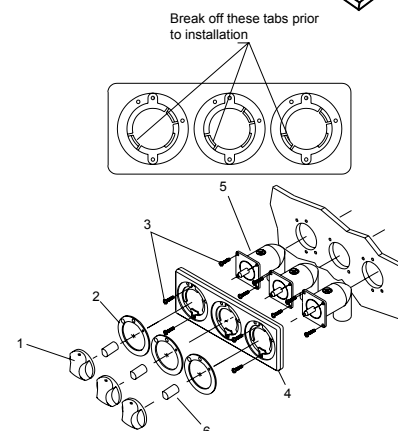
Dual Air Control

Item	Description	JP #	JWB #
1	Knob: Air Control	2540-203	8267945
2	Overlay: Air Control	2530-150	8263000
3	Screw: Air Control	2570-085	9724000
4	Bezel: (Panel): Air 2 Position	2540-202	8241945
5	Control: Air Open	2540-200	7510000
6	Spring: Knob Air Control	2570-020	2198000
N/S	O-Ring Air Control Valve	2000-250	8399000



Triple Air Control

Item	Description	JP #	JWB #
1	Knob: Air Control	2540-203	8267945
2	Overlay: Air Control	2530-150	8263000
3	Screw: Air Control	2570-085	9724000
4	Bezel: (Panel): Air 3 Position	2000-220	9224945
5	Control: Air Open	2540-200	7510000
6	Spring: Knob Air Control	2570-020	2198000
N/S	O-Ring Air Control Valve	2000-250	8399000



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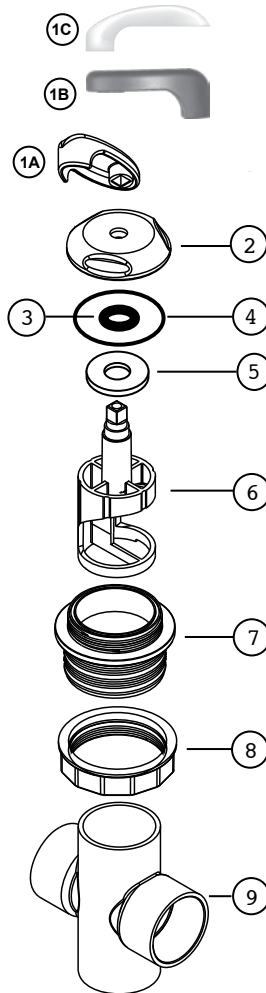
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Plumbing

Diverter

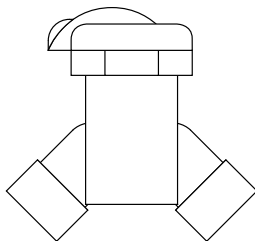
2006+ J-400 Series and 2004+ J-300 Series

- 1a **6540-728**, Knob:
Diverter 2002-2006
(J-300 Series)
- 1b **20090-001**, Knob:
Diverter 2006 (J-400
Series)
- 1c **2540-533**, Knob:
Diverter JHT 2007+
(J-400 and J-300
Series)
- 2 **6540-729**, Cap:
Diverter 2002+
- 3 **6540-868**, O-Ring:
Diverter Stem 2002+,
2 per Diverter
- 4 **6540-865**, O-Ring:
Diverter Cap 2002+,
2 per Diverter
- 5 **6570-248**, Spacer:
Nylon Diverter 2002+
- 6 **6540-966**, Gate:
Diverter 2004+
- 7 **6541-969**, Fitting:
Wall Diverter
- 8 **6540-968**, Nut
Diverter
- 9 **6540-967**, Body:
Diverter



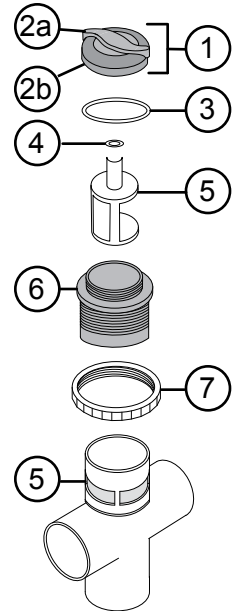
2005+ J-220

- 309193**, Lid Kit:
Knob, Cap and Gate
- 309192**, Gasket:
Valve Top Access
- 309191**, Body: Top
Access Valve White
- 309190**, Snap Ring, Top
Access Valve



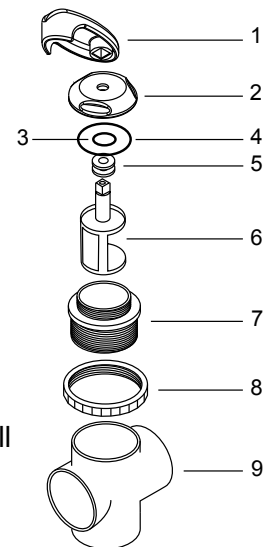
2008+ J-230 2007+ J-270 and J-280

- 1 **2540-239**, T-valve:
Cap and Knob
- 2a **2540-273**, T-valve Cap
- 2b **2540-274**, T-valve
Knob
- 3 **6541-240**, O-ring Body
(Reqd 1)
- 4 **6541-241**, O-ring Stem
(Reqd 1)
- 5 **6541-236**, Body:
T-valve (includes gate)
- 6 **2540-275**, Fitting:
Wall T-valve
- 7 **6541-238**, Nut, Diverter



2002-2003 J-300 Series

- 1 **6540-728**, Knob: Diverter 2002+
- 2 **6540-729**, Cap: Diverter 2002+
- 3 **6540-868**, O-Ring:
Diverter Stem 2002+,
3 per
Diverter
- 4 **6540-865**, O-Ring:
Diverter Cap 2002+,
2 per Diverter
- 5 **6570-248**, Spacer:
Nylon Diverter 2002+
- 6 **6540-966**, Gate:
Diverter 2004+
- 7 **6541-220**, Fitting: Wall
Diverter
- 8 **6540-861**, Nut
Diverter
- 9 **6540-862**, Body: Diverter



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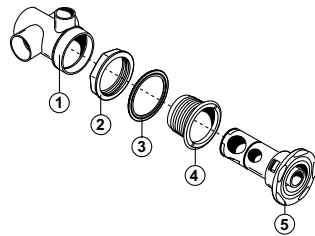
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Plumbing

Diverter, continued

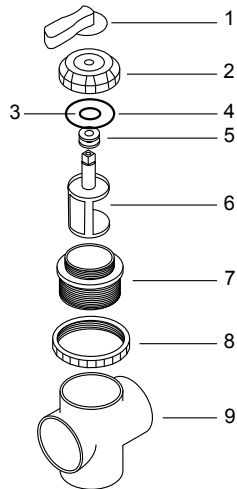
2005+ J-210 and 2003-2004 Redondo Divert-A-Jet

- 1 **6540-796**, Jetback: Divert-A-Jet
- 2 **6540-798**, Nut: Divert-A-Jet
- 3 **6540-511**, O-Ring: Divert-A-Jet
- 4 **6540-797**, Wall Fitting: Divert-A-Jet
- 5 **6540-800**, Jetface: Divert-A-Jet



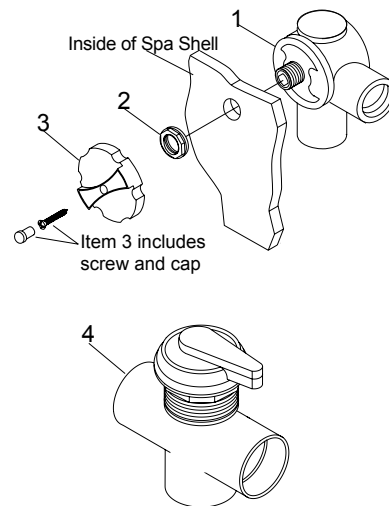
Hermosa

- 1 **6541-224**, Knob: Diverter
- 2 **6541-223**, Cap: Hermosa
- 3 **6540-868**, O-Ring: Diverter Stem
- 4 **6540-865**, O-Ring: Diverter Cap
- 5 **6570-248**, Spacer: Nylon Diverter
- 6 **6540-863**, Gate: Diverter
- 7 **6541-220**, Fitting: Wall Diverter
- 8 **6540-861**, Nut: Diverter
- 9 **6540-862**, Body: Diverter



Models Manufactured Before 2002

Item	Description	JP#	JWB#
1	Valve: Diverter Body	2540-306	K410000
2	Fitting: Wall Diverter	2540-307	K412000
3a	Handle: Raised Valve	2540-308	K413945
3b	Handle: Raised Valve White	2000-308	K413902
4	Valve: 2 3-way	2540-305	R399000



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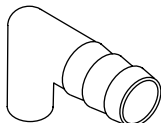
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Plumbing

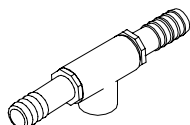
Fittings

Barbed Fittings

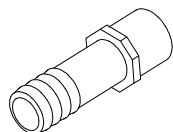
2000-026, Barb: 3/8" 90° x 1/2"
S or 3/4" Sp
JWB #H207000



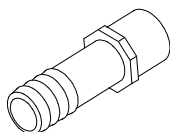
2000-051, Barb: Tee
3/4" x 3/4" S or 1" Sp
JWB #P601000



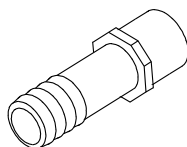
2540-030, Adapter:
Sp x Insert 1" x 1"
JWB #R397000



6540-262, Barb:
3/4" x 3/4" Sp
JWB #H203000



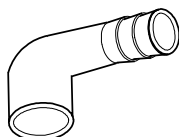
6540-065, Adapter:
Sp x Insert 1" x 3/4"



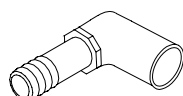
6540-604, Jetback:
Accu-Pressure 3/4" Barb



2000-050, Barb: Ell 3/4" x 3/4"
S or Sp 1" Sp
JWB #P600000

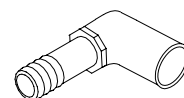


2540-025, Elbow: 3/8" Barb x
1/2" Sp
JWB #H210000

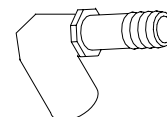


Barbed Fittings, continued

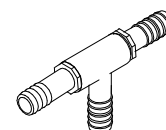
6540-085, Elbow:
Sp x Barb 1/2" x 3/4"
JWB #H205000



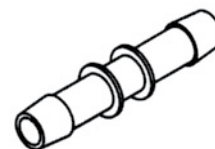
6540-118, Barb:
3/4" x 3/4" 90°



6540-093, Barb: Tee 3/4"

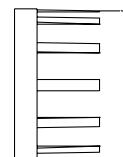


6540-441, Barb: Air Hose



Caps

Description	JP#	JWB#
Cap: 1/2"	2540-037	F827000
Cap: 3/4"	2540-039	F382000
Cap: with Gasket Drain Valve	6540-039	N/A
Cap: 1"	6540-055	H214000
Cap: 2"	6540-184	N/A



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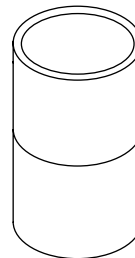
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Plumbing

Fittings, continued

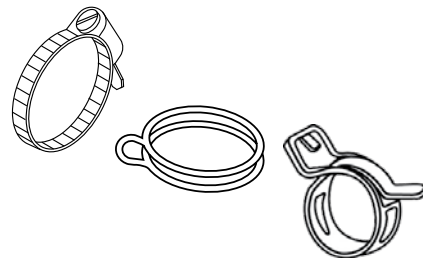
Couplings

Description	JP#	JWB#
1" S x S	6540-010	K934000
1/2" S x S	6540-015	647000
3/4" S x S	6540-016	F356000
1 1/2" S x S	6540-150	838000
2" S x S	6540-210	N/A
No Hub 2" (Rubber Union)	6540-250	2634000



Clamps

Description	JP#	JWB#
Clamp: 35 mm	2540-005	R326000
Clamp: 27 mm	6570-033	J974000
Clamp: 3/4" Stainless	6570-099	9666000
Clamp: 3" Stainless	6570-489	438000
Clamp: 3/8"	6570-491	J975000

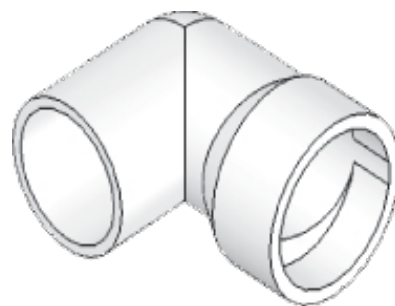
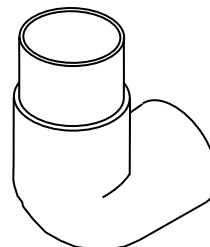


Plumbing

Fittings, continued

Elbows

Description	JP#	JWB#
Elbow: 90° Compression 1/4	2000-023	3044000
Elbow: Reducer 1" S x 3/4" Sp	2540-035	8537000
Elbow: 90° 3/4" S x FPT	2540-036	6380000
Elbow: Street 1/2"	6540-017	7164000
Elbow: 90° 1" S x S	6540-020	0507000
Elbow: 45° 1" S x S	6540-023	0670000
Elbow: 90° 1/2" S x S	6540-029	0436000
Elbow: 90° Barb x S 3/4"	6540-042	7298000
Elbow: 90° 3/4" S x S	6540-046	D221000
Elbow: 90° Insert x S 3/4" x 1/2"	6540-061	N/A
Elbow: 90° 1 1/2" Street Sp x S	6540-070	0955000
Elbow: 90° 1 1/2" S x S	6540-090	0239000
Elbow: 45° 1 1/2" S x S	6540-160	0157000
Elbow: 90° Street 2"	6540-190	1592000
Elbow: 45° Street 2" Sp x S	6540-194	N/A
Elbow: 45° 2" S x S	6540-265	0522000
Elbow: 90° 2" S x S	6540-271	0426000
Elbow Adapter: 1 1/2" Sp x S	20213-001	N/A
Elbow: 90° 1" SP x S	6540-922	N/A
Elbow: 1 1/2" Sp x S	6540-195	N/A
Elbow: 90° Sweep 1 1/2" S x S	6540-929	N/A
Elbow: 90° Sweep 1 1/2" Sp x S	6540-930	N/A
Elbow: 90° Sweep 2" Sp x S	6540-928	N/A

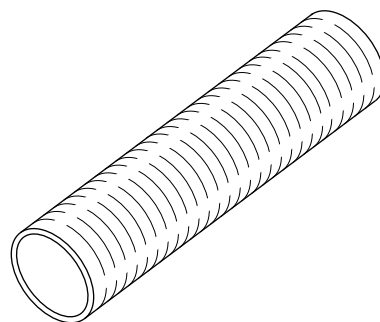


Plumbing

Fittings, continued

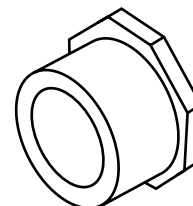
Hoses and Pipes

Description	JP#	JWB#
Hose: Braided 1" x 1' L	2540-740	N/A
Hose: Clear 1/4" x 1' L (Ozone)	6540-741	R772000
Hose: Clear 9/16" x 1' L (Air Line)	6540-747	N/A
Hose: Clear 3/4" x 1' L	6540-744	N/A
Pipe: Rigid 1 1/2" x 1' L	6540-380	N/A
Pipe: Rigid 2 x 1' L	6540-390	N/A
Pipe: Flex 1/2" x 1' L	6540-395	N/A
Pipe: Flex 3/4" x 1' L	6540-397	N/A
Pipe: Flex 1" x 1' L	6540-400	N/A
Pipe: Flex 1" 1/2" x 1' L	6540-410	N/A
Pipe: Flex 2" x 1' L	6540-420	N/A



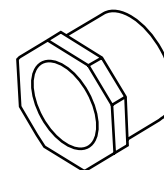
Plugs

1/8" NPT	2540-010	0538000
3/4" Barb	2540-045	H202000
3/4" Sp	6540-033	R905000
1" Sp	6540-060	N/A
1/4" Sp	6540-101	N/A
2" Sp	6540-270	N/A
3/4" Rubber	6560-395	N/A



Reducers

Sp x FIPT 1/2" x 1/8"	2000-027	N/A
2" x 1" Sp x S	2540-020	0826000
3/4" x 1/2" Sp x S	2540-040	F380000
1" x 1/2" Sp x S	6540-062	0825000
1-1/2" x 1" Sp x S	6540-170	0508000
2" x 1-1/2" Sp x S	6540-230	0473000
2" x 1/2" Sp x S	6540-241	N/A
1-1/2" x 3/4" Sp x S	6540-261	7355000
2" x 3/4" Sp x S	6540-279	7299000
1" x 3/4" Sp x S	6540-296	J996000



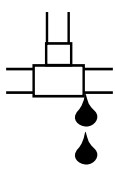
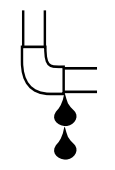
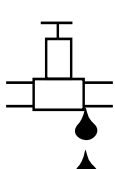
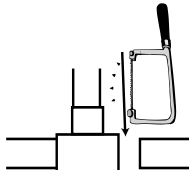
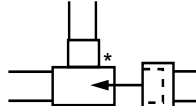
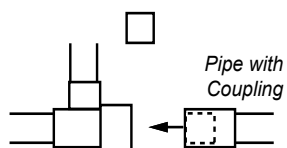
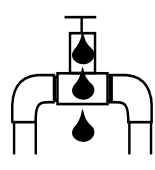
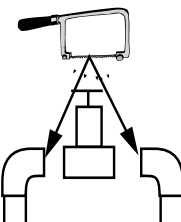
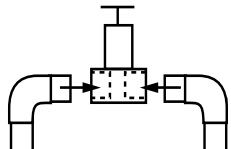
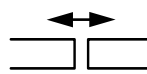
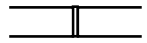
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Plumbing

Repair Fittings

Repair Fittings	Fixes	Installation Procedure		
<i>Slips Over Fitting O.D.</i>  <i>Street or Spigot End</i> #6000-355, 1.5" lines #6000-356, 2.0" lines Fitting fixes leaky glue joints between leaky slice valves, tees, or elbows and mating Sch 40 PVC pipes. Fittings glue over outer diameter (O.D.) of leaking fittings to bypass leak in pipe connection.	  	 1. Cut leaky pipe at end of fitting as shown.	 2. Test repair fitting fit over mating fitting body (*light sanding may be required to facilitate fit.) Clean both fittings, then glue repair fitting over mating fitting end as shown following glue manufacturer instructions.	 3. Clean mating pipe coupling and repair fitting ends. Glue coupling over spigot end of repair fitting as shown following glue manufacturer instructions. Allow glue to dry BEFORE applying pressure!
<i>To Sch 40 Pipe I.D.</i>  <i>Street or Spigot End</i> #6000-357, 1.5" lines #6000-358, 2.0" lines Fittings permit replacement of leaky slice valve without replacing mating fittings. They glue directly into mating fittings after leaky valve is cut out, using their remaining rigid pipe I.D. as a sealing surface. They then provide new pipe ends for the replacement slice valve.		 1. Cut out leaky slice valve, tee, or elbow from mating fittings as shown.	 2. Clean repair and mating fitting ends. Glue repair fitting ends into mating fittings following glue manufacturer instructions.	 3. Glue new slice valve onto each repair fitting spigot end following glue manufacturer instructions. Allow glue to dry BEFORE applying pressure!
Repair Couplings	Joins	Installation Procedure		
<i>To Sch 40 Pipe I.D.</i>  <i>To Sch 40 Pipe I.D.</i> #6000-350, 1.5" lines #6000-351, 2.0" lines Couplings join two Sch 40 PVC pipes together in locations where there is insufficient space for an outside fitting.	 Joins 2 Sch 40 PVC Pipe Ends	 1. Clean coupling ends and inner surface of mating pipes.	 2. Glue coupling into mating pipe ends following glue manufacturer instructions.	 3. Allow glue to dry BEFORE applying pressure!

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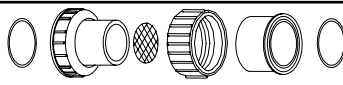
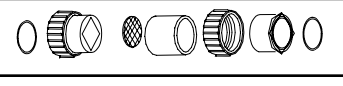
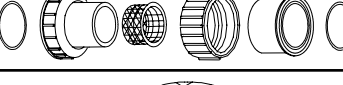
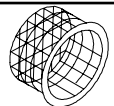
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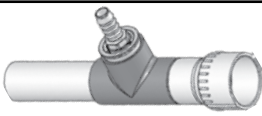
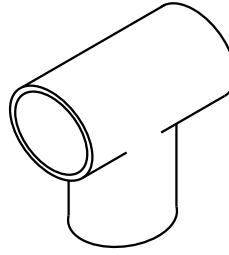
Plumbing

Fittings, continued

Strainers

Description	JP#	JWB#	
Strainer Assembly 1 1/2", Used on Pinnacle and Quantum	2000-045	K596000	
Strainer Assembly Triton 1 1/2"	2000-034	R765000	
Strainer Assembly 2, sed on Laser, Quantum and Santana	2000-033	R828000	
Strainer: Disc For Pinnacle, Quantum and Triton	2000-032	R770000	
Strainer: Cone for Laser, Quantum, and Santana	2540-230	S046000	

Tees

Venturi Tee: 2006+ 1 1/2" x 3/4" Barb x 2" (Used as the air Venturi for the IX Jet Assembly)	20178-001	N/A	
Slip 2" x 2" x 2"	6540-200	0828000	
Slip 2" x 2" x 1 1/2"	6540-132	2488000	
Slip 2" x 2" x 1"	2540-130	2901000	
Slip 2" x 2" x 3/4"	6540-087	N/A	
Slip 1 1/2" x 1 1/2" X 1"	2540-110	7731000	
Slip 1 1/2" x 1 1/2" X 2"	2000-022	2949000	
Slip 1 1/2" x 1 1/2" X 3/4"	6540-088	D189000	
Slip 1 1/2" x 1 1/2" X 1 1/2"	6540-080	0167000	
Slip 1" x 1" x 3/4"	2540-120	8536000	
Slip 1" x 1" x 1"	6540-050	0827000	
Slip 1" x 3/4" x 1"	317156	N/A	
Slip 1/2" x 1/2" x 1/2"	6540-006	0455000	
Slip 3/4" x 3/4" x 3/4"	6540-096	D360000	
Slip 3/4" x 3/4" x 3/8"	6540-997	N/A	
Slip 3/8" x 3/8" x 3/8"	6540-097	N/A	
Barb 3/4" x 3/4" x 3/4"	6540-093	N/A	
Compression 0.25"	2000-024	3053000	

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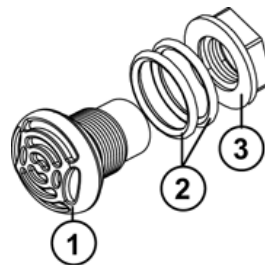
Plumbing

Heater Return Assemblies

2004+ J-300 Series

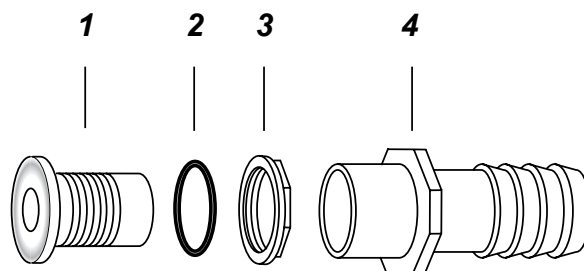
2005+ J-200 Series and J-400 Series

- 1 **6540-979**, Gravity Drain with Cover
- 2 **6540-682**, Gravity Drain O-Ring
- 3 **6540-685**, Gravity Drain Fitting Locknut



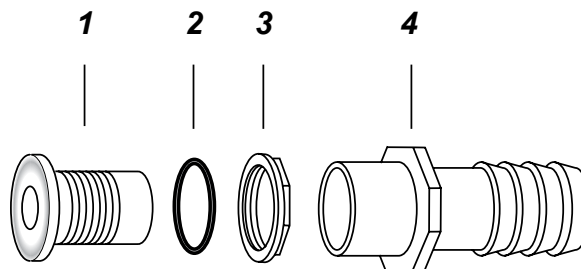
2002-2003 J-300 Series

- 1 ~~**6540-291**~~, Fitting: Wall Heater Return
- 2 **6540-682**, O-Ring: 122 I.D.
- 3 **6540-685**, Nut: Heater Return
- 4 **6540-827**, Adapter: 3/4" S x 3/4" Barb



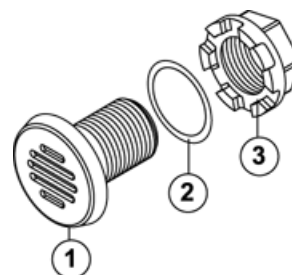
2002-2003 Del Sol Series

- 1 **6541-695**, Fitting: Wall Heater Return
- 2 **6540-682**, O-Ring: 1.22 I.D.
- 3 **6540-685**, Nut: Heater Return
- 4a **6540-604**, Jetback: Redondo
- 4b **6540-601**, Jetback: Hermosa



Used on some early versions of the J-310

- 1 **6540-947**, Fitting: Gravity Drain Wall Fitting
- 2 **6540-942**, O-Ring: Gravity Drain O-Ring
- 3 **6540-946**, Nut: Gravity Drain Fitting Locknut

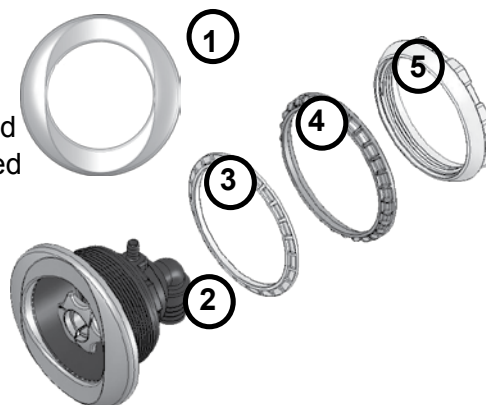


Plumbing

Jets

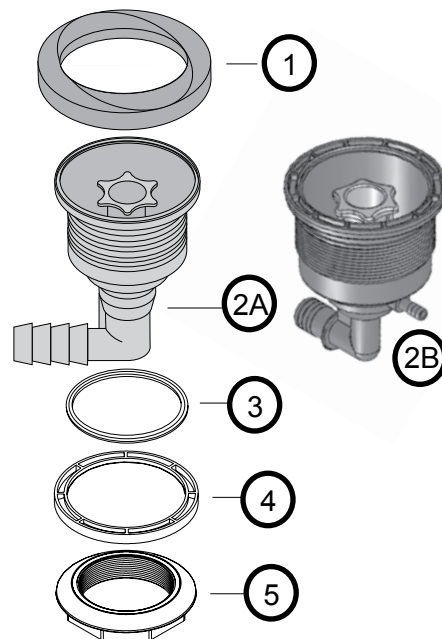
Maxx PowerPro MX2 Jet Assembly

- | | | | |
|----------|-----------------|-------|---|
| 1 | 6541-056 | 2007+ | Jetface: MX2 with SS Escutcheon |
| 2 | 6541-073 | | O-ring: 4.25" Double O-ring (Included with 6541-272 , but can be purchased separately) |
| 3 | 6541-192 | 2006+ | Jetback: MX2 without Jetface |
| 4 | 6541-491 | | Washer: Self-Leveling Maxx PowerPro |
| 5 | 6541-492 | | Nut: Maxx PowerPro MX2 |



Maxx PowerPro MX Assembly

- | | | | |
|-----------|-----------------|-----------|---|
| 1a | 6540-736 | 2002+ | Jetface: Maxx PowerPro |
| 1b | 2540-367 | 2007+ | Jetface: Maxx PowerPro w/ SS |
| 2a | 6540-733 | 2002+ | Jetback 1" Barb Maxx PowerPro |
| 2b | 6540-743 | 2006+ | Jetback: 1" Barb with 0.44" ID Orifice (Order 3 each for the J-345, J-355, J-365, J-375, and J-385) |
| 3a | 6541-073 | 2005+ | O-ring: 4.25" Double O-ring |
| 3b | 6540-826 | 2002-2005 | O-ring: "L" Maxx PowerPro (used on hot tubs manufactured prior to Jul-25-2005) Not Shown |
| 4 | 6540-740 | 2002+ | Washer: Self-Leveling Maxx PowerPro |
| 5 | 6540-739 | 2002+ | Nut: Maxx PowerPro |



Note:

2002+ Maxx PowerPro Jet
Spas manufactured prior to Jul-25-2005 need O-ring PN 6540-826.
The O-rings are NOT interchangeable.

April, 2003 introduced new removable bayonet eyeball 1" barb jetback.
We recommend using the 1" barb jetback and replacing all 1 1/2" slip jetback to the 1" barb.

Jetback PN 6540-743 is identified by three red dots. One placed by the barb fitting and two placed on the outer lip of the jetback.

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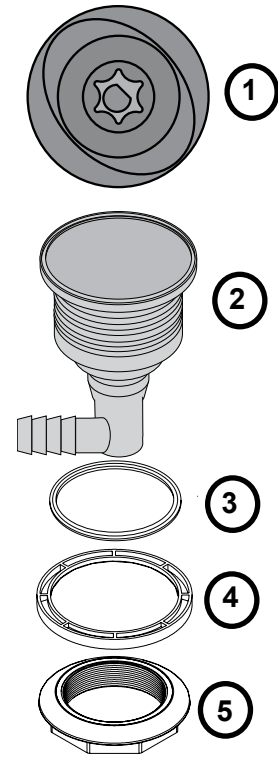
Plumbing

Jets, continued

PowerPro LX Assembly

- | | | | |
|----|-----------------|-----------|---|
| 1a | 2540-366 | 2007+ | Jetface: PowerPro LX with SS |
| 1b | 6541-470 | 2007+ | Jetface: PowerPro LX with out SS |
| 1c | 6540-760 | 2002-2006 | Jetface: PowerPro LX |
| 2a | 6541-472 | 2007+ | Jetback: Power Pro LX |
| 2b | 6540-761 | 2002-2006 | Jetback: PowerPro LX |
| 3 | 6541-394 | 2008+ | O-ring: Triple
(replaced PN 6541-083) |
| 4 | 6540-763 | | Washer: Self-leveling PowerPro LX |
| 5 | 6540-762 | 2002+ | Nut: PowerPro LX |
| * | 6541-471 | 2007+ | Ring: PowerPro Jetback
Use this ring to fit Jetface (PN 2540-366)
onto Jetback (PN 6540-761). |

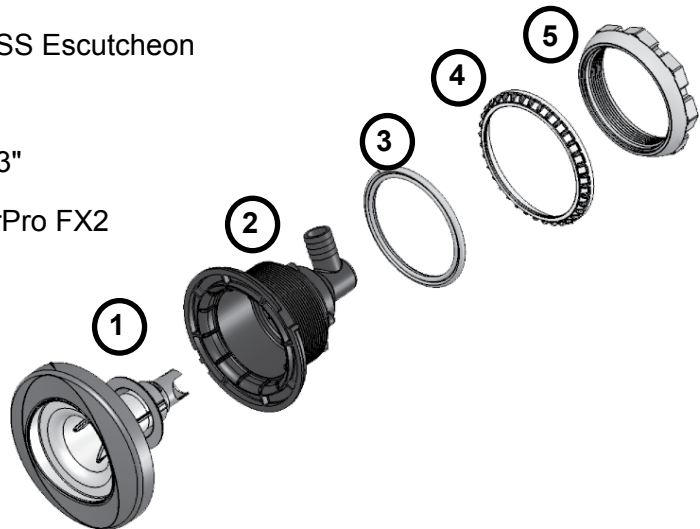
* Not shown



PowerPro FX2 Assembly

2006-2007

- | | | |
|----|-----------------|--|
| 1a | 6541-185 | Jetface: PowerPro FX2 without Escutcheon |
| 1b | 6000-253 | Jetface: PowerPro FX2 with SS Escutcheon |
| 2 | 6541-194 | Jetback: PowerPro FX2 |
| 3 | 6541-394 | O-ring: Triple 3/42" ID x 0.163" |
| 4 | 6541-187 | Washer: Self-Leveling PowerPro FX2 |
| 5 | 6541-195 | Nut: PowerPro FX2 |



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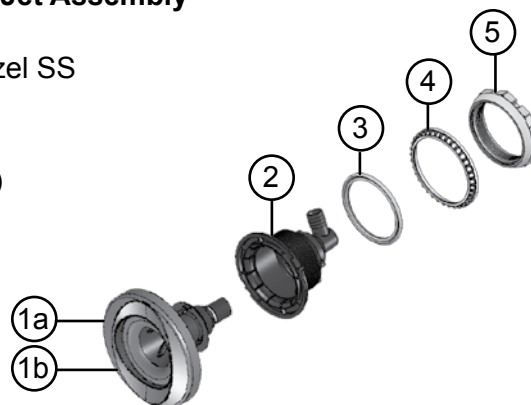
800-222-7855

Plumbing

Jets, continued

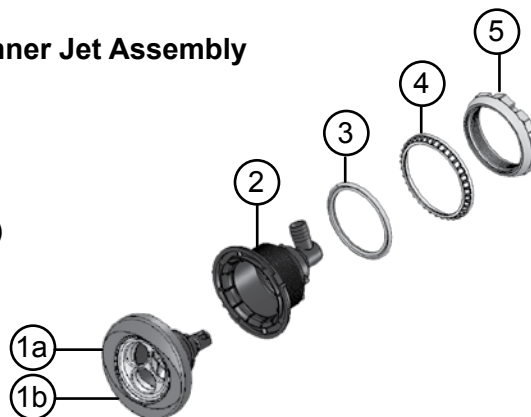
2008+ PowerPro FX2 Jet Assembly

- 1a **2540-192**, Jetface: PowerPro FX2 with raised bezel SS
- 1b **6541-185**, Jetface: PowerPro FX2
- 2 **6541-194**, Jetback: PowerPro FX2
- 3 **6541-394**, O-Ring: Triple (replaced PN 6541-083)
- 4 **6541-187**, Washer: Self Leveling PowerPro FX2
- 5 **6541-195**, Nut: PowerPro FX2



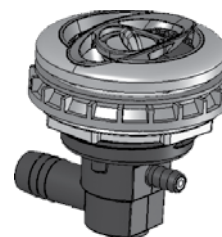
2008+ PowerPro FX2 Spinner Jet Assembly

- 1 **6541-181**, Jetface: PowerPro FX2 V3 SS
- 2 **6541-184**, Jetface: PowerPro FX2 V3
- 3 **6541-194**, Jetback: PowerPro FX2
- 4 **6541-394**, O-Ring: Triple (replaced PN 6541-083)
- 5 **6541-187**, Washer: Self Leveling PowerPro FX2
- 6 **6541-195**, Nut: PowerPro FX2



RX Jet Assembly

- 20093-001** Power Pro RX with SS Escutcheon, including O-Ring, washer, and nut



Plumbing

Jets, continued

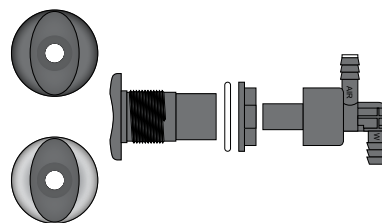
IX Jet Assembly

- 20094-001** 2006+ IX Jet: IX Jet Assembly, (comes with light and harness only)
- 6540-520** O-ring: EPDM 3.312 ID x .210 DBL; qty. 2 required (Not shown)
- 6540-443** Nut: Serviceable Light (Not shown)
- 20178-001** Venturi tee: 1 1/2" x 3/4" Barb x 2" (Not shown)



BX Jet Assembly

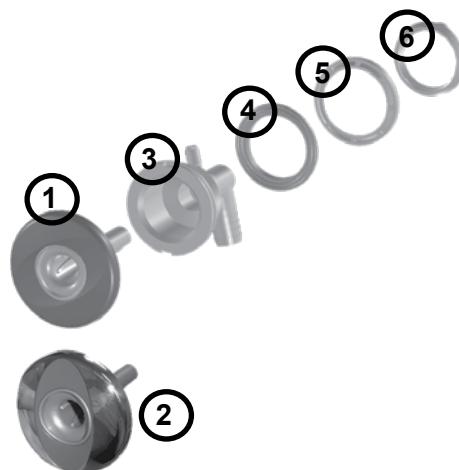
- 6541-230** Fitting: Wall PowerPro BX without SS
- 6541-231** Fitting: Wall PowerPro BX with SS
- 6541-232** Jetback: BX Jet with Check Valve
- 6540-682** O-ring: EPDM 1.22" ID x 0.158" c/s
- 6540-685** Nut: Accu-pressure



Mini PowerPro FX Jet Assembly

February 2004+

- 1 **6540-555***, Jetface: Mini PowerPro FX, w/o SS
- 2 **20285-001**, Jetface: Mini PowerPro FX, w/SS
- 3 **6540-556**, Jetback: 2004+ Mini PowerPro FX
- 4 **6541-098**, O-Ring: 2005+ "L" Mini PowerPro (replaced part # 6540-333)
- 5 **6540-339**, Washer: 2004+ Self Leveling Mini PowerPro FX (replaced part # 6540-648)
- 6 **6540-557**, Nut: Mini Power Pro FX



***Note:** Part number 6540-555 was introduced in February 2004 and replaced the Mini PowerPro DX Jet.

Plumbing

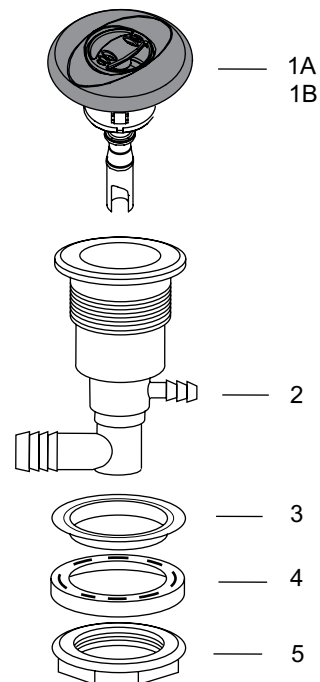
Jets, continued

Mini PowerPro DX Jet Assembly

August 2003 - January 2004

- 1a **6540-829**, Jetface: Mini PowerPro DX, Rotational
- 1b **6540-830**, Jetface: Mini PowerPro, Directional
- 2 **6540-341**, Jetback: Mini PowerProd DX
- 3 **6541-098**, O-ring: "L" Mini PowerPro
(replaced part # 6540-333)
- 4 **6540-332**, Washer: Self Leveling Mini PowerPro DX
- 5 **6540-334**, Nut: Mini Power Pro

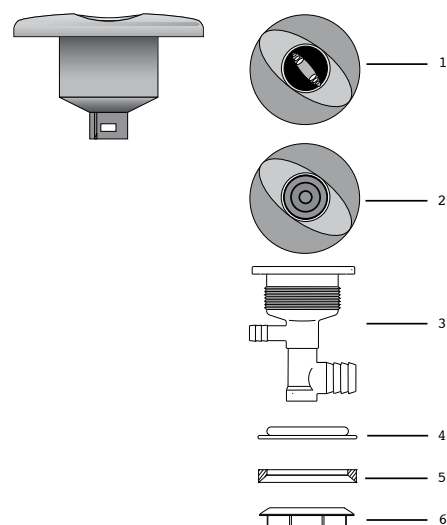
Note: These jets brought back the option to have the water flow opened or closed. These jets were introduced in August, 2003.



January 2002 - July 2003

- 1 **6540-766**, Jetface: Mini PowerPro DX, Rotational
- 2 **6540-765**, Jetface: Mini PowerPro DX, Directional
- 3 **6540-768**, Jetback: Mini PowerPro DX
- 4 **6540-824**, O-ring: "L" Mini PowerPro
(replaced PN 6540-333)
- 5 **6540-767**, Washer: Self-Leveling Mini PowerPro DX
- 6 **6540-769**, Nut: Mini PowerPro

Note: From January, 2002 to September, 2002, these jets were adjustable. From October, 2002 to July, 2003 they were **NOT** adjustable.



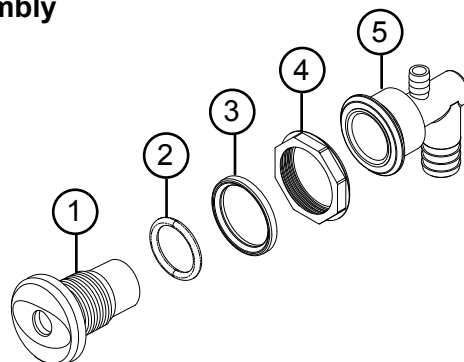
Plumbing

Jets, continued

PowerPro NX2 Jet Assembly

2007+

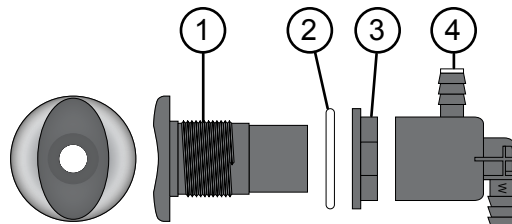
- 1 **6540-815**, Jetface: NX2 with SS
- 2 **6540-962**, Jetback: SMT Micro Jet
- 3 **6540-854**, O-ring: Fluidix Euro
- 4 **6540-964**, Washer: SMT Micro Jet
- 5 **6540-965**, Nut: SMT Micro Jet



PowerPro NX Jet Assembly

2006

- 1 **20284-001**, Jetface: NX with SS
- 2 **6540-682**, O-ring: NX Jet
- 3 **6540-685**, Nut: NX Jet
- 4 **6540-604**, Jetback: Accu-pressure 3/4" Barb

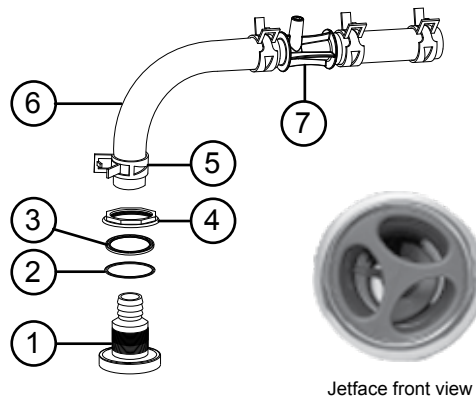


Plumbing

Jets, continued

2008+ PowerPro PX Jet Assembly

- 1 **6541-512**, Fitting: Wall Micro PowerPro PX SS
- 2 **6541-516**, O-Ring: PowerPro PX
- 3 **6541-515**, Washer: Self-leveling PowerPro PX
- 4 **6541-514**, Nut: PowerPro PX
- 5 **6570-033**, Clamp: 27 mm
- 6 **6540-744**, Hose: 3/4"
- 7 **6541-511**, Tee: Venturi with check valve PowerPro PX



Micro PowerPro SX Jet Assembly

2002-2007

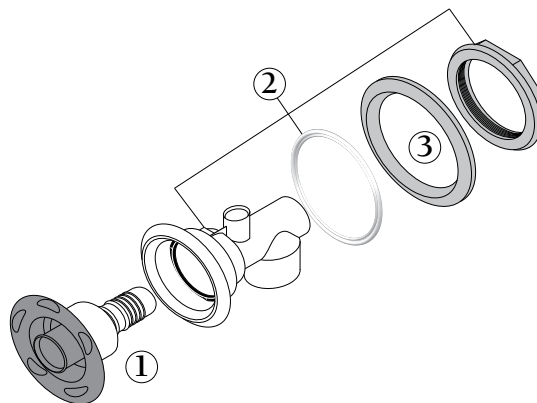
Item	JP#	Year/Models	Description	
1	6540-309	2006-2007, J-480 and J-460	Escutcheon: Pulsator	
2a	6540-336	2006-2007, J-480, J-460 2002-2005 J-300 Series	Jetface: Micro PowerPro	
2b	6540-348	2006-2007, J-300 Series	Jetface: JHT Pulsator	
3a	6540-343	2002-2005, J-300 Series	Retainer: Micro PowerPro	
3b	6540-350	2006-2007, J-480, J-460, and J-300 Series	Retainer: JHT Pulsator	
4	6540-330	J-480, J-460, and J-300 Series)	Nozzle: Micro PowerPro	
5	6540-338	J-480, J-460, and J-300 Series	Fitting: Wall Micro PowerPro	
6	6660-002	J-480, J-460, and J-300 Series	O-ring: Micro PowerPro	
7	6540-274	J-480, J-460, and J-300 Series	Jetback: Micro PowerPro	

Plumbing

Jets, continued

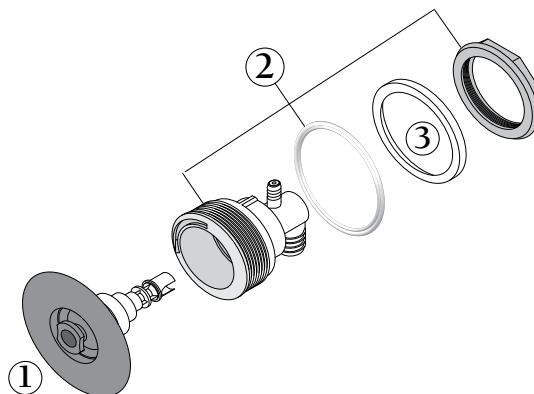
DST (500s) Jet

- 1a **2540-527**, Jetface: 500s Whirlpool (Grey)
- 1b **2540-529**, Jetface: 500s Whirlpool (SS)
- 2 **6541-642**, Jetback: 500s
(Nut & O-ring Included)
- 3 **6541-644**, Washer: 500s Self Level



DVX (400s) Jet

- 1a **2540-431**, Jetface: 400s Directional (Grey)
- 1b **2540-433**, Jetface: 400s Directional (SS)
- 2 **6541-632**, Jetback: 400s
(Nut & O-ring Included)
- 3 **6541-634**, Washer: 400s Self Level

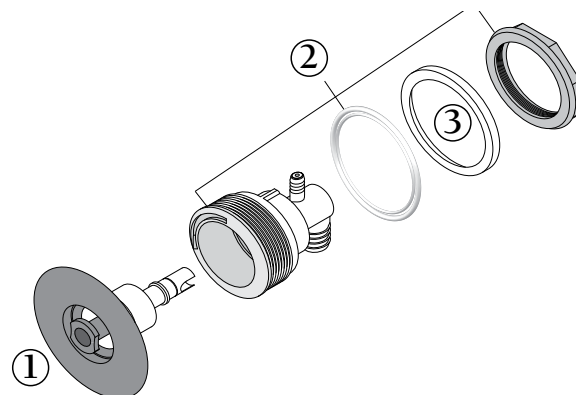


Plumbing

Jets, continued

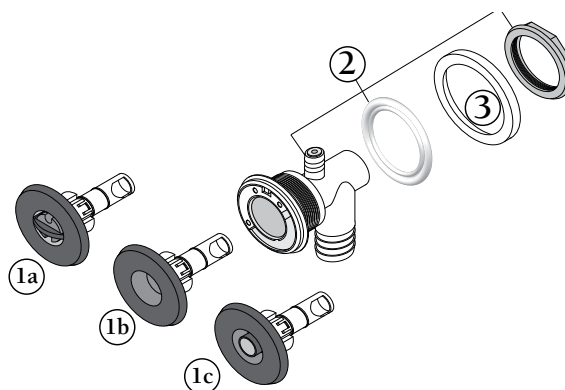
DXL (300s) Jet

- 1a **2540-317**, Jetface: Mini (Grey)
- 1b **2540-319**, Jetface: Mini (SS)
- 2 **6541-622**, Jetback: (Nut & O-ring Included)
- 3 **6541-624**, Washer: Self-Leveling



DL, DV, DX (200s) Jet

- 1a **2540-241**, Jetface: Pulsator (DV Grey)
- 1b **2540-245**, Jetface: Pulsator (DV SS)
- 1c **2540-251**, Jetface: Accu Pressure (DX Grey)
- 1d **2540-255**, Jetface: Accu Pressure (DX SS)
- 1e **2540-261**, Jetface: Micro (DL Grey)
- 1f **2540-265**, Jetface: Micro (DL SS)
- 2 **6541-612**, Jetback: (Nut and O-ring Included)
- 3 **6541-614**, Washer: Self-Leveling



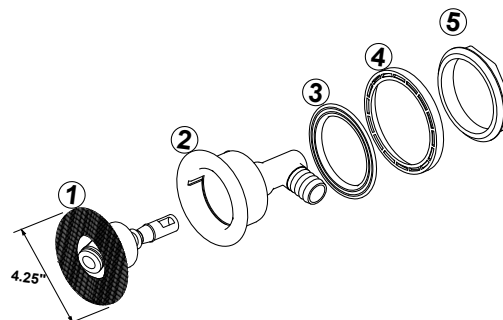
Plumbing

Jets, continued

SMT Jet

2005+ J-200 Series & 2003-2004 Del Sol Series

- 1 **6540-820**, Jetface: SMT Textured Directional
- 2 **6540-756**, Jetback: 3/4" barb, SMT
- 3 **6540-088**, O-ring: SMT
- 4 **6540-758**, Washer: Self Leveling SMT
- 5 **6540-334**, Nut: SMT



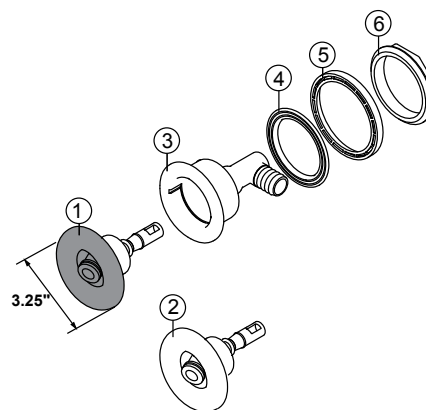
Note

This part was replaced on the Magna II
08/06/03.

SMT Mini Jet

2005+ J-200 Series & 2003-2004 Del Sol Series

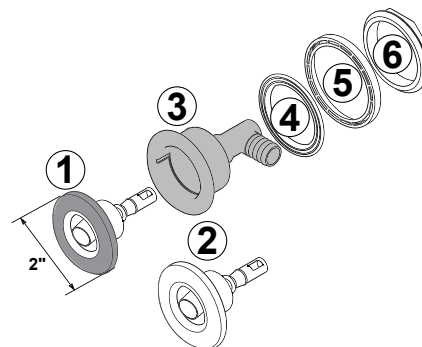
- 1* **6540-818**, Jet: Face SMT Mini Textured Directional
- 2† **6540-816**, Jet: Face SMT Mini Smooth Directional
- 3 **6540-341**, Jetback: SMT Mini
- 4 **6541-098**, O-ring: "L" Mini PowerPro
- 5 **6540-332**, Washer: Self Leveling SMT Mini
- 6 **6540-334**, Nut: SMT Mini



SMT Micro Jet

2005+ J-200 Series & 2003-2004 Del Sol Series

- 1* **6540-787**, Jet: Face SMT Micro Textured Directional
- 2† **6540-783**, Jet: Face SMT Micro Smooth Directional
- 3 **6540-962**, Jetback: SMT Micro
- 4 **6540-963**, O-ring: SMT Micro
- 5 **6540-964**, Washer: Self Leveling SMT Micro
- 6 **6540-965**, Nut: SMT Micro



Note

* Used on Redondo from 8/6/03 to 2005. Always
used on the Hermosa.
† Used on Tedondo only from 4/8/03 to 8/5/03.

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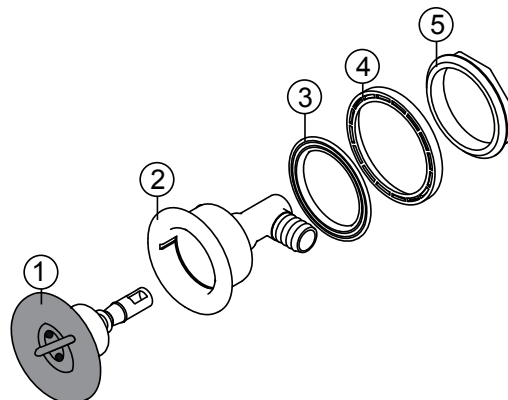
Plumbing

Jets, continued

Pulsator Jet

2005-2007 J-230 Only

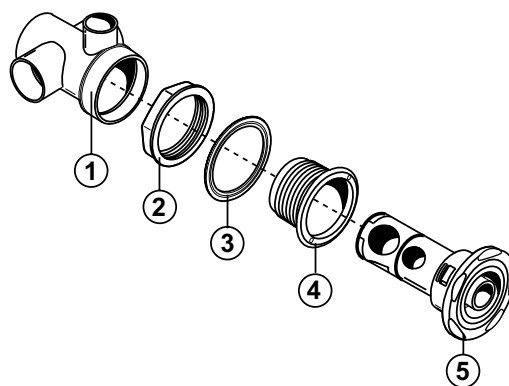
- 1 **6540-776**, Jetface: 2005-2007 Rotational Euro Textured Gray
- 3 **6540-962**, Jetback: SMT Micro
- 4 **6540-963**, O-ring: SMT Micro
- 5 **6540-964**, Washer: Self Leveling SMT Micro
- 6 **6540-965**, Nut: SMT Micro



Divert-A-Jet

2005+ J-210 & 2003-2004 Redondo

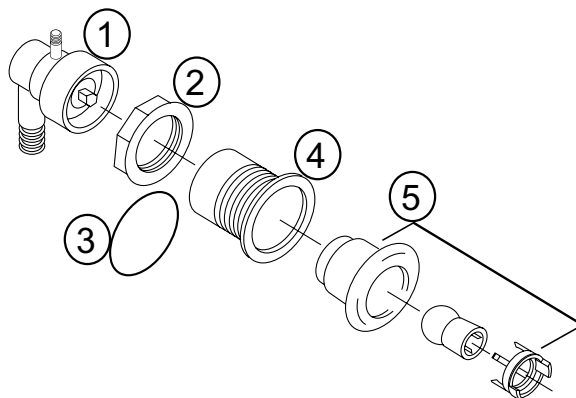
- 1 **6540-796**, Jetback: Divert-A-Jet
- 2 **6540-798**, Nut: Divert-A-Jet
- 3 **6540-511**, O-ring: Divert-A-Jet
- 4 **6540-797**, Wall Fitting: Divert-A-Jet
- 5 **6540-800**, Jet: Divert-A-Jet



Magna II Jet

4/8/03 to 8/5/03 Redondo Only

- 1 **6540-203**, Jetback: 3/4" barb
- 2 **6540-137**, Nut: Magna II
- 3 **6540-527**, O-ring: Magna II
- 4 **6540-138**, Wall Fitting: Magna II
- 5 **6540-161**, Jet: Face Magna II Directional



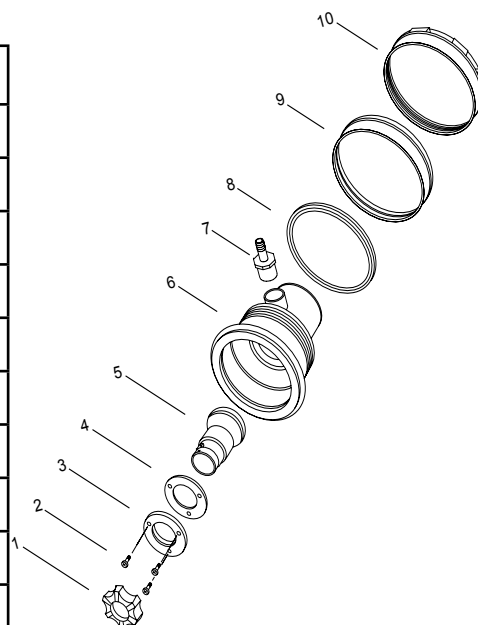
Plumbing

Jets, continued

HTA Jet Assembly

2001 & Previous Models

Item	Description	JP#	JWB#
1	Handle: Venturi	2540-235	7277945
2	Screw: HTA Jet	6570-055	3967000
3	Ring: Clamping HTA	2000-153	7758945
4	Gasket: Clamping Ring HTA	2000-152	1928000
5	Swivel: HTA Jet	2000-154	4887945
6	Body: HTA Jet	2000-151	1644945
7	Adapter: 1/2" Sp x 3/8" Barb	6540-024	N/A
8	O-ring: HTA Jet	6540-524	N/A
9	Ring: Back Up HTA	2540-332	1925000
10	Nut: HTA Jet	2540-331	1645000

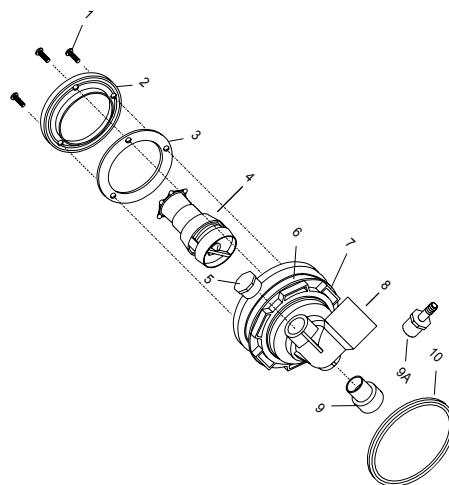


Note Item #7 Above and #9a below, PN 6540-024, were used on all spas manufactured after 04/01/2001.

HTC Jet Assembly

2001 & Previous Models

Item	Description	JP#	JWB#
1	Screw: HTC Jet	6570-079	N/A
2	Ring: Clamping HTC	2000-163	B788945
3	Gasket: Clamping Ring HTC	2000-161	1840000
4	Swivel: HTC Jet	2000-164	B786945
5	Plug: 1/2" Sp	6540-786	B777000
6	Ring: Back Up HTC	2540-352	1835000
7	Nut: Locking HTC	2540-351	1835000
8	Body: HTC Jet	2000-162	A320945
9	Adapter: 1/2" S x Sp	2000-020	C279000
9a	Adapter: 1/2" Sp x 3/8" Barb	6540-024	N/A
10	O-ring: HTC Jet	6540-520	N/A



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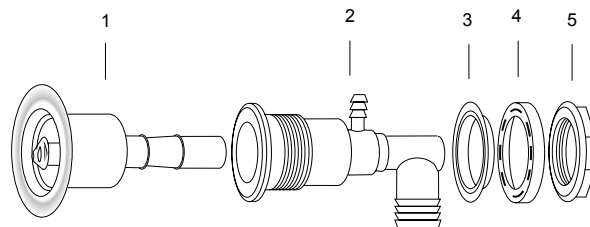
Plumbing

Jets, continued

Mini Swirl Jet Assembly

Replaced Micro Magna Jet 06/18/01+

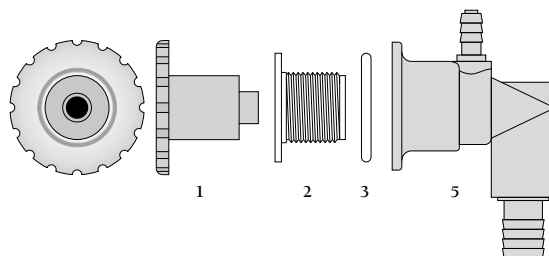
- 1 **2540-365**, Jet: Face Mini Swirl
- 2 **6540-341**, Jetback: Mini Swirl
- 3 **6541-098**, O-ring: Mini Swirl
- 4 **6540-332**, Washer: Self Leveling Mini Swirl
- 5 **6540-334**, Nut: Mini Swirl



Micro Magna Jet Assembly

Replaced BMH JET 04/12/01 to 06/15/01

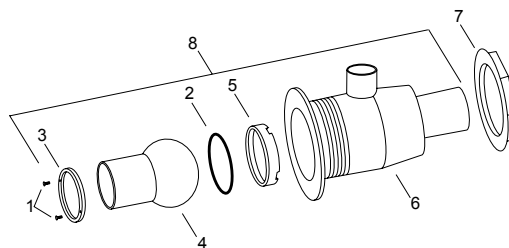
- 1 **6540-072**, Jet: Face Directional Micro Magna
- 2 **6540-107**, Fitting: Wall Micro Magna
- 3 **6540-522**, O-ring: Micro Magna
- 4 **6540-352**, Nut: Micro Magna
- 5 **6540-211**, Jetback: Micro Magna



BMH Jet Assembly

04/11/01 & Previous Models

Item	Description	JP#	JWB#
1	Screw: BMH Jet	2570-083	8397000
2	O-ring: BMH Jet	2000-105	8488000
3	Retainer: BMH Jet	2000-102	8412945
4	Nozzle: BMH Jet	2000-103	8413945
5	O-ring: BMH Jet	2000-104	8487945
6	Body: BMH Jet	2000-101	8411945
7	Nut: BMH Jet	2000-100	8415000
8	Jet: Assy. BMH w/o Nut	2000-110	8489945



Plumbing

Jets, continued

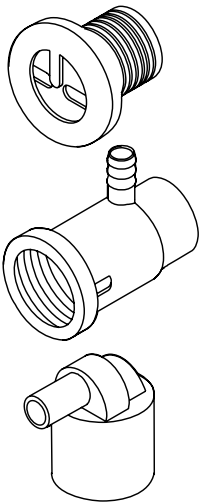
Micro Pulse Jet Assembly

2001 & Previous Models

2540-310, Jet: Micro Pulse
JWB #K359945

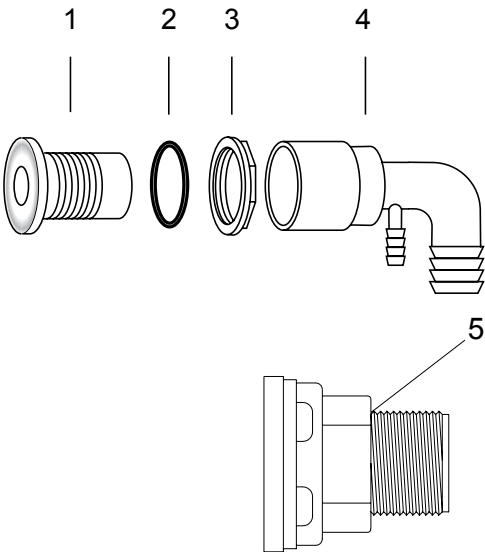
2540-311, Body: Micro Pulse
JWB #K360000

2000-021, Elbow: Micro Pulse
JWB #K399000



Ozone Dispersion Fittings

2001 & Previous Models			
Item	Description	JP#	JWB#
1	Fitting: Wall Ozone Jet	6540-731	N/A
2	O-ring: Ozone Jet	6540-682	N/A
3	Nut: Ozone Jet	6540-685	N/A
4	Jetback: Ozone Jet	6540-732	N/A
5	Body: Ozone Jet with Nut	2540-335	C154000



Plumbing

Manifolds

Air Manifolds

2540-090, Manifold: Air 8
Barb 3/8" x 1" Slip
JWB #H199000

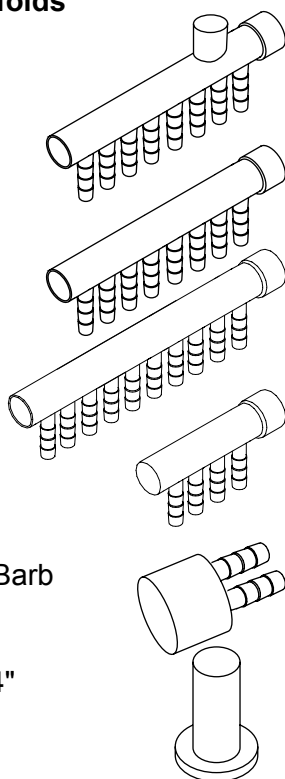
6540-780, Manifold: Air 8
Barb 3/8" x 1" Slip

6540-781, Manifold: Air
10 Barb 3/8" x 1.5" Slip

6540-077, Manifold: Air
4 Barb 3/8" x 1" Slip
JWB #H200000

6540-130, Manifold: Air 2 Barb
3/8" x 1" Slip

6540-101, Plug: Spigot 1/4"
(Air Manifold)



Water Manifolds

2540-050, Manifold: Water
4 Port Side 1"
JWB #R395000

2540-051, Manifold: Water
4 Port 3/4" x 1/5"
JWB #H198000

6540-127, Manifold: Water
2 Port Side 3/4"

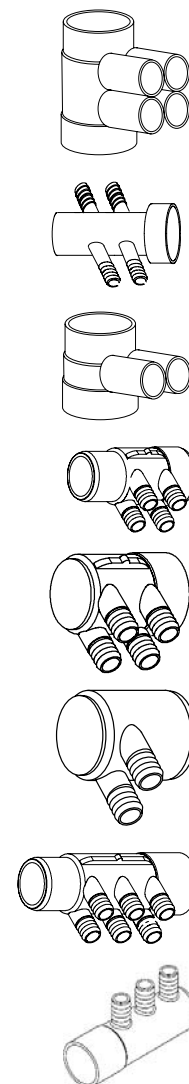
6540-314, Manifold: Water
4 Port 3/4" Barb
JWB #R393000

6540-315, Manifold: Water
4 Port 3/4" Barb Blind End

6540-316, Manifold: Water
2 Port 3/4" Barb Blind End

6540-788, Manifold: Water
6 Port 3/4" Barb
JWB #R396000

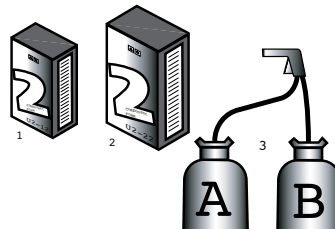
6541-131, Manifold: Water
3 Port 1" Barb



Miscellaneous

Replacement Foam

- 1 **6472-950**, Foam: Kit 12 Board Feet
- 2 **6472-952**, Foam: Kit 22 Board Feet
- 3 **6472-954**, Foam: Kit 200 Board Feet



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Plumbing

Miscellaneous Plumbing

Description	JP#	JWB#	Description	JP#	JWB#
Hose Adapter: 90° Air Line	2000-052	1464000	Jet: Backing Plate (Vertassage)	2000-650	S148000
Nut: 2-Part Black	2000-107	F804000	Jet: Body (Vertassage)	2000-651	S149000
Retainer: E-ring 0.25" Diameter	2000-109	7082000	Jet: Therapy Option (Magnassage)	2000-652	S151945
Air Control Knob: Sub Assembly Chrome	2000-111	5132827	Jet: Wall Fitting (Magnassage)	2000-653	S152000
Knob: Air Control (Silver)	2000-114	8611945	Jet: Gasket (Magnassage)	2000-654	S153000
Air Control: Knob Brown	2000-119	8611908	Jet: Nozzle (Magnassage)	2000-655	S154000
Panel: Air Control (Silver)	2000-127	9108945	Jet: Manifold Body (Air up, Magnassage)	2000-656	S155000
Plenum/Fitting: Assembly	2000-140	K601000	Jet: Flex Nozzle (Flex Jet)	2000-657	S157945
Ring: Graphic Accessory	2000-156	C239000	Jet: Gasket (Flex Jet)	2000-658	S158000
Ring: Graphic Accessory (Quantum, Corsica, Tirage, Venterra, Razza)	2000-157	C238000	Jet: Fitting (Flex Jet)	2000-659	S159945
Ring: Graphic Heater	2000-158	B934000	Jet: Body (Flex Jet)	2000-660	S160000
Ring: Graphic System	2000-159	B933000	Jet: Barb 3/4" Fitting (Flex Jet)	2000-661	S161000
Ring: Graphic Accessory (Aero Plus, Palio, Vectra II)	2000-160	B932000	Jet: Manifold Body (Air Magnassage)	2000-667	S230000
O-Ring: Air Control Valve	2000-250	8399000	Suction Fitting Repair Kit	2000-685	T075000
Jet: Grill/Bumper (Vertassage)	2000-646	S144945	Restrictor: Flow 1" I.D.	2540-060	5933000
Jet: Flow Path Assembly (Vertassage)	2000-647	S145945	Adapter: 0.75 S x FPT (2002 Waterfall)	2540-004	6933000
Jet: Canister (Vertassage)	2000-648	S146945	Restrictor: Flow 0.31" I.D. x 0.81" O.D.	2540-061	F830000
Jet: Gasket (Vertassage)	2000-649	S147000	Manifold: Air 8 Barb 3/4" x 1 1/2" Slip	2540-091	H197000
			U-Bend: 1 1/2" S x S	2540-100	K449000

Plumbing

Miscellaneous Plumbing, continued

Description	JP#	JWB#
O-Ring: Inner	2540-309	N/A
Tailpiece: Plenum	2540-315	N/A
Ring: Suction Strainer	2540-321	N/A
Strainer: Suction	2540-322	1902000
Body: with Nut Silver	2540-335	F402000
Drain Fitting	2540-390	3058000
Ring: Push-on 0.097" Diameter	2570-010	6666000
Plate: Plenum	2570-105	N/A
Adapter: F x S 1/2"	6540-004	N/A
Reducer: 3/4" x 1/2" S x Sp	6540-014	3344000
Adapter: 1/2" x 3/8" Sp x Barb	6540-024	N/A
Adapter: Sp x Barb 3/4" x 3/8"	6540-063	N/A
Adapter: Sp x Barb 3/4" x 3/4"	6540-262	N/A
Adapter: Sp x Barb 1" x 3/4"	6540-065	N/A
Cross: Slip 1.5"	6540-187	N/A
Tailpiece: 1 1/2" Pump Union	6540-196	P978000
O-Ring: EPDM	6540-228	N/A
Cross: Slip 2	6540-255	N/A
Fitting: Wall Heater Return	6540-291	N/A
Manifold: Water 2 Port 3/4" Barb	6540-312	N/A
O-Ring: Silicone 285	6540-511	N/A

Description	JP#	JWB#
Adapter: 3/4" x 3/4" S x Barb	6540-827	N/A
Valve: Check 1" S x S 1/2" L	6540-828	N/A
Connector: Liquid Tight 1/4"	6560-406	N/A
Connector: Liquid Tight 1/2" (Temp Sensor - 04/20/2001+)	6560-410	N/A
Connector: Strain Relief 9/16"	6560-415	N/A

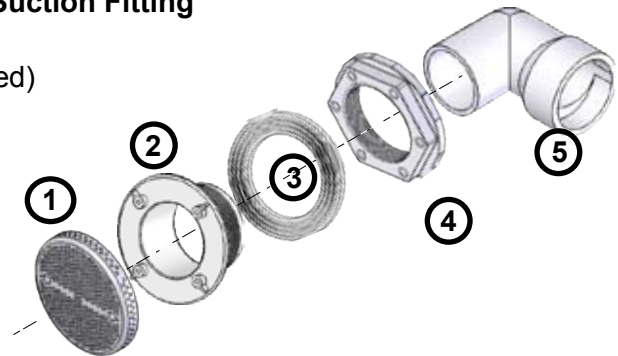
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Plumbing

Suction Fittings

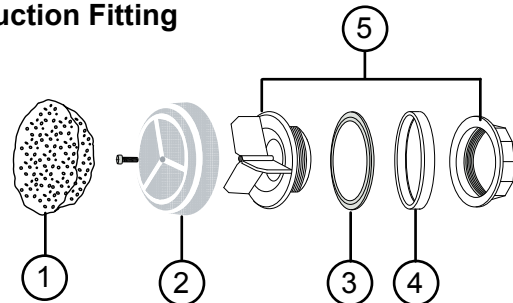
2006+ J-400 Floor Suction Fitting

- 1 **20210-001**, Grate: Suction Gray (Screws included)
- 2 **20209-001**, Fitting: Wall Suction 1.5
- 3 **20212-001**, Gasket: Suction
- 4 **6540-552**, Nut: Suction Fitting 1.5
- 5 **6540-070**, Elbow: Adapter 1.5 Spg x 1.5 Slp



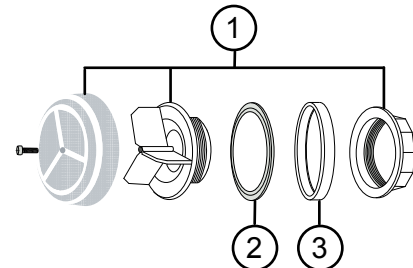
2006+ J-400, 2004+ J-300 and 2005+ J-200 Series Wall Suction Fitting

- 1 **6540-213**, Filter: Spa Drain Cover (Not used on the J-400 Series; stopped using on the J-300 in July of 2008)
- 2 **6540-564**, Grate: Suction (Screw included)
- 3 **6540-620**, O-Ring: Compress (replaced PN 6540-520)
- 4 **6540-619**, Washer: Self-leveling
- 5 **6540-565**, Fitting: Wall Suction with nut



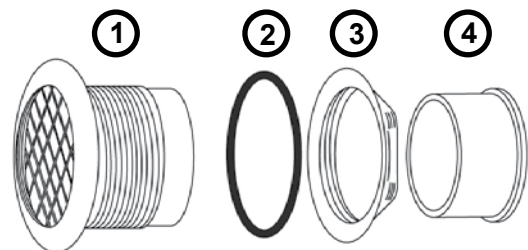
2008+ J-230 and 2007+ J-270 and J-280

- 1 **2540-618**, Grate: Suction
- 2 **6540-620**, O-Ring: Compress (replaced PN 6540-520)
- 3 **2540-619**, Washer: Self-leveling



2006+ J-400 Waterfall Return Fitting

1. **6540-167**, Fitting: Wall with Strainer
2. **6540-511**, O-Ring: EPDM 285 ID
3. **6540-791**, Nut: 2 Sunscnt/ Filter Bucket
4. **6540-230**, Reducer: 2 Sp x 1.5 S



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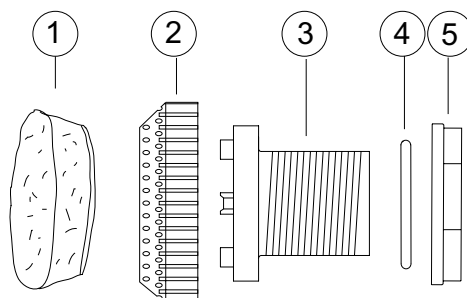
Plumbing

Suction Fittings, continued

2002-2003

J-300 Series Wall Suction Fitting

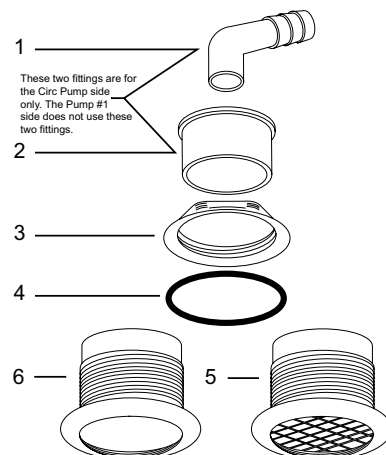
- 1 **6540-113**, Filter: Spa Drain Cover
- 2 **6540-553**, Cover: Suction/Drain
- 3 **6540-567**, Fitting: Wall Suction
- 4 **6540-509**, O-Ring: EPDM 235" ID x 0.210"
- 5 **6540-552**, Nut: Suction Fitting



2002+

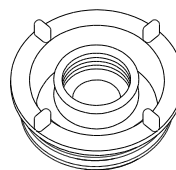
J-300 Series Skimmer/Filter Wall Fitting

- 1 **6540-085**, Elbow: 1/2" Sp x 3/4" Barb
- 2 **6540-241**, Reducer: 2" Sp x 1/2" S
- 3 **6540-791**, Nut: 2
- 4 **6540-511**, O-Ring: 285" ID
- 5 **6540-751**, Fitting: Wall with Strainer (Circulation Pump Side)
- 6 **6540-753**, Fitting: Wall without Strainer (Pump 1 Side)



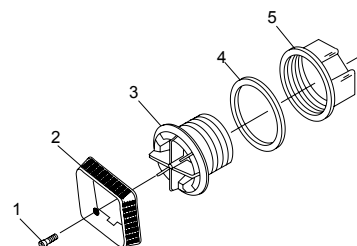
J-300 Filter Fill

6540-329, Filter Fitting: Filter Fill
(Used on models to help reduce air locks)



2001 and Prior Wall Suction Fitting

Item	Description	JP#	JWB#
1	Screw: #10-24 x 2" L	2570-066	3959000
2	Cover: Suction/Gasket	2540-324	6651945
3	Fitting: Wall Suction Assembly	2540-325	1958000
4	Ring: Back Up Suction	2540-320	2136000
5	Nut: Locking Suction	2540-323	1643000
N/S	Suction Fitting Repair Kit	2000-685	T075000



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Plumbing

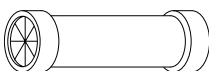
Valves

Models Manufactured Before 2002 Check Valves

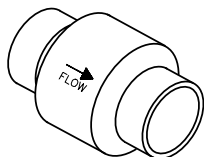
20216-001, Valve: 2006+ Check
Air 3/4"
(J-400 Series Only)



2000-030, Valve: Check 1/2" 3
lb. Spring
JWB #4330000



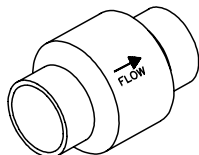
2540-301, Valve: Check 2
1/4" lb. Spring
JWB #6913000



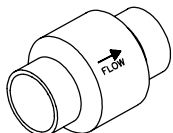
6541-386, Valve: Check 2
Slp x Sp Magnetic



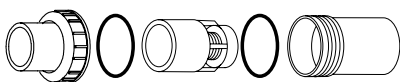
6540-176, Valve: Check 2
Swing Check S x S
JWB #5901000



6540-828, Valve:
Check 1 S x S



2540-302, Valve: Check 1 1/2
JWB #K176000
(306 left as of 11/07)



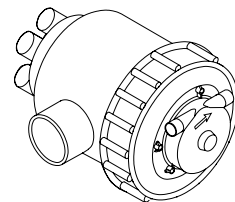
6540-036, Valve: Check 3/4" Barb x Barb
(For Ozone)



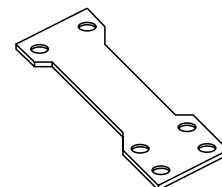
Cycle Valve

**Pinnacle, Quantum and Triton Manufactured
Before 03/30/2001**

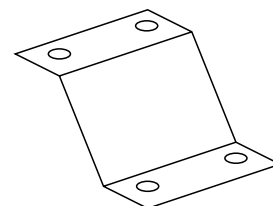
2000-120, Valve: Cycle
6 Port
JWB #K098000



2000-121, Plate: Cycle-
Valve
JWB #K072000



2000-122, Bracket:
Cycle Valve
JWB #K071000



Note

The current cycle valve has a 1" fitting size, where the old valve had a 1 1/2" fitting. The current valve also has the plumbing connection on top and the old valve had the connection on the side. Therefore, some additional plumbing might need to be considered.

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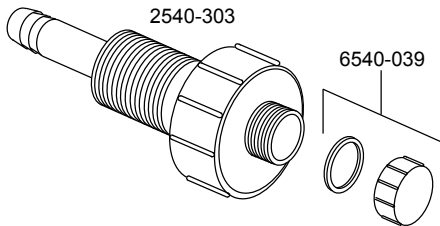
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Plumbing

Valves, continued

Drain Valves J-400 and J-300 Series



2540-303, Valve: Spa Drain
JWB #R745000

6540-039, Cap: Spa Drain with Gasket

2540-250, Nut: Drain Valve (Not Shown)
JWB #R748000

2000-035, Fitting: Spa Drain,
(Older Spas, Not Shown)
JWB #H999000

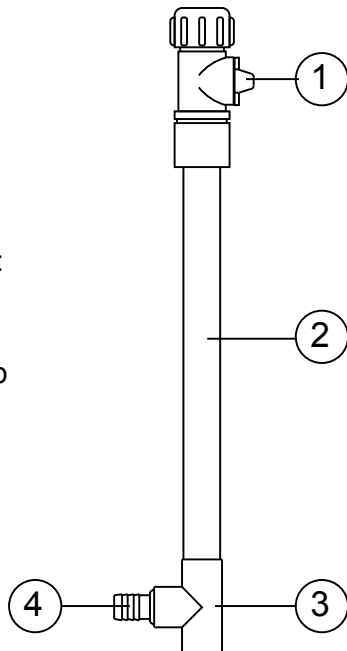
J-200 and Del Sol Series

1 **317049**, Valve:
Drain

2 **6540-397**,
Pipe: Flex 3/4"
(Sold by the
Foot)

3 **6540-096**, Tee:
3/4" S x S x S

4 **6540-262**,
Barb: 3/4" Barb
x Spig

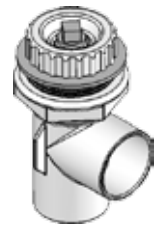


Water Valves

20150-001, Knob: 2006+
Waterfall J-400 (is also the
knob for the IX water valve)



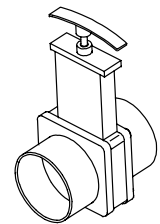
20241-001, Valve: 2-Way
1 1/2" S 90° (used on the J-400
IX Jet)



20172-001, Valve: 2-Way
1 1/2" S 90° (used on the J-400 IX
Jet)



6540-622, Valve: Slice 2" S x S
JWB #H833000



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Plumbing

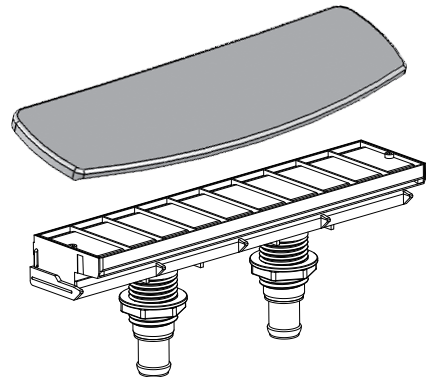
Waterfall

2006+ J-400 Series

20095-001, Cover: Waterfall

6541-063, Fillspout: Waterfall Niagra
(Includes Nut)

6540-682, O-Ring: EPDM 1.22" ID x 0.158"
(2 O-Rings required per barb fitting - Not Shown)



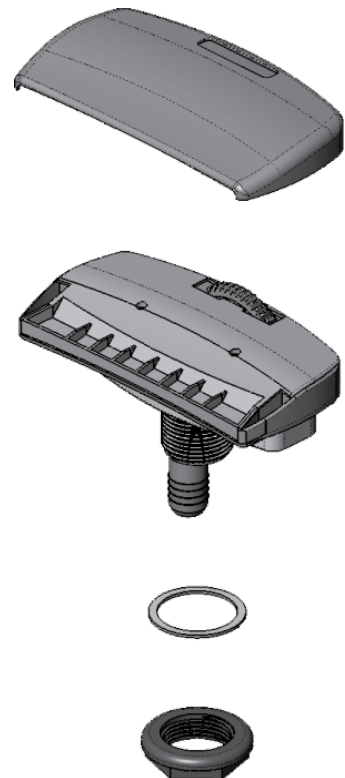
2007+ J-300 Series (Not used on 2007 J-315 and J-325)

2540-904, Waterfall: Jacuzzi 2007 (Complete Kit)

2540-905, Cover: Waterfall

2540-906, Gasket: Waterfall

2560-904, Nut: Waterfall

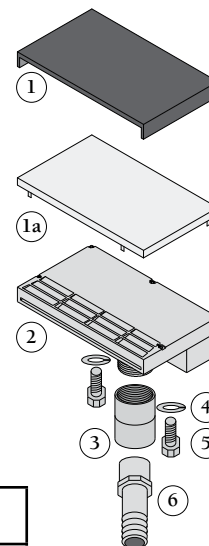


Plumbing

Waterfalls, continued

**2002-2006 J-300 Series,
2008+ J-230, 2007+ J-270 and J-280,
Used on the J-315, J-325, J-270, and J-280 Models in 2007**

- 1 **6540-925**, Cover: Waterfall Gray (Plastic)
- 1a **6000-530**, Cover: Waterfall Stainless Steel (limited supply available)
- 2 **6540-921**, Fillspout: Waterfall Clear
- 3 **2540-004**, Adapter: 3/4" S x FPT
- 4 **6570-121**, Washer: Split Lock 5/16" Stainless Steel
- 5 **6570-120**, Bolt: Hex 1/4-20" x 1" Stainless Steel
- 6 **6540-262**, Adapter: 3/4" Sp x Barb

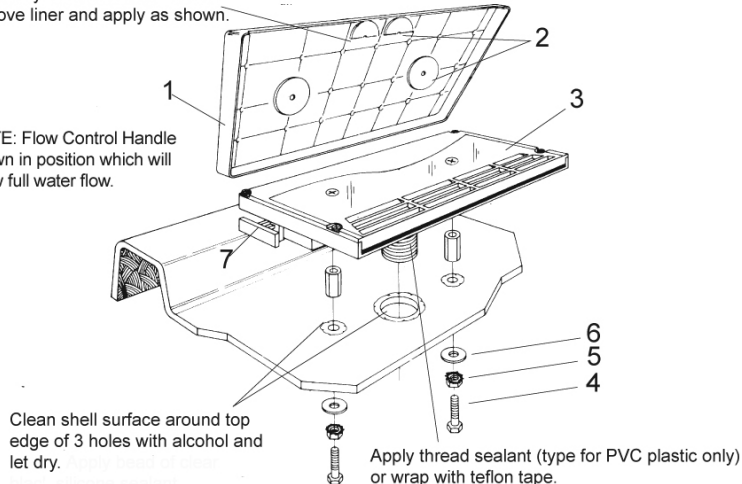


For Models Manufactured Before 2002

Item	Description	JP#	JWB#
1	Cover: Water Rainbow	2540-220	7537945
2	Pad: Adhesive Cap (Waterfall)	2720-100	5409000
3	Fill spout: Water Rainbow with Handle	2540-221	5999000
4	Bolt: Water Rainbow	2570-064	3945832
5	Nut: Locking Water Rainbow	2570-065	4034832
6	Washer: 1/4"	6570-036	3983832
7	Handle: Water Rainbow Repair	2000-255	8676000

Clean mating surfaces with alcohol and let dry. Cut one item 2 in half. Remove liner and apply as shown.

NOTE: Flow Control Handle shown in position which will allow full water flow.



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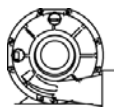
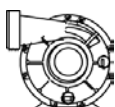
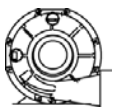
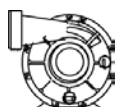
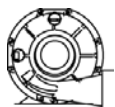
Pumps

For use in a 3-ring binder, remove this page, and replace it with a tab divider.

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Pumps

2007+ Pump Matrix

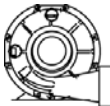
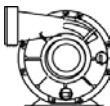
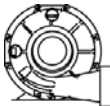
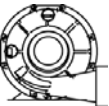
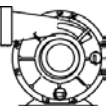
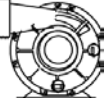
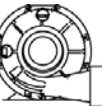
240 VAC/60 Hz Models						120 VAC/60 Hz Models
	6500-343 2.5 hp 2-Speed	6500-341 2.5 hp 1-Speed	6500-901 2.5 hp 1-Speed	6500-902 2.5 hp 1-Speed	6500-903 2.5 hp 1-Speed	6500-345 1.5 hp 2-Speed
Rotation →						
Model ↓	3:00 Position	9:00 Position	3:00 Position	9:00 Position	12:00 Position	3:00 Position
J-480			Pump #1	Pump #2		
J-470			Pump #1	Pump #2		
J-465			Pump #1		Pump #2	
J-460			Pump #1		Pump #2	
J-375	Pump #1 2008+	Pump #2 2008+				
J-365	Pump #1	Pump #2				
J-355	Pump #1	Pump #2				
J-345	Pump #1	Pump #2				
J-335	Pump #1	Pump #2				
J-325	Pump #1 2007 (12:00 Position)					Pump #1 2008+
J-315						Pump #1
J-280	Pump #1	Pump #2				
J-270	Pump #1	Pump #2				
J-230	Pump #1 2008+					
J-230	Pump #1 2007 (1:30 Position)	Pump #2 2007 (12:00 Position)				
J-220						Pump #1
J-210						Pump #1

Note

All J-300 and J-200 Series pump housings are universal and can be rotated to any configuration listed above. The fixed pump mounts and corresponding motors are no longer available. If you need to replace a fixed pump, you need to replace the fixed mounting bracket with the new universal mounting bracket (PN 6000-532).

Pumps

2005-2006 Pump Matrix

240 VAC/60 Hz Models							120 VAC/60 Hz Models
	6500-343 2.5 hp 2-Speed	6500-341 2.5 hp 1-Speed	6500-349 2.0 hp 1-Speed	6500-901 2.5 hp 1-Speed	6500-902 2.5 hp 1-Speed	6500-903 2.5 hp 1-Speed	6500-345 1.5 hp 2-Speed
Rotation ➔							
Model ↓	3:00 Position	9:00 Position	3:00 Position	3:00 Position	9:00 Position	12:00 Position	3:00 Position
J-480				Pump #1	Pump #2		
J-470				Pump #1	Pump #2		
J-465				Pump #1		Pump #2	
J-460				Pump #1		Pump #2	
J-385	Pump #1 (1:30 Posi- tion)	Pump #2 (12:00 Position)	Pump #3				
J-375	Pump #1 (7:30 Posi- tion)	Pump #2 (12:00 Position)					
J-365	Pump #1	Pump #2					
J-355	Pump #1	Pump #2 (12:00 Position)					
J-345	Pump #1	Pump #2					
J-335	Pump #1	Pump #2					
J-325	Pump #1 (12:00 Posi- tion)						
J-315							Pump #1
J-230	Pump #1 (1:30 Posi- tion)	Pump #2 (12:00 Position)					
J-220							Pump #1
J-210							Pump #1

Note

All J-300 and J-200 Series pump housings are universal and can be rotated to any configuration listed above.
The fixed pump mounts and corresponding motors are no longer available. If you need to replace a fixed pump, you need to replace the fixed mounting bracket with the new universal mounting bracket (PN **6000-532**).

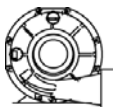
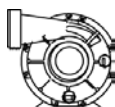
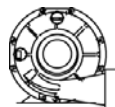
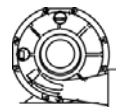
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Pumps

2004 Pump Matrix

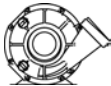
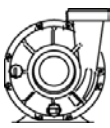
240 VAC/60 Hz Models				120 VAC/60 Hz Models
	6500-343 2.5 hp 2-Speed	6500-341 2.5 hp 1-Speed	6500-349 2.0 hp 1-Speed	6500-345 1.5 hp 2-Speed
Rotation →				
Model ↓	3:00 Position	9:00 Position	3:00 Position	3:00 Position
J-385	Pump #1 (1:30 Position)	Pump #2 (12:00 Position)	Pump #3	
J-375	Pump #1 (1:30 Position)	Pump #2 (12:00 Position)		
J-365	Pump #1	Pump #2		
J-355	Pump #1	Pump #2 (12:00 Position)		
J-345	Pump #1	Pump #2 (12:00 Position)		
J-335	Pump #1			
J-325				Pump #1 (12:00 Position)
J-315				Pump #1
Hermosa				Pump #1
Redondo				Pump #1

Note

All J-300 and J-200 Series pump housings are universal and can be rotated to any configuration listed above.
The fixed pump mounts and corresponding motors are no longer available. If you need to replace a fixed pump, you need to replace the fixed mounting bracket with the new universal mounting bracket (PN **6000-532**).

Pumps

2002-2003 Pump Matrix

240 VAC/60 Hz Models				120 VAC/60 Hz Models
	6500-343 2.5 hp 2-Speed	6500-349 2.5 hp 1-Speed	6500-349 2.0 hp 1-Speed	6500-345 1.5 hp 2-Speed
Rotation →				
Model ↓	1:30 Position	12:00 Position	3:00 Position	3:00 Position
J-380	Pump #1	Pump #2	Pump #3	
J-370	Pump #1	Pump #2		
J-360	Pump #1 (3:00 Position)	Pump #2		
J-350	Pump #1	Pump #1 (9:00 Position)		
J-340	Pump #1	Pump #1 (9:00 Position)		
J-330	Pump #1			
J-320	Pump #1 (12:00 Position)			
J-310				Pump #1
Hermosa				Pump #1
Redondo				Pump #1

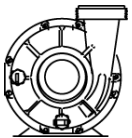
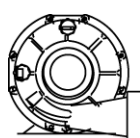
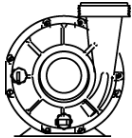
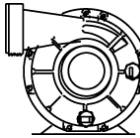
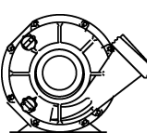
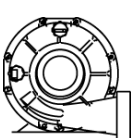
Note

All J-300 and J-200 Series pump housings are universal and can be rotated to any configuration listed above.

The fixed pump mounts and corresponding motors are no longer available. If you need to replace a fixed pump, you need to replace the fixed mounting bracket with the new universal mounting bracket (PN **6000-532**).

Pumps

2005+ Export Pump Matrix

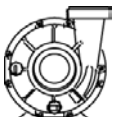
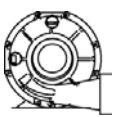
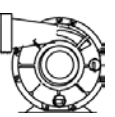
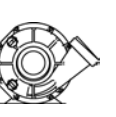
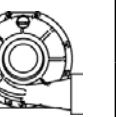
240 VAC/50 Hz Models						
	6500-291 2.0 hp 2-Speed	6500-299* 2.0 hp 2-Speed	6500-124 2.0 hp 1-Speed	6500-239 2.0 hp 1-Speed	6500-240 2.0 hp 1-Speed	6500-294 2.0 hp 1-Speed
Rotation ➔						
Model ↓	12:00 Position	3:00 Position	12:00 Position	9:00 Position	1:30 Position	3:00 Position
J-480				Pump #2		Pump #1
J-470				Pump #2		Pump #1
J-465			Pump #2			Pump #1
J-460			Pump #2			Pump #1
J-385		Pump #1	Pump #2		Pump #3	
J-375		Pump #1		Pump #2		
J-365		Pump #1		Pump #2		
J-355		Pump #1	Pump #2			
J-345		Pump #1		Pump #2		
J-335		Pump #1	Pump #2 2007+	Pump #2 2005-2006		
J-325	Pump #1					
J-315		Pump #1				
J-280		Pump #1		Pump #2		
J-270		Pump #1				Pump #2
J-230		Pump #1 2008+				
J-230		Pump #2 2005-2007			Pump #1 2005-2007	
J-220		Pump #1				
J-210		Pump #1				

Note All J-300 and J-200 Series pump housings are universal and can be rotated to any configuration listed above.
 PN **6500-899** was used as a temporary replacement for
 PN **6500-299**. They are NOT interchangeable, if a spa uses
 PN **6500-899**, it must be replaced with PN **6500-899**.

Pumps

2002-2004 Export Pump Matrix

240 VAC/50 Hz Models

	6500-291 2.0 hp 2-Speed	6500-899* 2.0 hp 2-Speed	6500-124 2.0 hp 1-Speed	6500-239 2.0 hp 1-Speed	6500-240 2.0 hp 1-Speed	6500-294 2.0 hp 1-Speed
Rotation →						
Model ↓	12:00 Position	3:00 Position	12:00 Position	9:00 Position	7:30 Position	3:00 Position
J-385		2004 Pump #1	2004 Pump #2		2004 Pump #3	
J-380		2002-2004 Pump #1	2002-2004 Pump #2			2002-2004 Pump #3
J-375		2004 Pump #1	2004 Pump #2			
J-370		2002-2004 Pump #1	2002-2004 Pump #2			
J-365		2004 Pump #1		2004 Pump #2		
J-360		2002-2004 Pump #1	2002-2004 Pump #2			
J-355		2004 Pump #1	2004 Pump #2			
J-350		2002-2004 Pump #1		2002-2004 Pump #2		
J-345		2004 Pump #1		2004 Pump #2		
J-340		2002-2004 Pump #1		2002-2004 Pump #2		
J-335		2004 Pump #1				
J-330		2002-2004 Pump #1				
J-325	2004 Pump #1					
J-320		2002-2004 Pump #1				
J-315		2004 Pump #1				
J-310		2002-2004 Pump #1				
Hermosa		2004 Pump #1				
Redondo		2004 Pump #1				

Note

All J-300 and J-200 Series pump housings are universal and can be rotated to any configuration listed above. PN **6500-899** was used as a temporary replacement for PN **6500-299**. They are NOT interchangeable, if a spa uses PN **6500-899**, it must be replaced with PN **6500-899**.

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2006+ J-400 Pump Assembly

Note All J-400 Series pump housings are universal and can be rotated to any configuration listed on the previous pages.

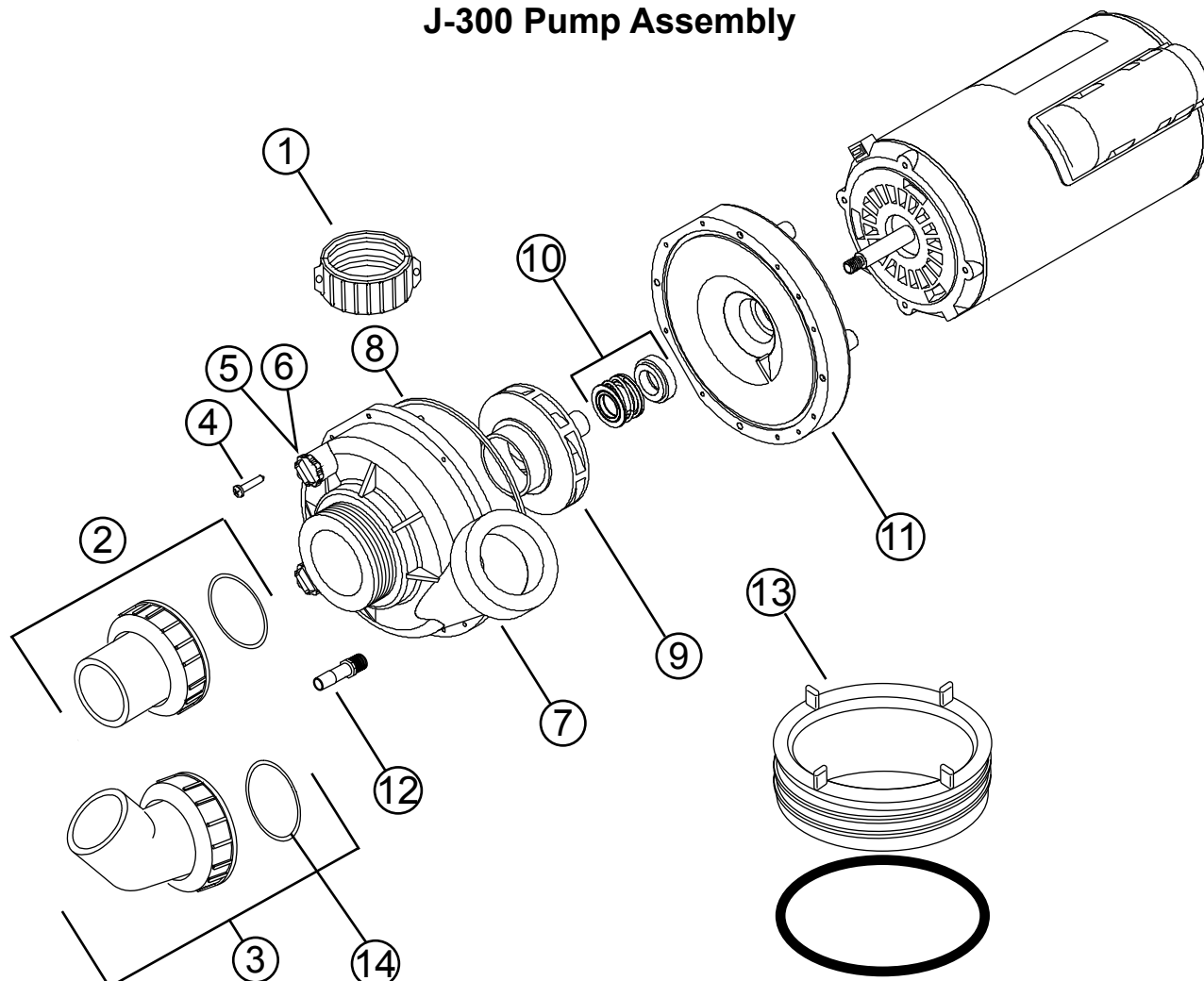
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Pumps

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2002+ J-300 Pump Assembly

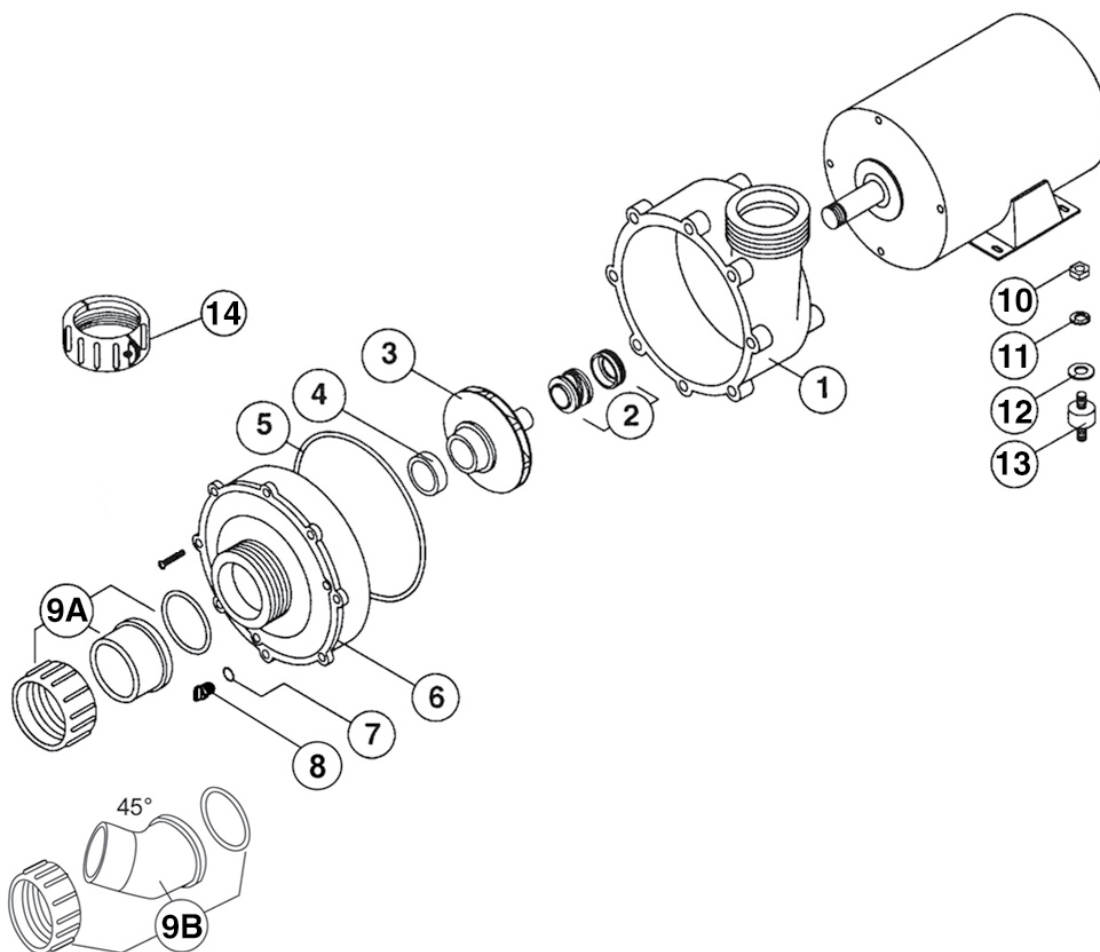


Note All J-300 Series pump housings are universal and can be rotated to any configuration listed on the previous pages.

Item	Description	JP#	Item	Description	JP#
1	Nut: Split Replacement 2"	6000-031	9b	Impeller: (Export/50 Hz) 2.5 hp	6500-298
2	Union: Assembly 2" (Straight)	6500-232	9c	Impeller: (North America) 2.0 hp	6500-309
3	Union: Assembly 2" (45°)	6500-037	9d	Impeller: (North America) 1.5 hp	6500-308
4	Screw: Self Tapping	6570-070	10	Seal: Assembly	6500-805
5	Plug: Drain 0.25" NPSM	6500-255	11	Housing: Rear Bracket	6500-311
6	O-Ring: Drain Plug 0.0487" I.D.	6500-256	12	Adapter: MIPT x Barb 0.25" x 0.375"	6540-030
7	Housing: Front	6500-288	13	Plug: Jacuzzi Filter	6000-285
8	O-Ring: Front Housing	6500-290	14	O-ring: 2"	6560-044
9a	Impeller: (North America) 2.5 hp	6500-295			

Pumps

2002+ J-300 Export Pump Assembly



Note All J-300 Series pump housings are universal and can be rotated to any configuration listed on the previous pages.

Item	Description	JP#
1a	Housing Back, TheraMax	6000-152
1b	Housing Back, TheraFlo	6000-153
2	Seal Assembly Export	6500-446
3	Impeller: Export 50 Hz	6000-220
4	Wear Ring	6000-205
5	Housing O-ring	6000-154
6	Housing Front (Volute)	6000-151
7	Drain Plug O-ring	6000-204
8	Drain Plug	6000-047

Item	Description	JP#
9a	Union Assembly Straight	6500-232
9b	Union Assembly 90°	6500-037
10	Nut	6570-126
11	Washer Split Lock	6570-127
12	Washer	6570-509
13	Motor Insulator Export	6570-011
14	2" Replacement Split Nut	6000-031
15	Start Capacitor Export	6000-116

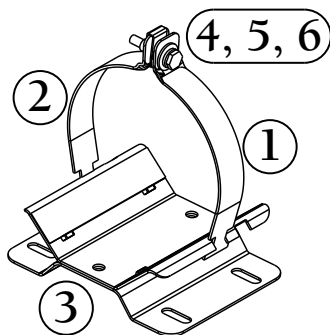
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Pumps

2007+ J-300 and J-200 Series Pump Bracket



Item	Description	JP#
1	Bracket: 48F Half Band	6500-832
2	Bracket: 48F Half Band with Nut	6500-833
3	Base: Universal Cradle Bracket	6500-834
4	Bolt: 5/16-18" x 1/2"	6570-025
5	Flat Washer: 5/16"	6570-509
6	Lock Washer: 5/16"	6570-127
Assy	Universal Mounting Bracket	6000-532

Pumps

Models Manufactured Before 2002

Pump Matrix				
Model Name	Model #	PN Pump 1	PN Pump 2	PN Circ Pump
Laser	R270	2500-250	2500-201	2500-260
Pinnacle	R300	2500-201	2500-201	2500-260
Quantum	R280	2500-201	2500-201	2500-260
Santina	R290	2500-250	2500-201	2500-260
Triton	R310	2500-205	2500-205	2500-260
Triton without Stereo	S125	2500-205	2500-205	2500-260
Aero	M450	2500-250	2500-250	N/A
Alexa	K010	2500-255	N/A	N/A
Laser Select	R275	2500-250	2500-251	N/A
Palio	R400	2500-255	N/A	N/A
Santina Select	R295	2500-250	2500-251	N/A
Solaris Select	J140	2500-250	2500-250	N/A
Aero Plus	C460	2500-255	N/A	N/A
Aero Plus	E790	2500-255	N/A	N/A
Alexa	D600	2500-255	N/A	N/A
Laser Plus	N800	2500-250	2500-251	N/A
Laser Plus	H880	2500-250	2500-251	N/A
Laser Select	N825	2500-250	2500-251	N/A
Laser Select	H890	2500-250	2500-251	N/A
Lexus Plus	F290	2500-250	2500-250	N/A
Lexus	F291	2500-250	2500-250	N/A
Lexus L. C.	F292	2500-250	2500-250	N/A
Palio Select	K770	2500-255	N/A	N/A
Pinnacle Plus	K100	2500-201	2500-201	2600-110 ¹
Pinnacle Plus	P700	2500-201	2500-201	2600-110 ¹
Quantum Plus	K780	2500-201	2500-201	2600-110 ¹
Quantum Plus	P725	2500-201	2500-201	2600-110 ¹
Quantum Plus	F160	2500-250	2500-251	N/A
Santina Plus	H860	2500-250	2500-201	N/A
Santina Plus	N750	2500-250	2500-201	N/A
Santina Select	H870	2500-250	2500-251	N/A
Santina	F300	2500-250	2500-250	N/A
Solaris Plus	E800	2500-250	2500-250	N/A
Tirage Plus	F280	2500-250	2500-251	N/A
Vectra	N925	2500-255	N/A	N/A
Vectra II	E400	2500-255	N/A	N/A

Echo Pump Matrix			
Model Name	Model #	PN Pump 1	PN Pump 2
Z112 (Digital)	S710	2500-255	N/A
Z112 (Analog)	S710	2500-255	N/A
Z135	S260	2500-255	N/A
Z235	S270	2500-250	2500-250
Z240	S280	2500-250	2500-250
Z255	R560	2500-250	2500-251
Z110	F511	2500-255	N/A
M310/Z110 (Analog)	H490	2500-255	N/A
M310/Z110 (Digital)	H490	2500-255	N/A
Z120	E920	2500-255	N/A
M320/Z120	H500	2500-255	N/A
Z130	F296	2500-250	2500-250
Z140	H850	2500-250	2500-250
M340/Z140 (Analog)	H850	2500-250	2500-250
M340/Z140 (Digital)	H850	2500-250	2500-250
M345/Z145 (Analog)	H240	2500-255	N/A
M345/Z145 (Digital)	H240	2500-255	N/A
M350/Z150 (Analog)	H250	2500-250	2500-250
M350/Z150 (Digital)	H250	2500-250	2500-250
M300/Z100	J200	2500-255	N/A
M315/Z115	H230	2500-255	N/A
M301/Z101	R335	2500-255	N/A

Note Use PN **6500-035** instead of the obsoleted PN **2500-260**. Also, it is necessary to reuse the plug on the old pump because PN **6500-035** does not come with a plug.

Note¹ ¹This is a retrofit motor kit. If the spa has already had the Tiny Mite pump replaced, you only need a replacement Aqua-Flo pump (PN **2500-259**).

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Pumps

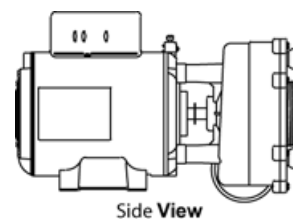
Circulation Pumps

2006+ J-400 Series

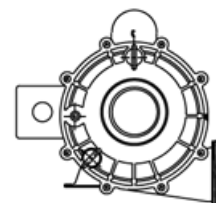
6500-907, Pump: J400 Flow Master High Flow Circulation Pump, 240V 60 Hz, 48 Frame

6500-911, Pump: Export J400 Flow Master High Flow Circulation Pump, 230V 50 Hz, 48 Frame

6540-196, Union: 1.5 Straight with Nut (Not Shown)



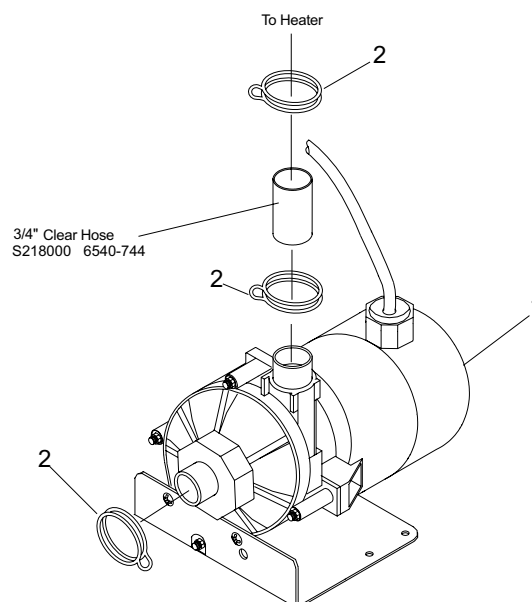
Side View



Head View

2002+ J-300 Series and J-270, J-280

Item	Description	JP#	JWB#
1	*Pump: Circulation 240V 50/60 Hz with Cord (2008+)	6500-035 6000-125 (Only J-300 models)	N/A
1	Pump: Circulation 120V 60 Hz with Cord (2002+)	6500-038	N/A
1	Pump: Circulation 230V 50 Hz Export with Cord (2002+)	6500-023	N/A
4	*Pump: Circulation 240V 60 Hz (2000-2001)	2500-260	R325000
2	Clamp: 3/4 Stainless Steel	6570-099	9666000
N/S	**Retrofit Motor Kit (For K100, P700, K780, P725 Models)	2600-110	R018000
N/S	**Pump: Circulation Replacement (AquaFlo for Retrofit Kit)	2500-259	P974000



Note

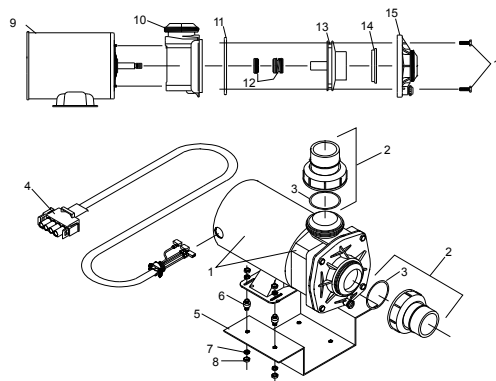
*Use the connector from the old circulation pump because the new pump does not come with a connector.

**This pump replaces the Tiny Might pump and some premium model circulation pumps. You must also order the circulation pump retrofit kit.

Pumps

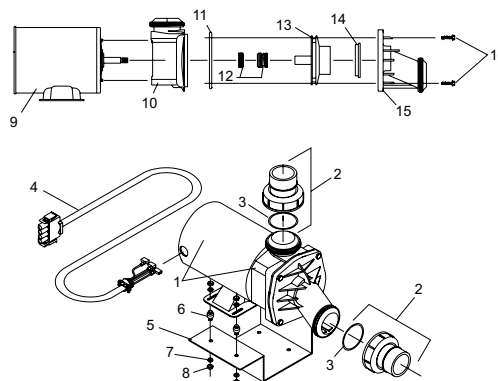
240V K Pump/Motor Assembly

Item	Description	JP#	JWB#
1	Pump: 240V K Pump (without power cord)	2500-251	C182000
2	Union: Repair Kit	2000-170	9250000
3	O-Ring: Union	2540-294	9231000
4	Cable: Assembly 76 L Snap-in	2560-036	F121000
5	Bracket: Motor 1 High	2570-030	4477000
6	Insulator: 1/2"	2570-090	3689000
7	Washer: 3/8"	6570-509	3982000
8	Nut: Locking 1/4-20	2570-065	4034832
9	Motor: 240V 60 Hz (K Pump)	2500-203	C185000
10	Bracket: J Pump (Rear Housing)	2570-201	9247000
11	O-Ring: Pump Housing (J Pump, K Pump)	2500-230	9246000
12	Seal: Mechanical Shaft	6500-281	9245000
13	Impeller: K Pump	2500-212	B913000
14	Seal: Eye J Pump	2500-240	9243000
15	Volute: K Pump	2500-221	F189000
16	Screw: Housing K Pump	2570-068	7939000



240V J Pump/Motor Assembly

Item	Description	JP#	JWB#
1	Pump: 240V J Pump (without power cord)	2500-250	F569000
2	Union: Repair Kit	2000-170	9250000
3	O-Ring: Union	2540-294	9231000
4	Cable: Assembly 42 L Snap-in	2560-035	R730000
5	Bracket: Motor 1 High	2570-030	4477000
6	Insulator: 1/2	2570-090	3689000
7	Washer: 3/8	6570-509	3982000
8	Nut: Locking 1/4-20	2570-065	4034832
9	Motor: 240V 60 Hz (J Pump)	2500-200	C175000
10	Bracket: J Pump (Rear Housing)	2570-200	F156000
11	O-Ring: Pump Housing (J Pump, K Pump)	2500-230	9246000
12	Seal: Mechanical Shaft	6500-281	9245000
13	Impeller: J Pump	2500-210	9221000
14	Seal: Eye J Pump	2500-240	9243000
15	Volute: J Pump	2500-220	F157000
16	Screw: Housing J Pump	2570-077	F158000



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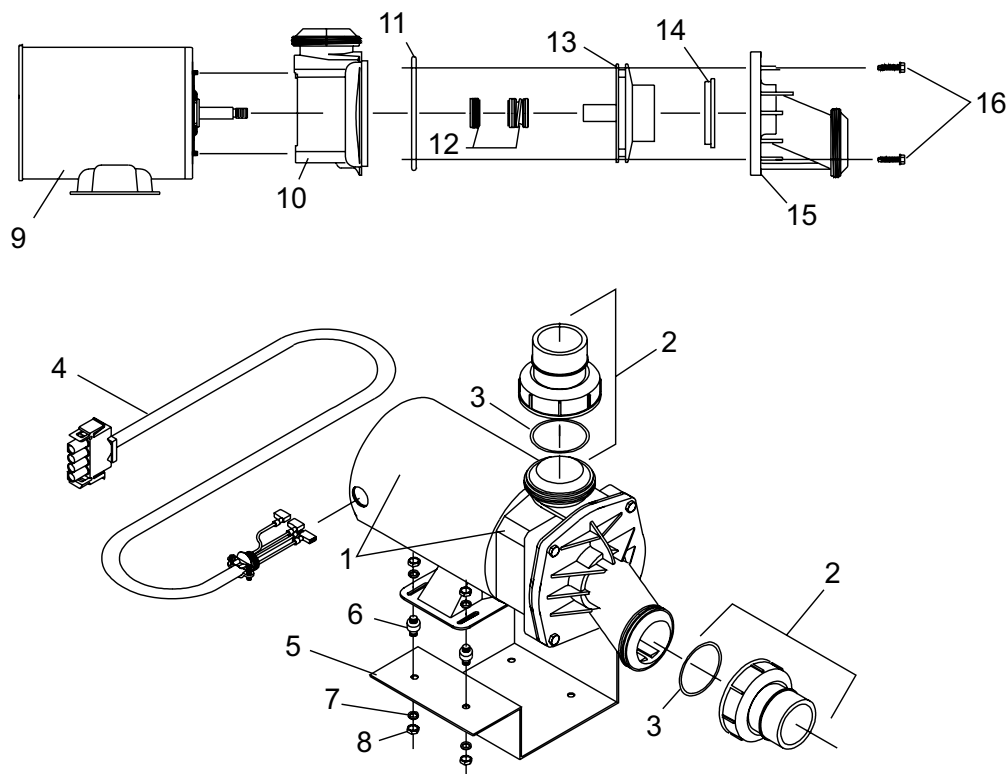
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Pumps

120V J Pump/Motor Assembly

Item	Description	JP#	JWB#
1	Pump: 240V J Pump (without power cord)	2500-255	F570000
2	Union: Repair Kit	2000-170	9250000
3	O-Ring: Union	2540-294	9231000
4	Cable: 2-Speed 42 L Snap-in	2560-038	F036000
5	Bracket: Motor 1 High	2570-030	4477000
6	Insulator: 1/2	2570-090	3689000
7	Washer: 3/8	6570-509	3982000
8	Nut: Locking 1/4-20	2570-065	4034832
9	Motor: 120V 60 Hz (J Pump)	2500-204	C180000
10	Bracket: J Pump (Rear Housing)	2570-200	F156000
11	O-Ring: Pump Housing (J Pump, K Pump)	2500-230	9246000
12	Seal: Mechanical Shaft	6500-281	9245000
13	Impeller: 120V J Pump	2500-211	C145000
14	Seal: Eye J Pump	2500-240	9243000
15	Volute: J Pump	2500-220	F157000
16	Screw: Housing J Pump	2570-077	F158000



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Sanitizers

For use in a 3-ring binder, remove this page, and replace it with a tab divider.

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Sanitizers

Ozone Generators

2002+ Models

6473-122, Ozone:

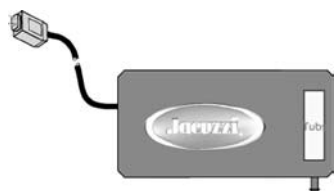
Premium - Jacuzzi

120V, 60 Hz

6473-123, Ozone:

Maximum - Jacuzzi

120V, 60 Hz



Also fits Older Models,
Requires adapter # 6000-952

6473-126, Ozone:

Standard - Jacuzzi

240V, 50/60 Hz

6473-124, Ozone:

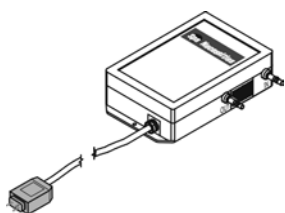
Premium - Jacuzzi

240V, 50/60 Hz

6473-125, Ozone:

Maximum - Jacuzzi

240V, 50/60 Hz



Also fits Older Models,
Requires adapter # 6000-953

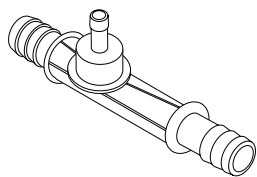
2000-125, Chip: CD Ozone (120V and 240V)

Injectors

2005+

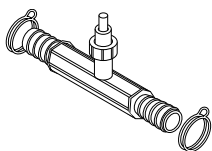
6540-859, Injector:

Bowles, Ozone



2002-2004

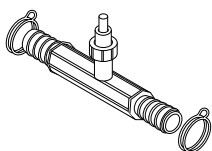
6472-486, Injector: Kit Ozone



Models Manufactured Prior to 2002

6540-202, Injector: Ozone

JWB #F353000

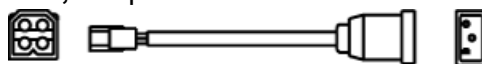


Ozone Components

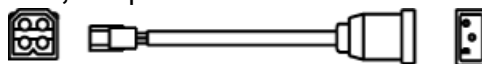
Connector

Connects 2005 Ozonators to Older Spas

6000-952, Adapter: Ozone/Molex 120V 2005



6000-953, Adapter: Ozone/Molex 240V 2005

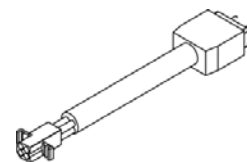


Connector

Connects Older Ozonators to 2005+ Spas

6000-130, Adapter: Ozone/
Molex 120V 2005

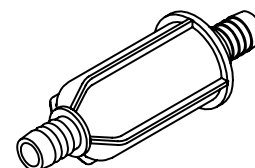
6000-131, Adapter: Ozone/
Molex 240V 2005



Ozone Chamber

2002-2005 J-300 Models

6540-727, Ozone Mixing-
Chamber (Factory-
Installed)



Ozone Line

2002-2005 J-300 Models

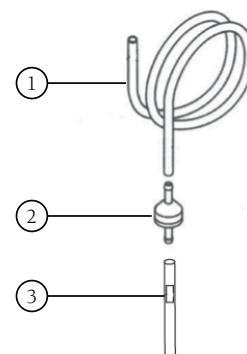
1. **6540-741**, Hose:

Clear (Ozone)

2. **6540-036**, Valve:

Check (Ozone)

3. **6541-065**, Restrictor:
Ozone Line



2472-652, Kit: Jacuzzi Blue-
Ozone Install (Includes-
Hose and Clamps)

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Sensors

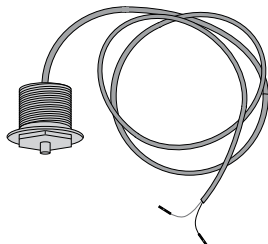
For use in a 3-ring binder, remove this page, and replace it with a tab divider.

Sensors

Temperature Sensors

2005+ J-400
2002-2006 J-300 LCD Series

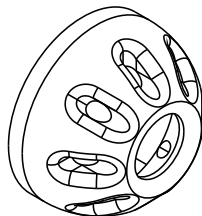
6600-167, Sensor:
 Temp Sensors (Box End
 Connectors)



6540-228, O-Ring: All
 2002+ Temperature Sensors



6660-215, Guard: Sensor
 Cover used on all J-200 and
 J-400 Series



2002+ J-300 LED Series;
2005+ J-210, J-220;
2005-2007 J-230; 2008+ J-230 without Circ
pump, 2007+ J-280 and J-270 without Circ
pump and Del Sol Series

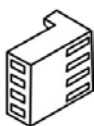
6600-166, Sensor: Temp
 Sensors (Curled Finger
 Connectors)



2000-637, Sensor: Temp
 repair 96" L
JWB # S092000



6660-053, LED Harness



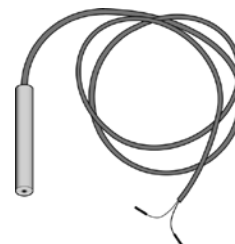
6660-055, LCD Harnes



Hi-Limit Sensors

2006+ J-400 Series

6600-110, Sensor: Hi-limit
 J-400 Series (Box End
 Connectors)



2002-2006 J-300 LCD Series

6600-168, Sensor: Hi-limit
 J-300 LCD (Box End
 Connectors)

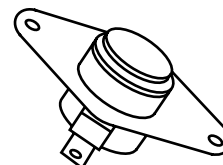


2002+ J-300 LED Series;
2008+ J-230 with Circ pump,
2007+ J-280 and J-270 with Circ pump

6600-144, Sensor: Hi-limit
 J-300 LED (Curled Finger
 Connectors)



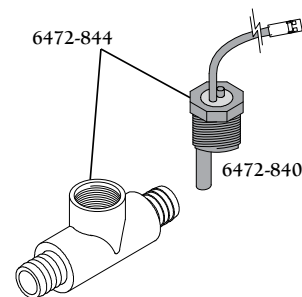
6000-093, Sensor: Hi-limit
 Disc



Protemp Remote Sensors

6472-844, Kit: Sensor
 Status Display

6472-840, Kit: Sensor
 Status Display (J-400
 Series Only)



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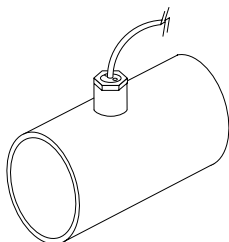
800-222-7855

Sensors

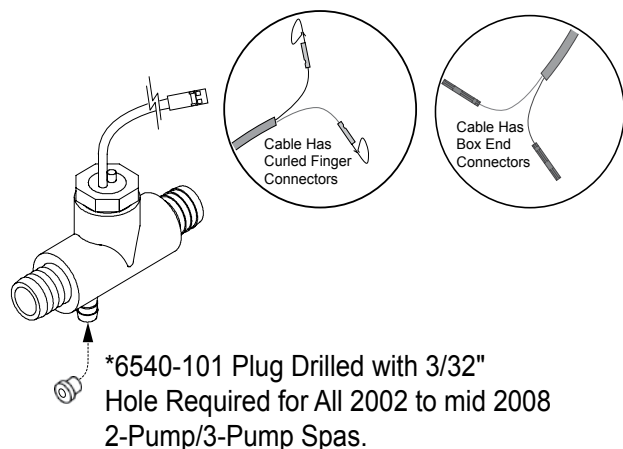
Flow Switches

2006+ J-400 Series

6560-646, Switch: Flow Switch Assembly with 5 ft cable J-400 Series (Box End Connectors)



2002+ J-300 Series

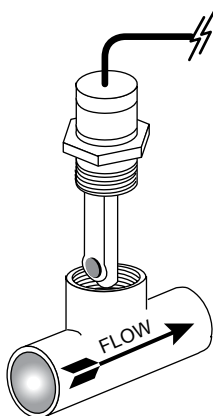


6560-860*, Switch: Flow Assembly J-300 LCD (Box End Connectors)

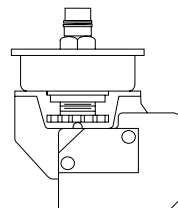
2560-040*, Switch: Flow Assembly J-300 LED (Curled Finger Connectors)

6560-852, Switch: Flow Assembly 2004+ J-315, 2004 J-325 and 2002-2003 J-310

6540-262, Adapter: 3/4" Barb x 3/4" Sp - 2 needed for replacement (Not Shown)

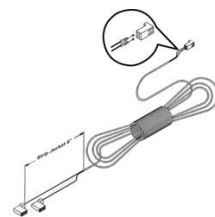


Pressure Switch



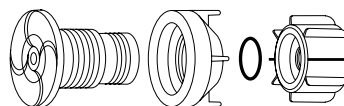
Description	JP#	JWB#
Switch: Pressure, J-200 and Del Sol Series	6560-869	N/A
Switch: Pressure 1 PSI (1997-1999)	2000-064	G323000
Switch: Pressure 2 PSI	2000-065	F800000
Switch: 2" Flow Assembly w/ Snap in Plug	2000-067	B749000
Switch: Flow Assembly 2" Pigtail	2000-128	B754000
Switch: Pressure 20 Amp	2000-627	P513000
Switch: Pressure 2 PSI	2000-636	R961000

6600-069, Harness: Pressure/Flow Switch



2001 and Previous Thermostats

2000-076, Connector: Sensor Mount
JWB #J827000 - Used on K100 Pinnacle



Description	JP#	JWB#
Sensor: Temperature	2600-022	F807000
Sensor: Temp and Hi-limit w/ Plug	2600-023	F805000
Repair Kit: Adjustable Thermostat	2000-084	M065000
Thermostat: Adjustable	2000-631	P520000
Harness: Freeze Protection	2560-010	K599000

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Skimmers

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Skimmers

Skimmer Shields

	Without Cut-out J-300 Used from mid 2008+; also from 2002-2006	With Cut-out J-300 Used from 2007 to mid 2008	2008+ J-230 2007+J-270, J-280,	
Color	JHT PN	JHT PN	Model	JHT PN
Azure	9802-142	9802-342	J-270, J-280	9802-542
Bluegrass	9802-139	9802-339	J-270, J-280, J-230	9802-539
Champagne	9802-143	9802-343	N/A	N/A
Cobalt (Azurite)	9802-146	9802-346	J-270, J-280, J-230	9802-546
Emerald	9802-134	N/A	N/A	N/A
Graphite (Replaces Onyx)	9802-151	9802-354	J-270, J-280, J-230	9802-551
Gypsum (Silver Pearl)	9802-133	9802-333	J-270, J-280, J-230	9802-533
Jade	9802-148	9802-348	N/A	N/A
Marine	9802-140	N/A	N/A	N/A
Onyx	9802-137	N/A	N/A	N/A
Opal (Oyster)	9802-136	9802-336	J-270, J-280, J-230	9802-536
Platinum	9802-112	9802-342	N/A	9802-512
Sahara	9802-135	9802-335	J-270, J-280, J-230	9802-535
Sand	9802-128	9802-328	J-270, J-280, J-230	9802-528
Desert Sand (Sand II)	9802-144	9802-344	J-270, J-280, J-230	9802-544
Sapphire	9802-132	N/A	N/A	N/A
Silver	9802-111	9802-344	J-270, J-280	9802-511
Topaz	9802-124	N/A	N/A	N/A

N/A = Not Available



Skimmer without cutout



Skimmer with cutout



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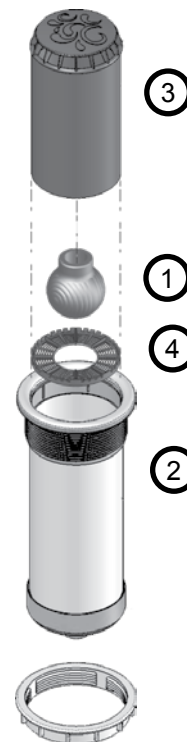
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Skimmers

2006+ J-400 Series

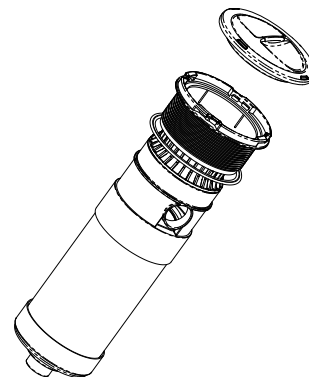
Skimmer Canister

Part Number	Model	Description
1 6540-845	J-400	Float Weir (Attaches to the Skimmer)
2 20069-001	J-480 J-470 J-465	Canister: Filter Cartridge (Purchase Skimmer Separately)
6541-189 (Not shown)	J-460 Only	Canister: Filter Cartridge with Floating Lid (Purchase Skimmer Separately)
3 6000-625	All J-400 Models	Skimmer: Long
4 2540-049	J400	Basket: Skimmer



ProPolish Filter Bag Canister

20071-001	J-480 J-470 J-465	Canister: Assembly for ProPolish Filter Bag with Lid
6541-190	J-460	Canister: Assembly for ProPolish Filter Bag with Lid



6540-724		Grate: Filter Jacuzzi Oval	
6570-392		Trap: Debris Attachment (Skimmer Bag)	
6570-391		Clip: Debris Attachment	
6570-242	2007	Anchor: Shield Attachment	
6570-251	2006+	Hook: Shield Attachment (Attaches to the Skim Shield)	
6570-250	2006+	Catch: Shield Attachment (Attaches to the Spa Shell)	
6000-007		Epoxy: Plastic Weld 25 ml	

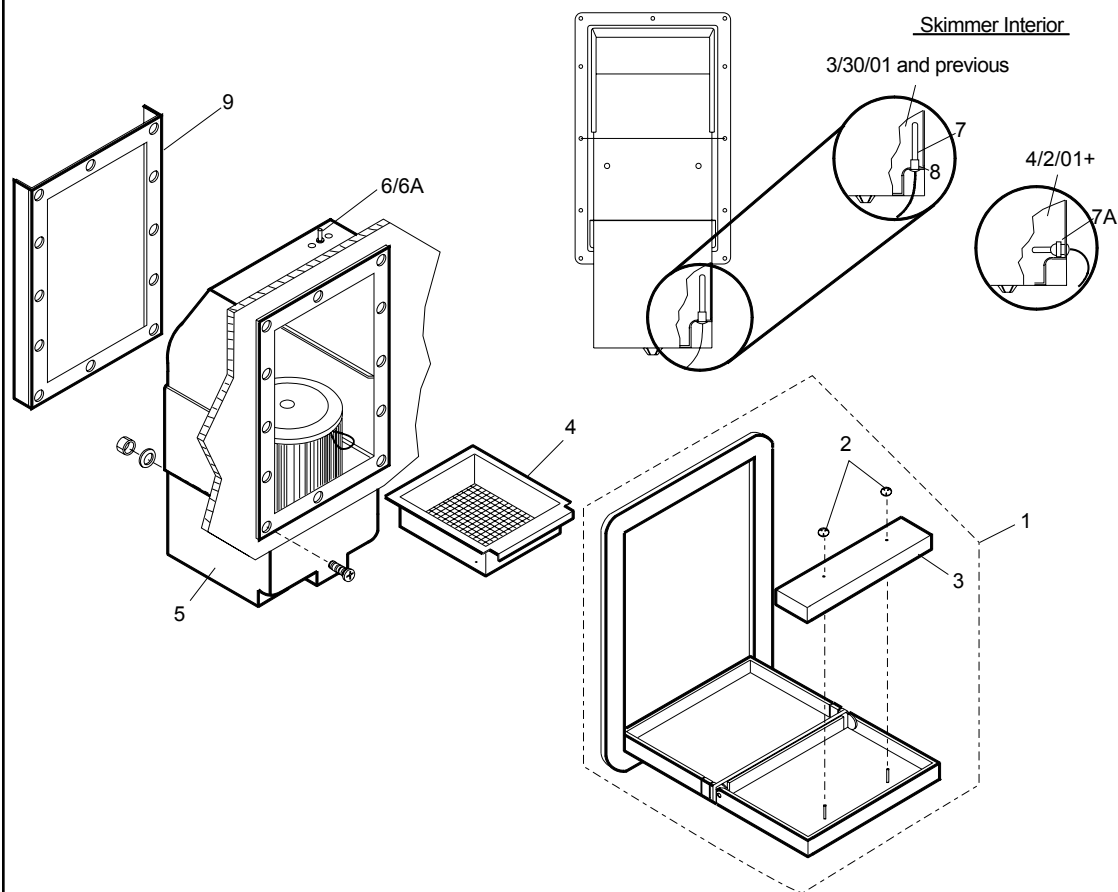
Some 2007 spas used a different Hook/Catch system and are no longer available.
If you need to replace one clip, replace both of them.

6000-628	Skimmer, Lily Pad Float Telescoping Weir	
6000-719	Basket: Standard Plate R17 2661DG	
373042	Filter Assembly, Floating Weir Canister (Includes Basket [PN 6000-628] and Skimmer [PN 6000-719] shown above)	

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Skimmers

Models Manufactured Before 2002



Item	Description	JP#	JWB#
1	Frame: Skimmer Front Load	2000-045	6639945
2	Ring: Push-on	2570-010	6666000
3	Weir Float: Front Load	2540-374	6665000
4	Basket: Skimmer Front Load	2540-375	6636000
5	Body: Skimmer Front Load	2540-385	9912000
6	Seal: Valve 1" 1082 left (as of 11/07)	2000-201	6171000
6a	Drain Fitting: Alexa	2540-390	3058000
7	Sleeve: Temp Sensor (Before and including 03/30/01)	2000-200	5659000
7a	Connector: Liquid Tight 1/2" (after 04/2/01)	6560-410	N/A
8	Grommet: Sealing Sensor (03/31/01 and Previous)	2540-400	5660000
9	Plate: Backing Skimmer	2000-040	G894000

Stereo

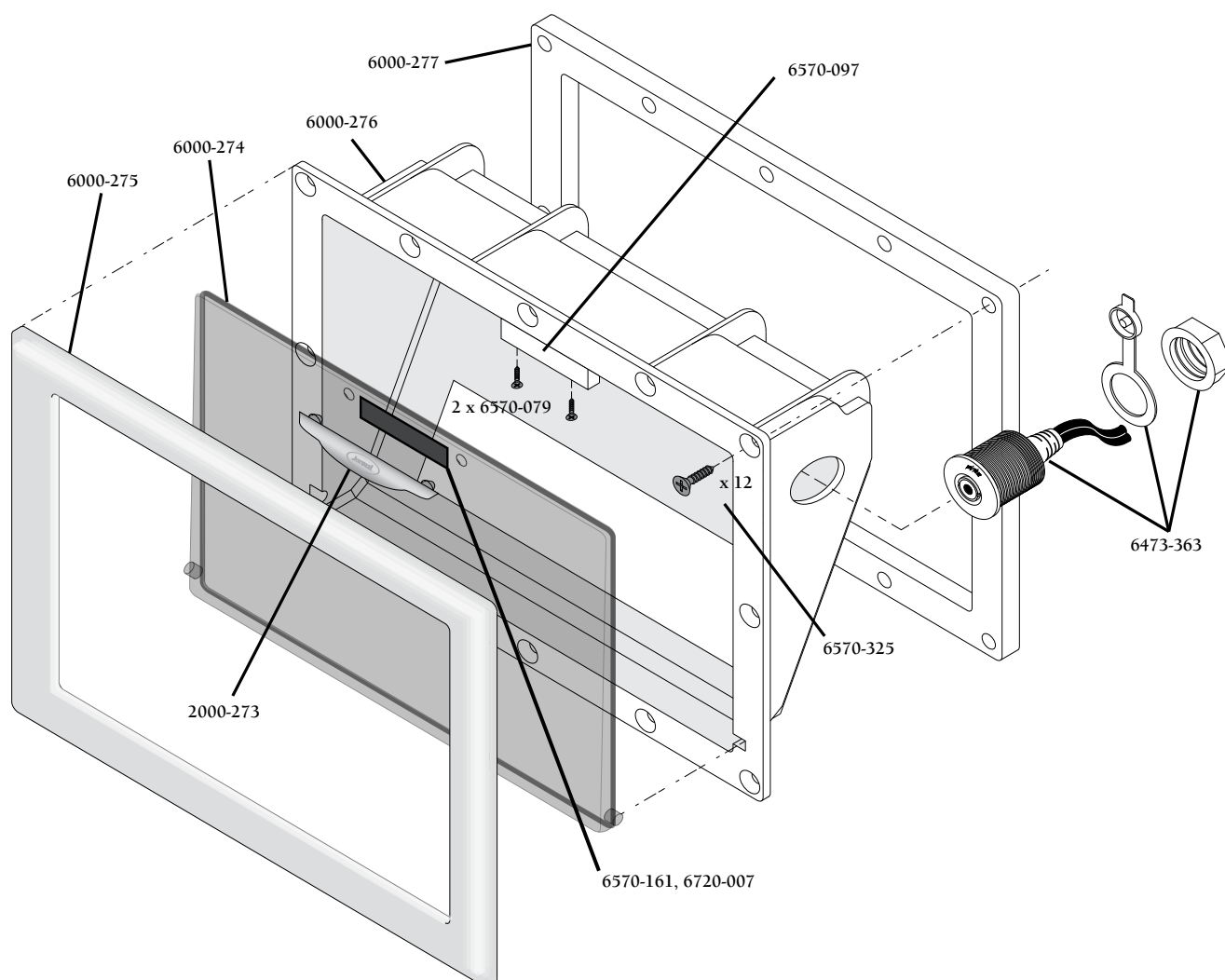
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Stereo

2007+ Stereo Enclosure

J-400, J-300 and J-200 Series



2000-273, Handle Door JHT

6000-274, Door: Stereo Polycarbonate

6000-275, Bezel: Stereo ABS Grey

6000-276, Enclosure: Stereo ABS Black

6000-277, Back Ring: Stereo ABS Black

6570-161, Plate: Striker Str/iPod Enclsr

6720-007, Foam: Double-Sided Tape

6570-097, Latch: Magnetic Gray Stereo

6570-079, Screw: #6 - 32 x 3/8 PH MS 18-8

6570-325, Screw: 10-16 x 1 Flatd PH S/S

6473-363, Adapter: MP3/iPod Jack, Polypl
w/ RCA Cable (not used on the J-200 Series)

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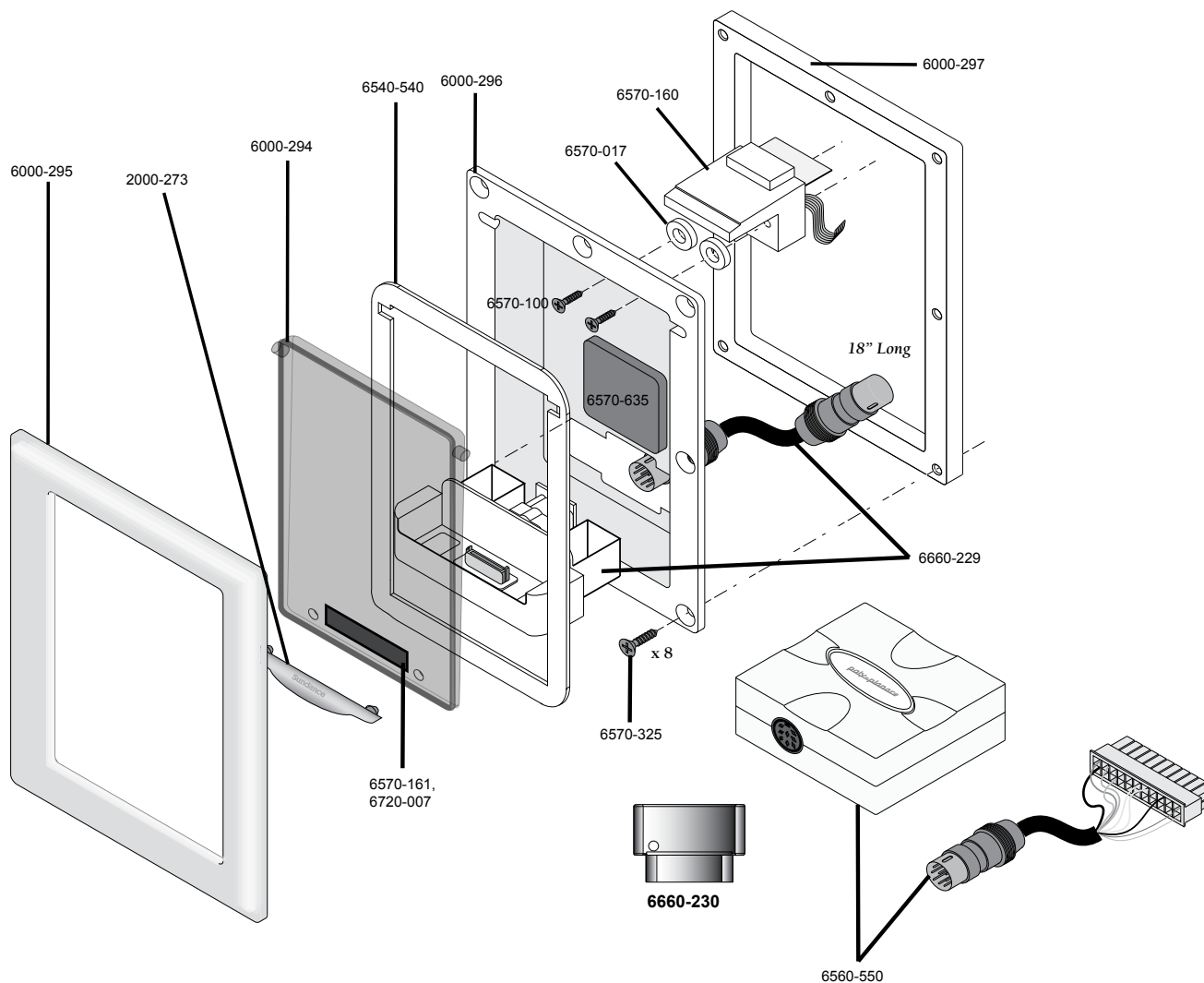
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Stereo

2007+ iPod Enclosure

J-400 Series



2000-273, Handle Door JHT

6000-294, Door: iPod Polycarbonate

6000-295, Bezel: iPod Cool Gray

6000-296, Enclosure: iPod ABS Black

6000-297, Back Ring: iPod ABS Black

6540-540, Gasket: iPod Door 08

6570-161, Plate: Striker Str/iPod Enclsr

6720-007, Foam: Double-Sided Tape

6660-229, Insert: Dock iPod Enclsr w/ 18 Cable

6570-160, Magnet: Lighted iPod Enclosure

6560-550, Receiver: Interface iPod w/ Cable

6570-635, Pad: Foam 1.50" Sq x .188 iPod

6570-100, Screw: No. 6, 1

6570-325, Screw: 10-16 x 1 Flatd PH S/S

6570-017, Washer: Finishing

6660-211, Connector: Wire Splice (Not Shown)

6660-230, Connector Cover iPod Red

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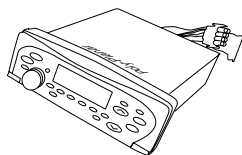
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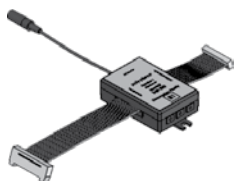
Stereo

2006+ J-400 Series

6500-204, Receiver: AM/
FM CD (Poly-Planar)



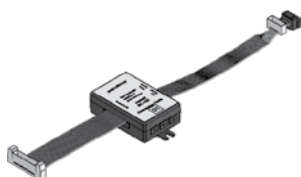
20198-001, Equalizer:
2006+ Stereo Crossover
Speaker Module (Model
#IMR-200)



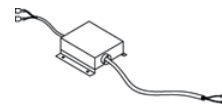
20197-001, Harness: 2006+
Main Stereo Wiring (Operates
the stereo, pumps and lights)



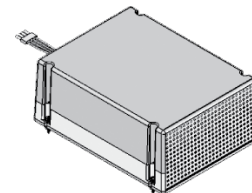
20230-001, Receiver:
2006+ Stereo Remote
Jet Kit Interface



6600-005, Power Supply:
2002+ 240 VAC-15 VDC, 15
Watt, 4.0A



20124-001, Speaker
Subwoofer: 2006+ J-400
Series (Includes mounting
hardware)



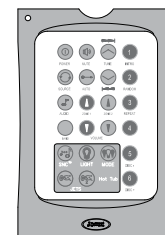
20169-001, Speaker:
2006+, 5 Oval,
Complete with grill



20100-001, Grill:
2006+, 5 Oval



20229-001, Remote: 2006+
Standard J-400 Series Remote
(Operates stereo, pumps and
lights)



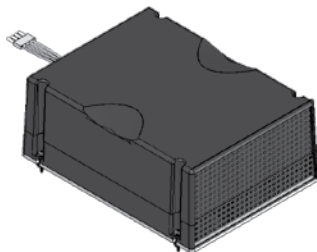
Stereo

2007+ J-300 Series

6500-219, Receiver: AM/
FM CD Aquatic



6560-327, Speaker:
Subwoofer Aquatic



6560-326, Speaker:
2" Aquatic (Screws
Included)



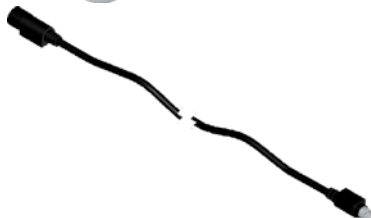
2570-385, Grill: 2" Speaker
Aquatic JHT



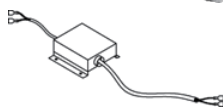
6560-328, Remote:
Stereo Hard Wired
Aquatic



6560-329, Cord:
14' Receiver/
Remote Aquatic



6600-005,
Power Supply: 2002+ 240
VAC - 15 VDC, 15 Watt,
4.0A



6560-330, Harness: Wiring Stereo Aquatic (Not
Shown)

6560-812, Antenna: AM/FM 6' Soft Wire (Not
Shown)

2002-2006 J-300 Series

6500-204, Receiver: AM/FM
CD (Poly-Planar)



6560-538, Harness: Wiring
Poly-Planar (Not Shown)
6560-505, Harness: Wiring
Stereo Jacuzzi (needed when
replacing a Jensen stereo
with a Poly-Planar)

6560-537, Interface: Stereo Remote 2004+
(#IMR-150)

~~**6472-274**, Remote: Stereo 2004+ (Optional)~~

6560-812, Antenna: 6 Soft wire 2002+

6473-361, Shielded extension antenna 2006+
(Not Shown)

6600-005, Power supply: 2002+ 240 VAC-15
VDC, 15 Watt, 4.0A

1. **2570-245**, Plate: Clip On with Handle

2A. **8807-211**,
Enclosure: Framed
Black 2002+

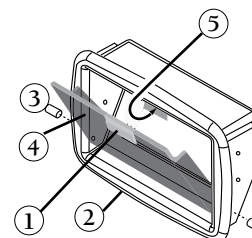
2B. **8807-411**,
Enclosure: Framed
Gray 2003+

3. **6570-002**, Pin:
Dowel .25 Dia x 1.5"
L

4A. **6455-200**, Door: Enclosure (must be used
with 8807-211)

4B. **6455-300**, Door: Enclosure (must be used
with 8807-411)

5. **6570-097**, Latch: Magnetic 2002+



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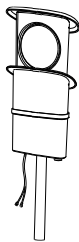
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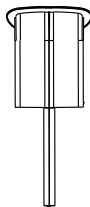
Stereo

2002-2006 J-300 Speakers

~~2570-235~~, 2002 Speaker Assembly



~~6560-517~~, 2003 Speaker Assembly

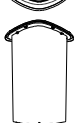


6560-520, 2004+ Speaker Assembly Stereos

Top



Bottom



6000-502, Ring: Speaker

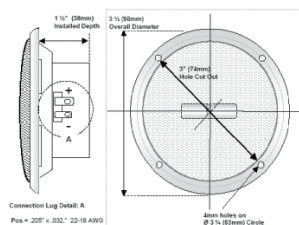


2007+ J-200 Series

6500-219, Receiver: AM/
FM CD Aquatic

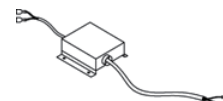


6560-335, Speaker:
3" Poly-Planar Gray



6540-546, Gasket: 3"
Poly-Planar Speaker
(not Shown)

6600-005, Power Supply:
2002+ 240 VAC-15 VDC, 15
Watt, 4.0A

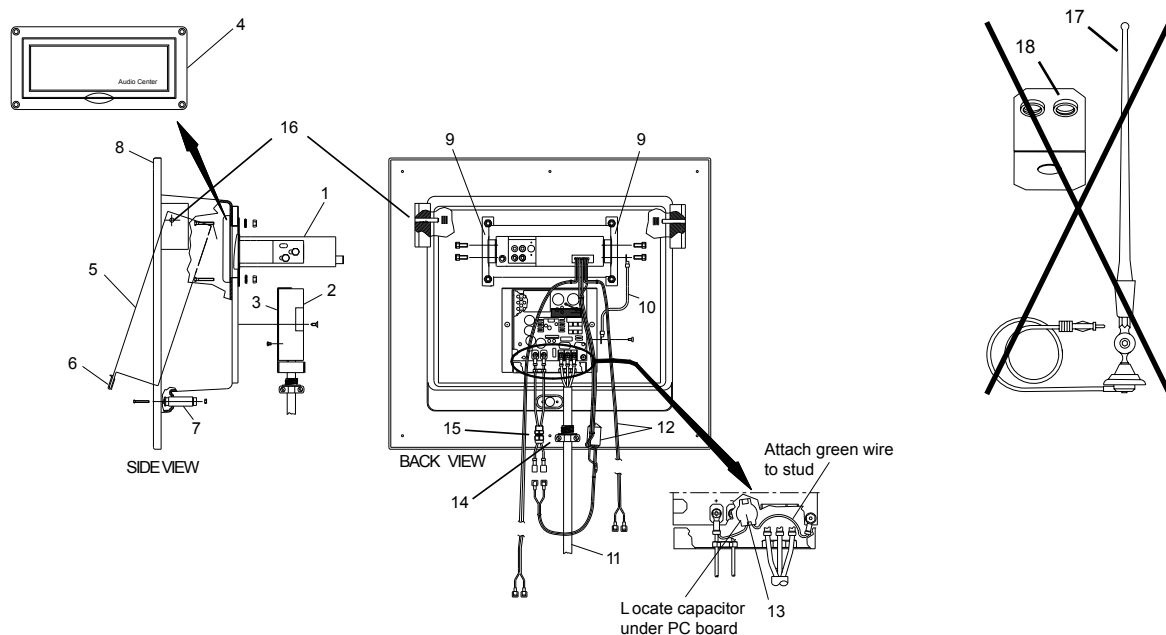


6560-330, Harness: Wiring Stereo Aquatic (Not
Shown)

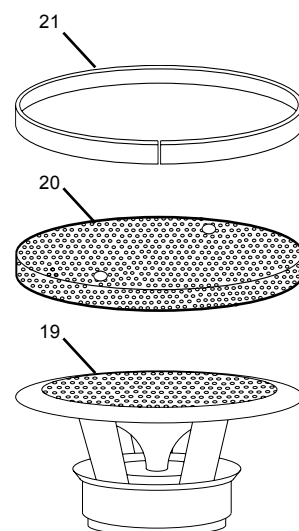
6560-812, Antenna: AM/FM 6' Soft Wire (Not
Shown)

Stereo

Models Manufactured Before 2002



Part #	Description	JP#	JWB#
1	Receiver: CD Player	2500-310	K657000
2	Power Supply: 12 VDC	2560-200	E401000
3	Bracket: CD Power Supply	2570-224	K465000
4	Housing: CD w/ Door Black	2570-230	M872917
5	Door: Clear CD Panel	2455-030	K462000
6	Plate: Strike w/ Handle	2570-245	K630000
7	Latch: Magnetic	2570-240	A746000
8	Panel: CD Brown	8807-030	K566000
8A	Panel: CD Black	8807-031	N/A
9	Bracket: CD Player	2570-220	N305000
10	Harness: Ground #14	2000-066	N576000
11	Cable: Power Supply	2560-031	R877000
12	Harness: Wiring Pinnacle CD	2560-025	K658000
12A	Harness: Wiring Triton CD	2560-032	R800000
13	Filter: Noise Wire Assembly	2560-060	N977000
14	Connector: Straight 1/2 Romex	2560-240	6511000
15	Connector: Liquid Tight 1/4"	6560-406	N/A
16	Pin: Dowel	2570-055	K554000
17*	Antenna: AM/FM	2560-050	N978000
18*	Bracket: Antenna	2570-050	P084000
19	Speaker: 5"	2500-300	K358945
20	Grill: Speaker Stainless Steel	2570-205	K605000
21	Trim: Speaker Grill	2570-210	K651000



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Topsides

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Topsides

2006+ J-400 Series

20318-001, Control
Panel: J-400 2-Pump 60
Hz

2600-327, Control Panel:
J-400 2-Pump 50Hz



2002-2006 J-300 LCD Series

2600-323, Panel: J-300
LCD Models 60Hz
(Replaced JP # 2600-303
on 07/05)

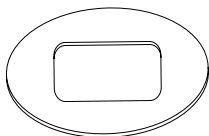
2600-325, Panel: J-300
LCD Models 50Hz (Replaced JP # 2600-305 on
07/05)



2600-324, Panel: LCD
Remote 60/50Hz (Only
used on J-370/375 and
J-380/385; replaced JP #
2600-304 on 07/05)



2660-120, Underlay: LCD
Remote (Replacement Only)



2007+ J-300 LED Series

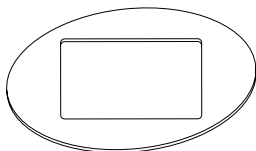
2600-328, Panel: J-300
LED 2-Pump Models
60/50Hz



2600-321, Panel: J-300
LED 1-Pump Models
60/50Hz



2660-110, Underlay: LED
Panel (Replacement Only
for all above Topsides)



2002-2006 J-300 LED Series

2600-321, Panel: J-300
LED 1-Pump Models
60/50Hz (Replaced JP #
2600-301 on 07/05)



2600-322, Panel: J-300
LED 2-Pump Models
60/50Hz (Replaced JP #
2600-302 on 07/05)



2005+ J-200 Series

2007+
2600-329, Panel:
LED 2-Pump Models
60/50Hz



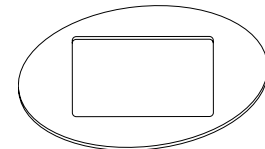
2600-321, Panel:
LED 1-Pump Models
60/50Hz (Replaced JP #
2600-301 on 07/05)



2005-2006
2600-322, Panel:
LED 2-Pump Models
60/50Hz (Replaced JP #
2600-302 on 07/05)



2660-110, Underlay: LED
Panel (Replacement only
for all topsides above)



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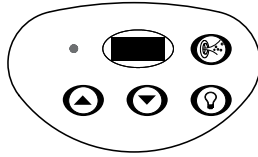
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Topsides

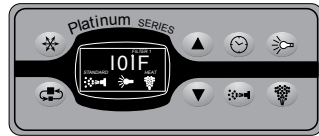
Del Sol Series

6600-641, Panel: Topside
Generic for 2001-2005
Del Sol Series (Replaces
Part # 6600-635

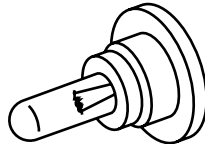


Models Manufactured Before 2002

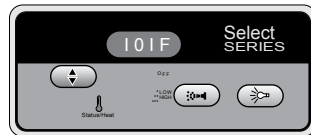
2500-150, Panel:
Platinum Control
JWB #K123000
(Replaced JWB
#F103000)



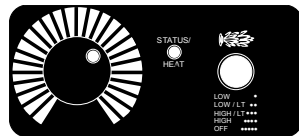
6000-070, Light: Panel Digital
Deluxe (Platinum) - 2 per panel
JWB #F414000



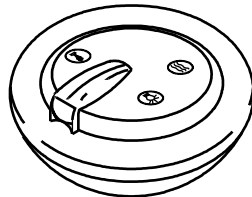
2500-151, Panel:
Select Control
JWB #H714000



2500-152, Panel:
Alexa Control
JWB #H193000
(Echo Spas w/
Analog Controls)



2500-160, Remote:
Hand Held
JWB #P208000



2560-160, Sensor: I.R. Remote (Includes 1-4)
JWB #P207000

1. ~~2000-070~~, Nut I.R. Sensor
JWB #P576000

2. **2000-071**, Sensor: I.R. Remote (Sensor
Only)
JWB #P710000

3. ~~2000-072~~, Gasket: I.R. Sensor
JWB #P724000

4. **2000-075**, Connector: 2 to 1 I.R. Sensor
JWB #P577000

Older Premium and Echo Topsides

Description	JP#	JWB#
Bellows: Air Actuator	2000-028	C377000
4 Function Air Switch	2000-068	5260000
Shaft: Flex 44" L	2000-077	8679000
Control Shaft Repair Assembly	2000-108	7757000
Air Cap: Extended Shaft	2000-112	0846000
Adapter: Control Cable	2000-113	7109000
Repair: Push Button Assembly	2000-129	7760000
Cup: Air Actuator	2000-230	A187000
Guide: Air Actuator	2000-231	C842000
Control Shaft Flex 22" L	2000-430	7114000
Panel: 6 Button Balboa (Replaces F104/F105)	2500-153	N/A
Panel: 2 Button w/ Temp Display Echo w/ Digital Control*	2500-154*	R604000
Plug: 3/4" Pry out (Re- mote Control - 2001)	2560-070	N/A

* This topside must be used when upgrading the Palio R400 to a digital control system in conjunction with the 2600-024 circuit board.

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Wood

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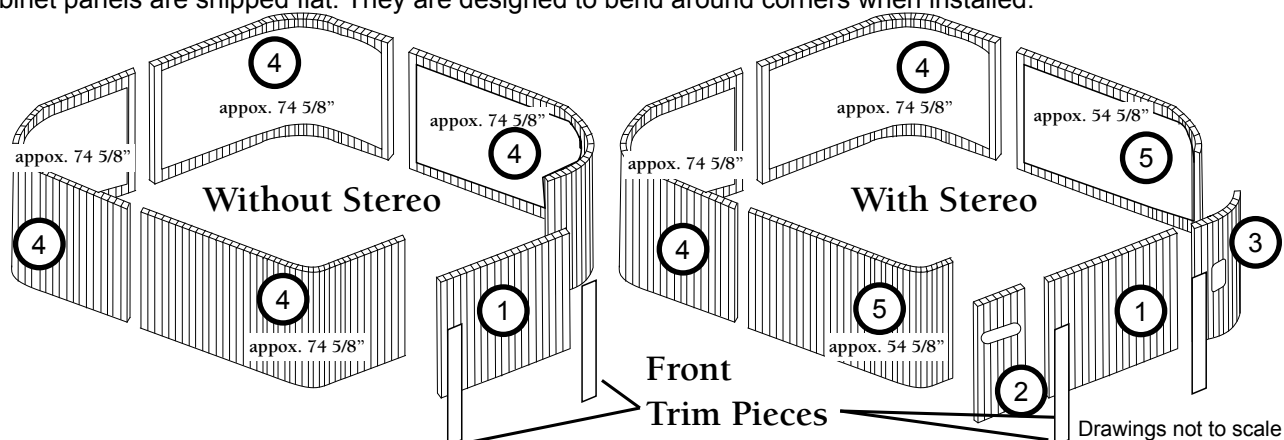
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Wood

2007+

J-480 and J-470 Models

Cabinet panels are shipped flat. They are designed to bend around corners when installed.



Important Ordering Information

When ordering synthetic cabinet panels, you must add a color code to the end of the part number using the codes from the list on the right. For example, if you ask for PN XXXX-XXXB, then you have ordered an item in the Harvest Wheat color. Failure to add the color code will delay your order.

G = Coastal/Silverwood
B = Harvest Wheat
R = Sierra/Autumn Red
M = Roasted Chestnut

Note To ensure proper fit and exact dimensions when ordering a replacement panel, always measure the existing panels before placing your order.

Complete Synthetic Panels Spa without Stereo

Model	Color Code	1 (J-480 Only)	1 (J-470 Only)	3	4
J-480 J-470	Harvest Wheat	8105-141B	8105-134B	-	8105-137B
	Autumn Red	8105-143R	8105-136R	-	8105-139R
	Silverwood	8105-142G	8105-135G	-	8105-138G
	Chestnut	8105-140M	8105-131M	-	8105-132M

Spa with Stereo Option

Model	Color Code	1	2	3	4	5
J-480 J-470	Harvest Wheat	8105-141B	8104-740B	8104-745B	8105-137B	8105-145B
	Autumn Red	8105-143R	8104-743R	8104-748R	8105-139R	8105-147R
	Silverwood	8105-142G	8104-741G	8104-746G	8105-138G	8105-146G
	Chestnut	8105-140M	8104-742M	8104-747M	8105-132M	8105-144M

Slat Part Number		Front Trim Piece		Screw Part Number	
20132-101	Harvest Wheat	6551-593B	Harvest Wheat	6570-300	Harvest Wheat
20132-301	Autumn Red	6551-593R	Autumn Red	6570-301	Autumn Red
20132-201	Silverwood	6551-593G	Silverwood	6570-302	Silverwood
20132-401	Chestnut	6551-593M	Chestnut	6570-303	Chestnut

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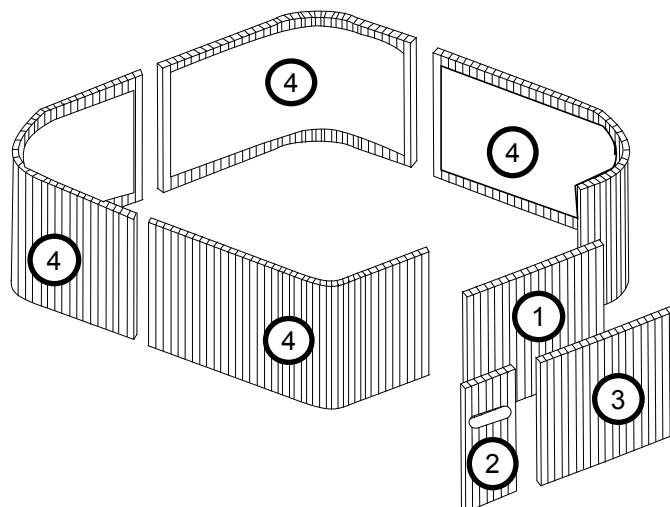
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Wood

2006

J-480 and J-470 Models

Cabinet panels are shipped flat. They are designed to bend around corners when installed.



Drawings not to scale

Important Ordering Information

When ordering synthetic cabinet panels, you must add a color code to the end of the part number using the codes from the list on the right. For example, if you ask for PN XXXX-XXXB, then you have ordered an item in the Harvest Wheat color. Failure to add the color code will delay your order.

G = Coastal/Silverwood
B = Harvest Wheat
R = Sierra/Autumn Red

Note To ensure proper fit and exact dimensions when ordering a replacement panel, always measure the existing panels before placing your order.

Complete Synthetic Panels Spa without Stereo

Model	Color Code	1	2	3	4
J-480 J-470	Harvest Wheat	8105-134B	-	-	8105-137B
	Autumn Red	8105-136R	-	-	8105-139R
	Silverwood	8105-135G	-	-	8105-138G

Spa with Stereo Option

Model	Color Code	1	2	3	4
J-480 J-470	Harvest Wheat	-	8105-148B	8105-145B	8105-137B
	Autumn Red	-	8105-150R	8105-147R	8105-139R
	Silverwood	-	8105-149G	8105-146G	8105-138G

Slat Part Number

20132-101	Harvest Wheat
20132-301	Autumn Red
20132-201	Silverwood

Screw Part Number

6570-300	Harvest Wheat
6570-301	Autumn Red
6570-302	Silverwood

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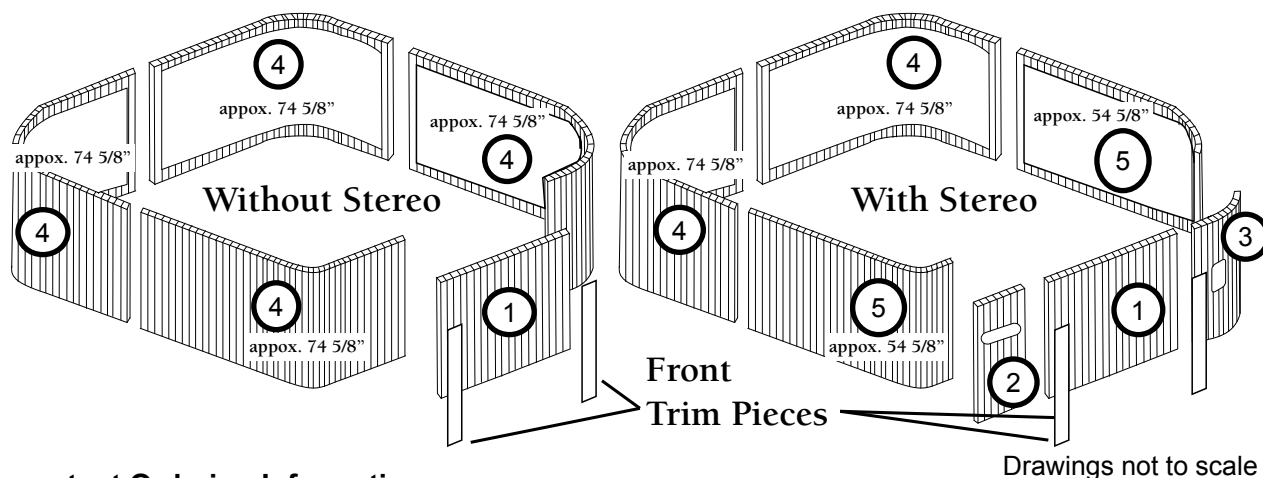
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Wood

2007+

J-465 Models

Cabinet panels are shipped flat. They are designed to bend around corners when installed.



Drawings not to scale

Important Ordering Information

When ordering synthetic cabinet panels, you must add a color code to the end of the part number using the codes from the list on the right. For example, if you ask for PN XXXX-XXXB, then you have ordered an item in the Harvest Wheat color. Failure to add the color code will delay your order.

G = Coastal/Silverwood
B = Harvest Wheat
R = Sierra/Autumn Red
M = Roasted Chestnut

Note

To ensure proper fit and exact dimensions when ordering a replacement panel, always measure the existing panels before placing your order.

Complete Synthetic Panels Spa without Stereo

Model	Color Code	1	2	3	4
J-465	Harvest Wheat	8105-134B	-	-	8105-735B
	Autumn Red	8105-136R	-	-	8105-738R
	Silverwood	8105-135G	-	-	8105-736G
	Chestnut	8105-131M	-	-	8105-737M

Spa with Stereo Option

Model	Color Code	1	2	3	4	5
J-465	Harvest Wheat	8105-134B	8105-745B	8105-740B	8105-730B	8105-735B
	Autumn Red	8105-136R	8105-748R	8105-743R	8105-733R	8105-738R
	Silverwood	8105-135G	8105-746G	8105-741G	8105-731G	8105-736G
	Chestnut	8105-131M	8105-747M	8105-742M	8105-732M	8105-737M

Slat Part Number		Front Trim Piece		Screw Part Number	
20132-101	Harvest Wheat	6551-593B	Harvest Wheat	6570-300	Harvest Wheat
20132-301	Autumn Red	6551-593R	Autumn Red	6570-301	Autumn Red
20132-201	Silverwood	6551-593G	Silverwood	6570-302	Silverwood
20132-401	Chestnut	6551-593M	Chestnut	6570-303	Chestnut

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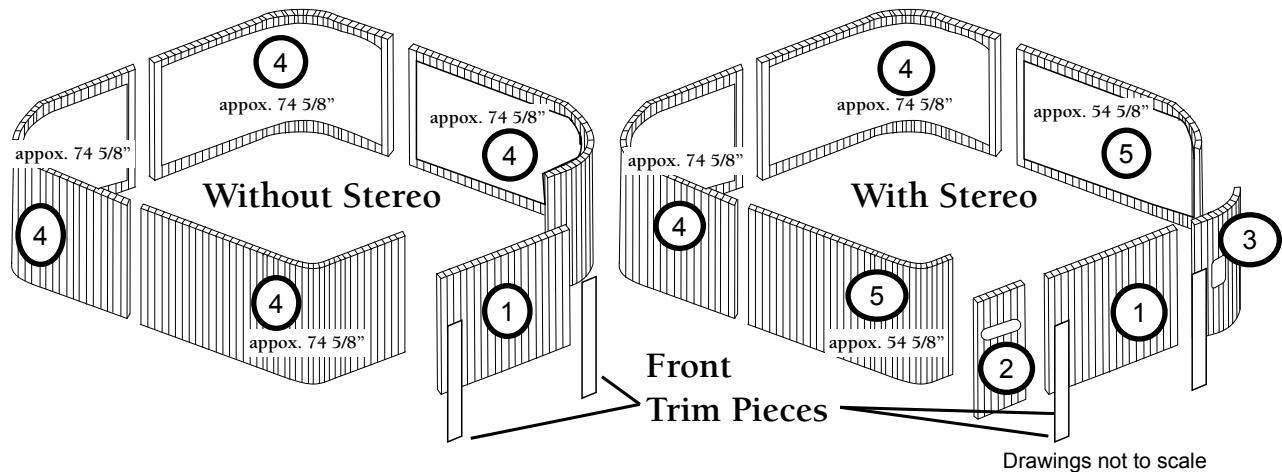
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Wood

2007+

J-460 Models

Cabinet panels are shipped flat. They are designed to bend around corners when installed.V



Important Ordering Information

When ordering synthetic cabinet panels, you must add a color code to the end of the part number using the codes from the list on the right. For example, if you ask for PN XXXX-XXXB, then you have ordered an item in the Harvest Wheat color. Failure to add the color code will delay your order.

G = Coastal/Silverwood
B = Harvest Wheat
R = Sierra/Autumn Red
M = Roasted Chestnut

Note To ensure proper fit and exact dimensions when ordering a replacement panel, always measure the existing panels before placing your order.

Complete Synthetic Panels Spa without Stereo

Model	Color Code	1	2	3	4
J-460	Harvest Wheat	8105-157B	-	-	8105-169B
	Autumn Red	8105-155R	-	-	8105-167R
	Silverwood	8105-156G	-	-	8105-168G
	Chestnut	8105-151M	-	-	8105-154M

Spa with Stereo Option

Model	Color Code	1	2	3	4	5
J-460	Harvest Wheat	8105-157B	8105-401B	8105-411B	8105-169B	8105-163B
	Autumn Red	8105-155R	8105-404R	8105-414R	8105-167R	8105-161R
	Silverwood	8105-156G	8105-402G	8105-412G	8105-168G	8105-162G
	Chestnut	8105-151M	8105-403M	8105-413M	8105-154M	8105-153M

Slat Part Number		Front Trim Piece		Screw Part Number	
20132-101	Harvest Wheat	6551-605B	Harvest Wheat	6570-300	Harvest Wheat
20132-301	Autumn Red	6551-605R	Autumn Red	6570-301	Autumn Red
20132-201	Silverwood	6551-605G	Silverwood	6570-302	Silverwood
20132-401	Chestnut	6551-605M	Chestnut	6570-303	Chestnut

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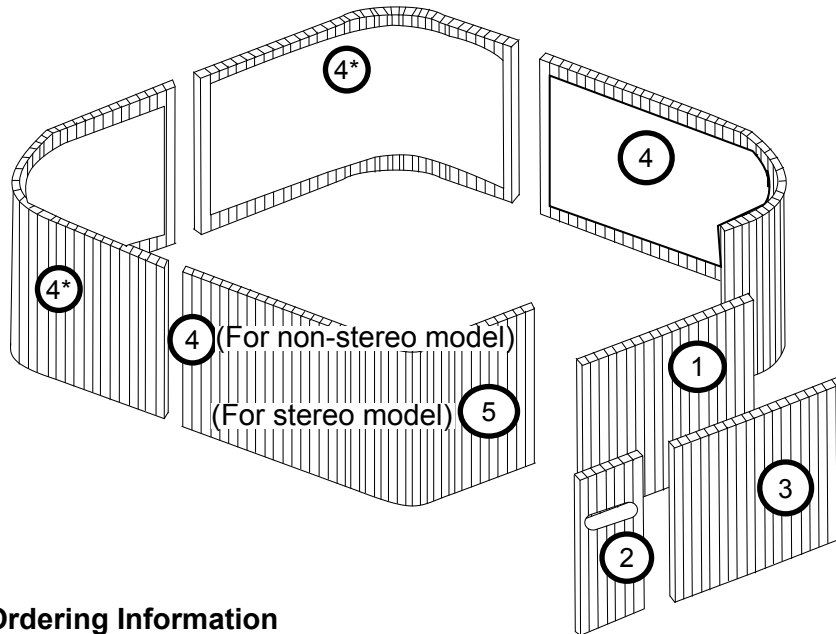
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Wood

800-222-7855

2006+ J-460 Models

Cabinet panels are shipped flat. They are designed to bend around corners when installed.



Drawings not to scale

Important Ordering Information

When ordering synthetic cabinet panels, you must add a color code to the end of the part number using the codes from the list on the right. For example, if you ask for PN XXXX-XXXB, then you have ordered an item in the Harvest Wheat color. Failure to add the color code will delay your order.

G = Coastal/Silverwood
B = Harvest Wheat
R = Sierra/Autumn Red

Note To ensure proper fit and exact dimensions when ordering a replacement panel, always measure the existing panels before placing your order.

Complete Synthetic Panels Spa without Stereo

Model	Color Code	1	2	3	4	5
J-460	Harvest Wheat	8105-157B	-	-	8105-169B	-
J-460	Autumn Red	8105-155R	-	-	8105-167R	-
J-460	Silverwood	8105-156G	-	-	8105-168G	-

Spa with Stereo Option

Model	Color Code	1	2	3	4	5
J-460	Harvest Wheat	-	8105-160B	8105-157B	8105-169B	8105-163B
J-460	Autumn Red	-	8105-158R	8105-155R	8105-167R	8105-161R
J-460	Silverwood	-	8105-159G	8105-156G	8105-168G	8105-162G

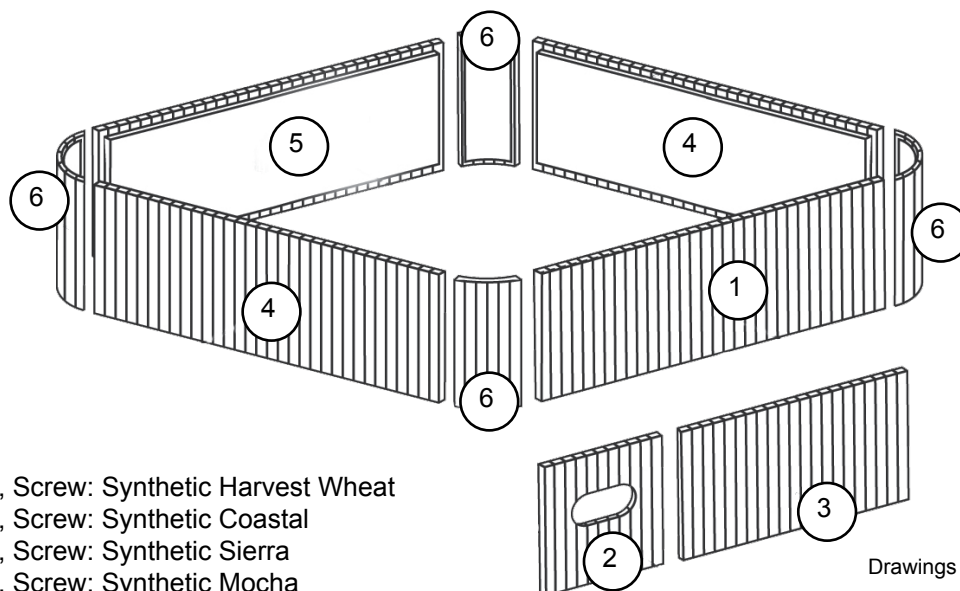
Slat Part Number

20132-101	Harvest Wheat
20132-301	Autumn Red
20132-201	Silverwood

4*: Models manufactured between 01/01/06 and 06/15/06 used PN# 8105-166B, 8105-164R, and 8105-165G for these panels. Measurements are still required.

Screw Part Number

6570-300	Harvest Wheat
6570-301	Autumn Red
6570-302	Silverwood

Wood**2008+ J-300 Series**

6570-300, Screw: Synthetic Harvest Wheat
 6570-302, Screw: Synthetic Coastal
 6570-301, Screw: Synthetic Sierra
 6570-303, Screw: Synthetic Mocha
 6570-135, Screw: Wood #6" x 1.625" (Natural)

Drawings not to scale

**Complete Synthetic Panels 2008+
Bordeaux/Roasted Chestnut**

Model	1	2	3	4	5	6
J-375	8104-610M	8104-724M	8104-612M	8104-604M	8104-604M	8104-606M
J-365	8104-610M	8104-693M	8104-612M	8104-608M	8104-604M	8104-606M
J-355	8104-610M	8104-693M	8104-612M	8104-608M	8104-604M	8104-606M
J-345	8104-689M	8105-267M	8104-687M	8104-685M	8104-685M	8104-681M
J-335	8104-689M	8105-267M	8104-687M	8104-685M	8104-685M	8104-681M
J-325	8104-717M	-	-	8104-711M	8104-713M	8104-715M
J-315	8104-737M	-	-	8104-731M	8104-733M	8104-735M

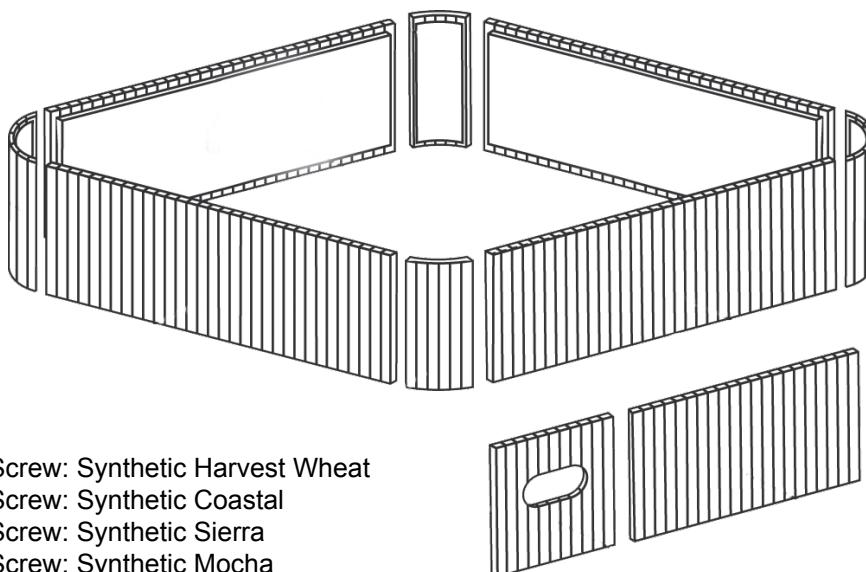
2008+ Harvest Wheat/Blonde

Model	1	2	3	4	5	6
J-375	8104-609B	8104-722B	8104-611B	8104-603B	8104-603B	8104-605B
J-365	8104-609B	8104-690B	8104-611B	8104-607B	8104-603B	8104-605B
J-355	8104-609B	8104-690B	8104-611B	8104-607B	8104-603B	8104-605B
J-345	8104-688B	8105-265B	8104-686B	8104-684B	8104-684B	8104-680B
J-335	8104-688B	8105-265B	8104-686B	8104-684B	8104-684B	8104-680B
J-325	8104-716B	-	-	8104-710B	8104-712B	8104-714B
J-315	8104-736B	-	-	8104-730B	8104-732B	8104-734B

Wood

2008+ J-300 Series

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6570-300, Screw: Synthetic Harvest Wheat
6570-302, Screw: Synthetic Coastal
6570-301, Screw: Synthetic Sierra
6570-303, Screw: Synthetic Mocha
6570-135, Screw: Wood #6" x 1.625" (Natural)

Drawings not to scale

Complete Synthetic Panels 2008+ Coastal/Silverwood						
Model	1	2	3	4	5	6
J-375	8103-610G	8104-723G	8103-612G	8103-604G	8103-604G	8103-606G
J-365	8103-610G	8104-691G	8103-612G	8103-608G	8103-604G	8103-606G
J-355	8103-610G	8104-691G	8103-612G	8103-608G	8103-604G	8103-606G
J-345	8103-689G	8105-266G	8103-687G	8103-685G	8103-685G	8103-681G
J-335	8103-689G	8105-266G	8103-687G	8103-685G	8103-685G	8103-681G
J-325	8103-717G	-	-	8103-711G	8103-713G	8103-715G
J-315	8103-737G	-	-	8103-731G	8103-733G	8103-735G

2008+ Sierra/Autumn Red						
Model	1	2	3	4	5	6
J-375	8103-609R	8104-725R	8103-611R	8103-603R	8103-603R	8103-605R
J-365	8103-609R	8104-692R	8103-611R	8103-607R	8103-603R	8103-605R
J-355	8103-609R	8104-692R	8103-611R	8103-607R	8103-603R	8103-605R
J-345	8103-688R	8105-268R	8103-686R	8103-684R	8103-684R	8103-680R
J-335	8103-688R	8105-268R	8103-686R	8103-684R	8103-684R	8103-680R
J-325	8103-716R	-	-	8103-710R	8103-712R	8103-714R
J-315	8103-736R	-	-	8103-730R	8103-732R	8103-734R

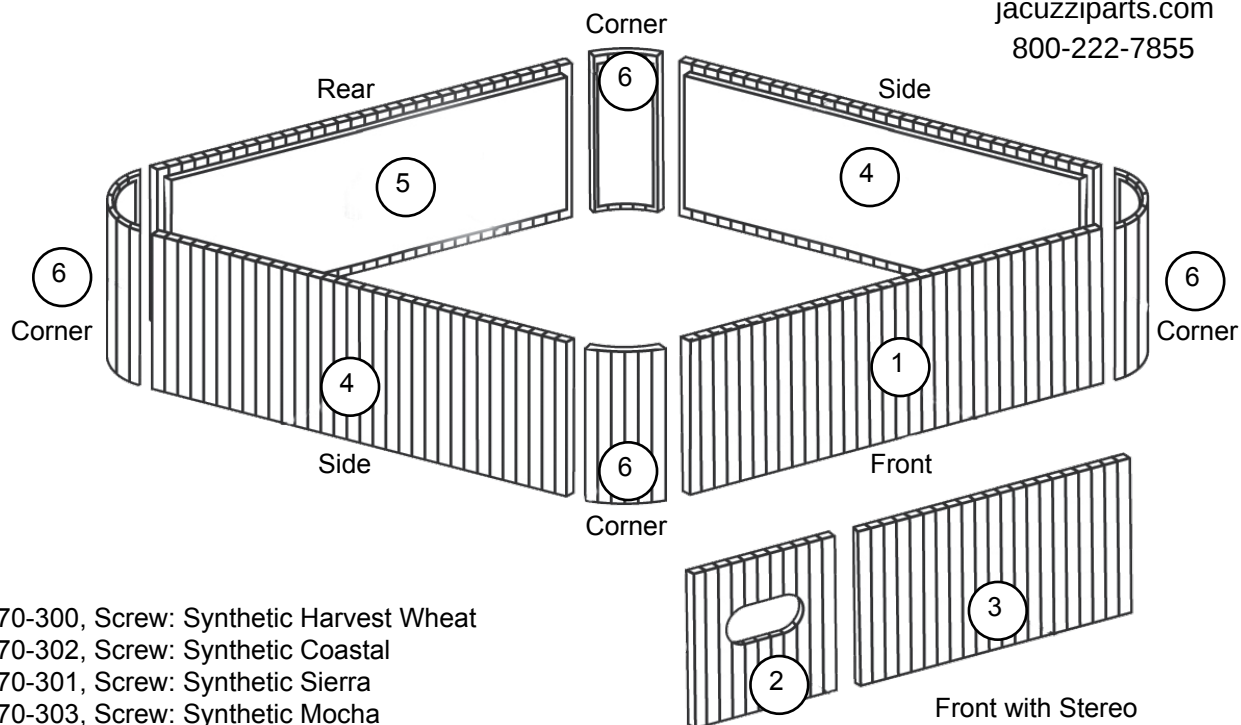
Wood

2007 J-300 Series

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6570-300, Screw: Synthetic Harvest Wheat
 6570-302, Screw: Synthetic Coastal
 6570-301, Screw: Synthetic Sierra
 6570-303, Screw: Synthetic Mocha
 6570-135, Screw: Wood #6" x 1.625" (Natural)

Drawings not to scale

Complete Synthetic Panels 2007+ Bordeaux/Roasted Chestnut

Model	1	2	3	4	5	6
J-365	8104-610M	8104-693M	8104-612M	8104-608M	8104-604M	8104-606M
J-355	8104-610M	8104-693M	8104-612M	8104-608M	8104-604M	8104-606M
J-345	8104-689M	8105-267M	8104-687M	8104-685M	8104-685M	8104-681M
J-335	8104-689M	8105-267M	8104-687M	8104-685M	8104-685M	8104-681M
J-325	8104-717M	-	-	8104-711M	8104-713M	8104-715M
J-315	8104-737M	-	-	8104-731M	8104-733M	8104-735M

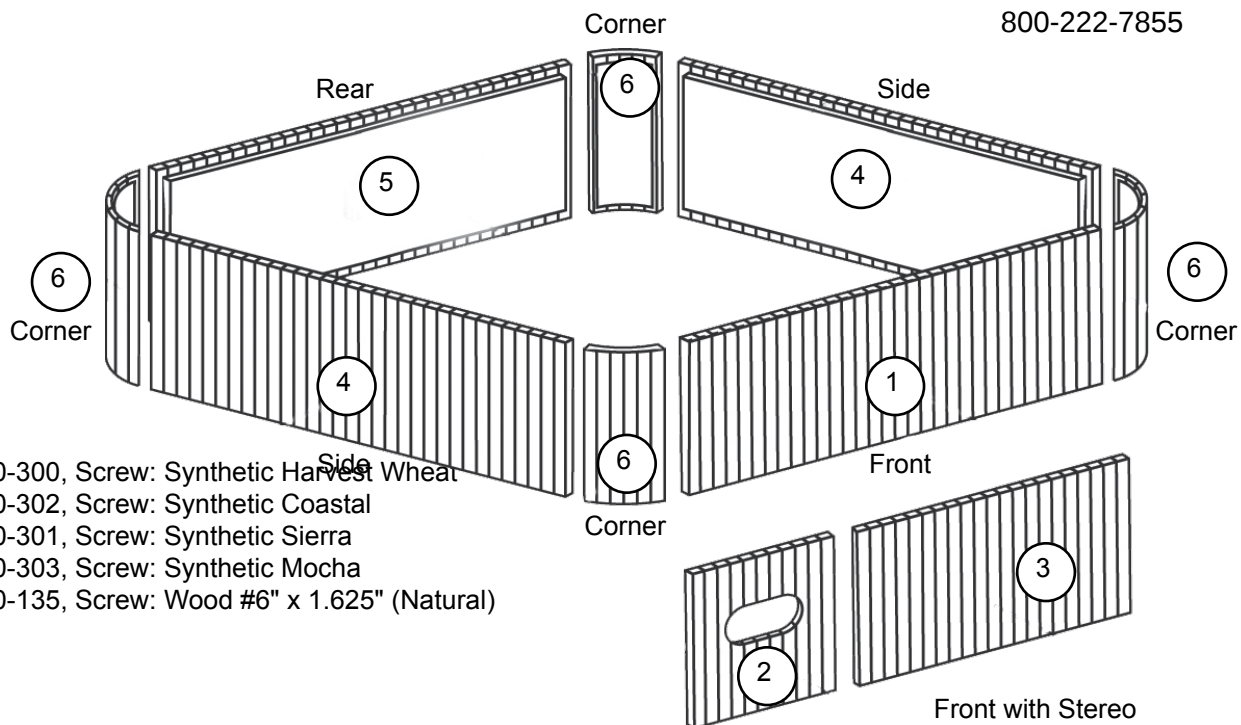
2007+ Harvest Wheat/Blonde

Model	1	2	3	4	5	6
J-365	8104-609B	8104-690B	8104-611B	8104-607B	8104-603B	8104-605B
J-355	8104-609B	8104-690B	8104-611B	8104-607B	8104-603B	8104-605B
J-345	8104-688B	8105-265B	8104-686B	8104-684B	8104-684B	8104-680B
J-335	8104-688B	8105-265B	8104-686B	8104-684B	8104-684B	8104-680B
J-325	8104-716B	-	-	8104-710B	8104-712B	8104-714B
J-315	8104-736B	-	-	8104-730B	8104-732B	8104-734B

Wood

J-300 Series

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6570-300, Screw: Synthetic Harvest Wheat
6570-302, Screw: Synthetic Coastal
6570-301, Screw: Synthetic Sierra
6570-303, Screw: Synthetic Mocha
6570-135, Screw: Wood #6" x 1.625" (Natural)

Drawings not to scale

Complete Synthetic Panels 2007+ Coastal/Silverwood

Model	1	2	3	4	5	6
J-365	8103-610G	8104-691G	8103-612G	8103-608G	8103-604G	8103-606G
J-355	8103-610G	8104-691G	8103-612G	8103-608G	8103-604G	8103-606G
J-345	8103-689G	8105-266G	8103-687G	8103-685G	8103-685G	8103-681G
J-335	8103-689G	8105-266G	8103-687G	8103-685G	8103-685G	8103-681G
J-325	8103-717G	-	-	8103-711G	8103-713G	8103-715G
J-315	8103-737G	-	-	8103-731G	8103-733G	8103-735G

2007+ Sierra/Autumn Red

Model	1	2	3	4	5	6
J-365	8103-609R	8104-692R	8103-611R	8103-607R	8103-603R	8103-605R
J-355	8103-609R	8104-692R	8103-611R	8103-607R	8103-603R	8103-605R
J-345	8103-688R	8105-268R	8103-686R	8103-684R	8103-684R	8103-680R
J-335	8103-688R	8105-268R	8103-686R	8103-684R	8103-684R	8103-680R
J-325	8103-716R	-	-	8103-710R	8103-712R	8103-714R
J-315	8103-736R	-	-	8103-730R	8103-732R	8103-734R

Wood

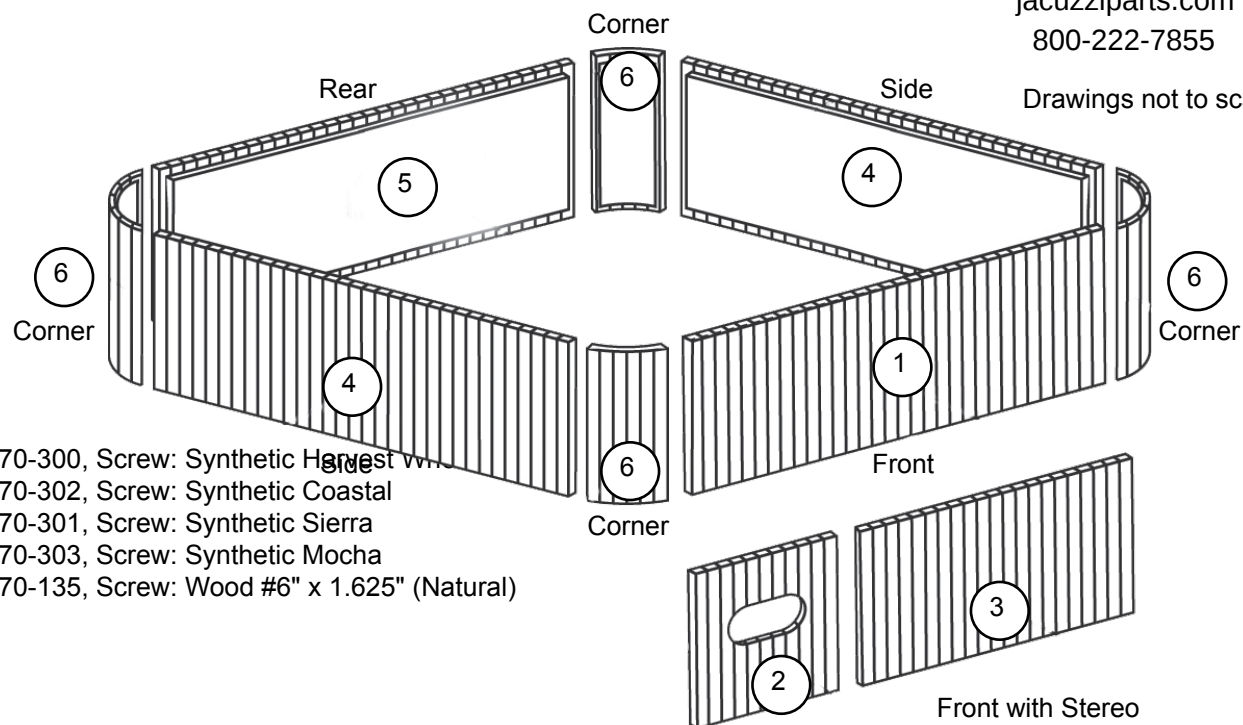
2004-2006 J-300 Series

Guillen's Enterprises, inc

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Drawings not to scale



6570-300, Screw: Synthetic Harvest Wheat
 6570-302, Screw: Synthetic Coastal
 6570-301, Screw: Synthetic Sierra
 6570-303, Screw: Synthetic Mocha
 6570-135, Screw: Wood #6" x 1.625" (Natural)

Complete Synthetic Panels 2005-2006 Harvest Wheat/Blond

Model	1	2	3	4	5	6
J-385	8104-754B	8104-758B	8104-756B	8104-752B	8104-750B	8104-605B
J-375	8104-609B	8104-601B	8104-611B	8104-603B	8104-603B	8104-605B
J-365	8104-609B	8104-601B	8104-611B	8104-607B	8104-603B	8104-605B
J-355	8104-609B	8104-601B	8104-611B	8104-607B	8104-603B	8104-605B
J-345	8104-688B	8104-682B	8104-686B	8104-684B	8104-684B	8104-680B
J-335	8104-688B	8104-682B	8104-686B	8104-684B	8104-684B	8104-680B
J-325	8104-716B	-	-	8104-710B	8104-712B	8104-714B
J-315	8104-736B	-	-	8104-730B	8104-732B	8103-734B

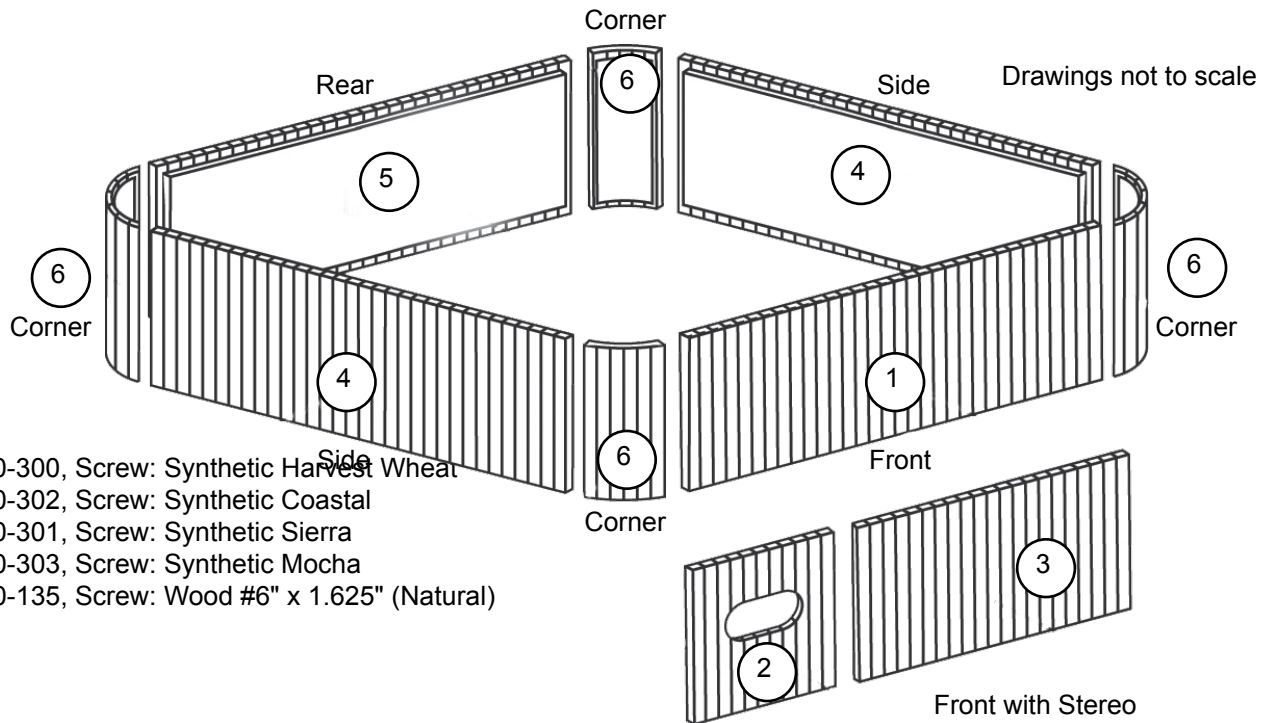
2004-2006 Coastal/Silverwood

Model	1	2	3	4	5	6
J-385	8103-755G	8103-759G	8103-757G	8103-753G	8103-751G	8103-606G
J-375	8103-610G	8103-602G	8103-612G	8103-604G	8103-604G	8103-606G
J-365	8103-610G	8103-602G	8103-612G	8103-608G	8103-604G	8103-606G
J-355	8103-610G	8103-602G	8103-612G	8103-608G	8103-604G	8103-606G
J-345	8103-689G	8103-683G	8103-687G	8103-685G	8103-685G	8103-681G
J-335	8103-689G	8103-683G	8103-687G	8103-685G	8103-685G	8103-681G
J-325	8103-717G	-	-	8103-711G	8103-713G	8103-715G
J-315	8103-737G	-	-	8103-731G	8103-733G	8103-735G

Wood

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J-300 Series

**Complete Synthetic Panels
 2004-2006 Sierra/Autumn Red**

Model	1	2	3	4	5	6
J-385	8103-754R	8103-758R	8103-756R	8103-752R	8103-750R	8103-605R
J-375	8103-609R	8103-601R	8103-611R	8103-603R	8103-603R	8103-605R
J-365	8103-609R	8103-601R	8103-611R	8103-607R	8103-603R	8103-605R
J-355	8103-609R	8103-601R	8103-611R	8103-607R	8103-603R	8103-605R
J-345	8103-688R	8103-682R	8103-686R	8103-684R	8103-684R	8103-680R
J-335	8103-688R	8103-682R	8103-686R	8103-684R	8103-684R	8103-680R
J-325	8103-716R	-	-	8103-710R	8103-712R	8103-714R
J-315	8103-736R	-	-	8103-730R	8103-732R	8103-734R

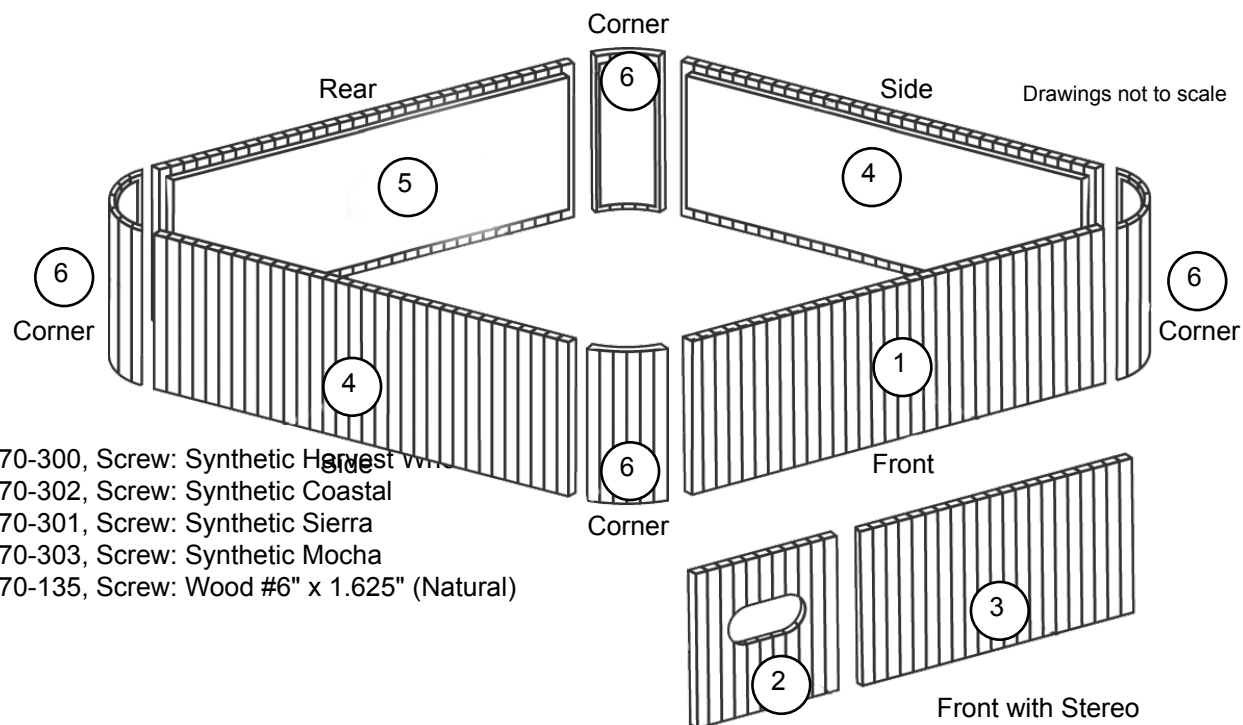
2004 Natural Wood

Model	1	2	3	4	5	6
J-385	8103-140N	8103-306N	8103-307N	8103-141N	8103-142N	8103-400N
J-375	8103-300N	8103-306N	8103-305N	8103-301N	8103-301N	8103-400N
J-365	8103-300N	8103-306N	8103-305N	8103-261N	8103-301N	8103-400N
J-355	8103-300N	8103-306N	8103-305N	8103-261N	8103-301N	8103-400N
J-345	8103-250N	8103-256N	8103-255N	8103-251N	8103-251N	8103-401N
J-335	8103-250N	8103-256N	8103-255N	8103-251N	8103-251N	8103-401N
J-325	8103-133N	-	-	8103-130N	8103-131N	8103-132N
J-315	8103-153N	-	-	8103-150N	8103-152N	8103-151N

Wood

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2002-2003 J-300 Series
**Complete Synthetic Panels
 2002-2003 Coastal/Silverwood**

Model	1	2	3	4	5	6
J-380	8103-755G	8103-759G	8103-757G	8103-753G	8103-751G	8103-606G
J-370	8103-610G	8103-602G	8103-612G	8103-604G	8103-604G	8103-606G
J-360	8103-610G	8103-602G	8103-612G	8103-608G	8103-604G	8103-606G
J-350	8103-689G	8103-683G	8103-687G	8103-685G	8103-685G	8103-681G
J-340	8103-610G	8103-602G	8103-612G	8103-608G	8103-604G	8103-606G
J-330	8103-689G	-	-	8103-685G	8103-685G	8103-681G
J-320	8103-717G	-	-	8103-711G	8103-713G	8103-715G
J-310	8103-737G	-	-	8103-731G	8103-733G	8103-735G

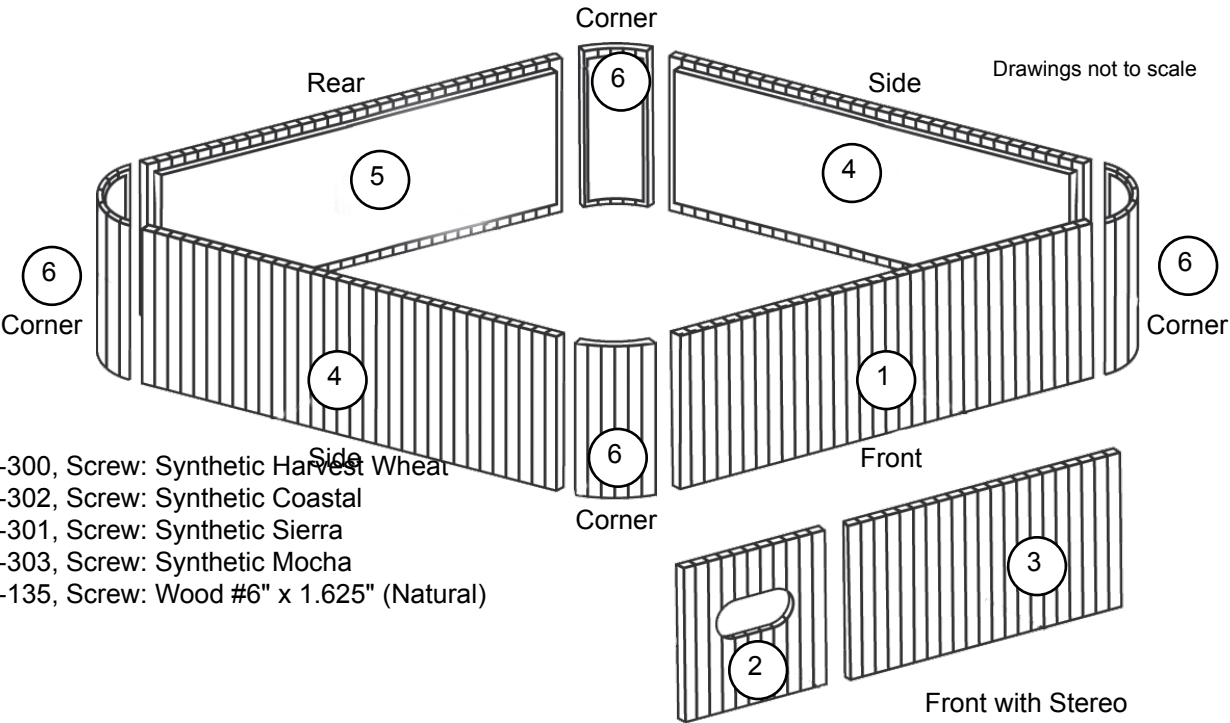
**Complete Synthetic Panels
 2002-2003 Sierra/Autumn Red**

Model	1	2	3	4	0	6
J-380	8103-754R	8103-758R	8103-756R	8103-752R	8103-750R	8103-605R
J-370	8103-609R	8103-601R	8103-611R	8103-603R	8103-603R	8103-605R
J-360	8103-609R	8103-601R	8103-611R	8103-607R	8103-603R	8103-605R
J-350	8103-688R	8103-682R	8103-686R	8103-684R	8103-684R	8103-680R
J-340	8103-609R	8103-601R	8103-611R	8103-607R	8103-603R	8103-605R
J-330	8103-688R	-	-	8103-684R	8103-684R	8103-680R
J-320	8103-716R	-	-	8103-710R	8103-712R	8103-714R
J-310	8103-736R	-	-	8103-730R	8103-732R	8103-734R

Wood

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J-300 Series



2002-2003 Natural Wood						
Model	1	2	3	4	5	6
J-380	8103-140N	8103-306N	8103-307N	8103-141N	8103-142N	8103-400N
J-370	8103-300N	8103-306N	8103-305N	8103-301N	8103-301N	8103-400N
J-360	8103-300N	8103-306N	8103-305N	8103-261N	8103-301N	8103-400N
J-350	8103-250N	8103-256N	8103-255N	8103-251N	8103-251N	8103-401N
J-340	8103-300N	8103-306N	8103-305N	8103-261N	8103-301N	8103-400N
J-330	8103-250N	-	-	8103-251N	8103-251N	8103-401N
J-320	8103-133N	-	-	8103-130N	8103-131N	8103-132N
J-310	8103-153N	-	-	8103-150N	8103-152N	8103-151N

Wood

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2008+ J-230
2007+ J-270 and J-280

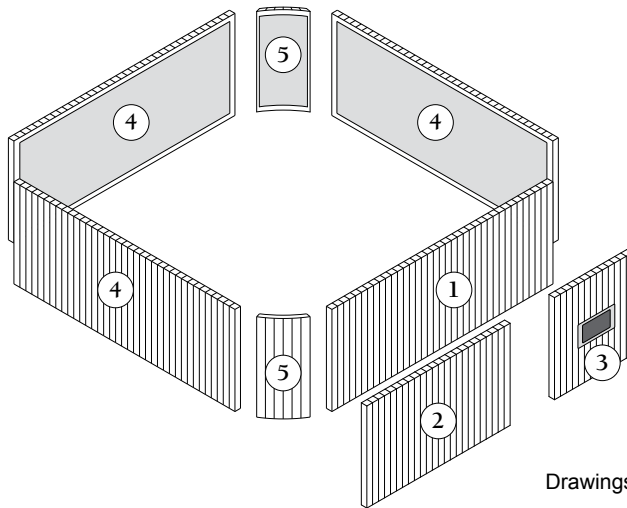
Important Ordering Information

When ordering synthetic cabinet panels, you must add a color code to the end of the part number using the codes from the list on the right. For example, if you ask for PN XXXX-XXXB, then you have ordered an item in the Harvest Wheat color. Failure to add the color code will delay your order.

G = Coastal/Silverwood

B = Harvest Wheat

R = Sierra/Autumn Red



Note To ensure proper fit and exact dimensions when ordering a replacement panel, always measure the existing panels before placing your order.

Drawings not to scale

2007+ J-270 and J-280 Harvest Wheat

1. 8104-794B, Panel: Front 270/280 Bln
2. 8104-798B, Panel: Front Left Stereo Bln
3. 8104-802B, Panel: Front Right Stereo Bln
4. 8104-790B, Panel: Side/Back 270/280 Bln
5. 8104-805B, Panel: Corner 270/280 Bln

2007+ J-270 and J-280 Autumn Red

1. 8104-797R, Panel: Front 270/280 Red
2. 8104-801R, Panel: Front Left Stereo Red
3. 8104-804R, Panel: Front Right Stereo Red
4. 8104-793R, Panel: Side/Back 270/280 Red
5. 8104-807R, Panel: Corner 270/280 Red

2007+ J-270 and J-280 Silverwood

1. 8104-795G, Panel: Front 270/280 Gry
2. 8104-799G, Panel: Front Left Stereo Gry
3. 8104-803G, Panel: Front Right Stereo Gry
4. 8104-791G, Panel: Side/Back 270/280 Gry
5. 8104-806G, Panel: Corner 270/280 Gry

2007+ J-270 and J-280 Mahogany

1. 8104-796M, Panel: Front 270/280 Mah
2. 8104-800M, Panel: Front Left Stereo Mah
3. 8104-810M, Panel: Front Right Stereo Mah
4. 8104-792M, Panel: Side/Bck 270/280 Mah
5. 8104-808M, Panel: Corner 230 2008 Mah

2008+ J-230 Harvest Wheat

1. 8105-766B, Panel: Front 230 2008 Bln
2. 8105-760B, Panel: Front Left Stereo Bln
3. 8105-757B, Panel: Front Right Stereo Bln
4. 8105-763B, Panel: Side/Back 230 08 Bln
5. 8104-805B, Panel: Corner 230 2008 Bln

2008+ J-230 Autumn Red

1. 8105-768R, Panel: Front 230 2008 Red
2. 8105-762R, Panel: Front Left Stereo Red
3. 8105-759R, Panel: Frnt Right Stereo Red
4. 8105-765R, Panel: Side/Back 230 08 Red
5. 8104-807R, Panel: Corner 230 2008 Red

2008+ J-230 Silverwood

1. 8105-767G, Panel: Front 230 2008 Gry
2. 8105-761G, Panel: Front Left Stereo Gry
3. 8105-758G, Panel: Frnt Right Stereo Gry
4. 8105-764G, Panel: Side/Back 230 08 Gry
5. 8104-806G, Panel: Corner 230 2008 Gry

2008+ J-230 Mahogany

1. 8105-753M, Panel: Front 230 2008 Mah
2. 8105-751M, Panel: Front Left Stereo Mah
3. 8105-750M, Panel: Frnt Right Stereo Mah
4. 8105-752M, Panel: Side/Bck 230 08 Mah
5. 8104-808M, Panel: Corner 230 2008 Mah

6551-593X, Slat: Front Trim Piece (identify a color B, R, G or M)

Wood

2005+ J-210 and J-220 2005-2007 J-230

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2005-2007 J-230 Harvestwheat Synthetic Cabinet

1. 8105-550B, Panel: Front J-230 Blnd
2. 8105-557B, Panel: Side J-230 Blnd
3. 6551-900B*, Syn: Flat 35-5/8" x 1-3/4"

2005-2007 J-230 Autumn Red Synthetic Cabinet

1. 8103-555R, Panel: Front J-230 R/Stn
2. 8103-556R, Panel: Side J-230 R/Stn
3. 6551-898*, Syn: Mold DET42 30-1/4"

2005-2007 J-230 Silverwood Synthetic Cabinet

1. 8103-550G, Panel: Front J-230 G/Stn
2. 8103-557G, Panel: Side J-230 G/Stn
3. 6551-898G*, Syn: Mold DET42 30-1/4"

2008+ J-220 Mahogany Synthetic Cabinet

1. 8105-551M, Panel: Front J-220 M/Stn
2. 8105-552M, Panel: Side J-220 M/Stn
3. 6551-898M*, Syn: Mold DET42 28-1/2"

2007+ J-220 Harvestwheat Synthetic Cabinet

1. 8105-554B, Panel: Front J-220 Blnd
2. 8103-553B, Panel: Side J-220 Blnd
3. 6551-900B*, Syn: Flat 35-5/8" x 1-3/4"

2005+ J-220 Autumn Red Synthetic Cabinet

1. 8103-551R, Panel: Front J-220 R/Stn
2. 8103-552R, Panel: Side J-220 R/Stn
3. 6551-898*, Syn: Mold DET42 30-1/4"

2005+ J-220 Silverwood Synthetic Cabinet

1. 8103-554G, Panel: Front J-220 G/Stn
2. 8103-553G, Panel: Side J-220 G/Stn
3. 6551-898G*, Syn: Mold DET42 30-1/4"

2008+ J-210 Mahogany Synthetic Cabinet

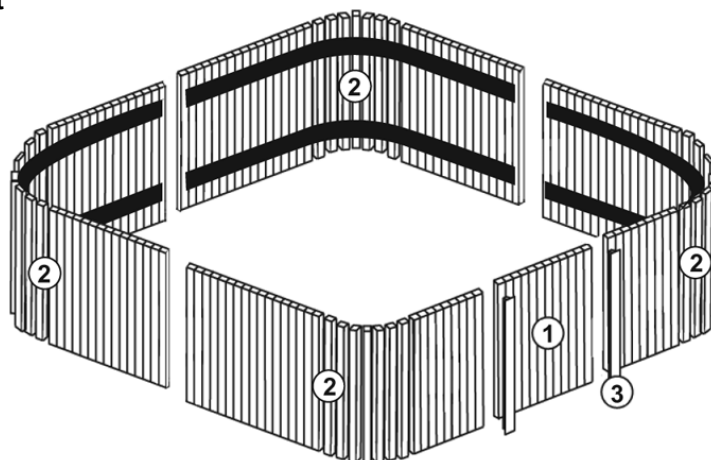
1. 8105-561M, Panel: Front J-220 M/Stn
2. 8105-560M, Panel: Side J-220 M/Stn
3. 6551-898M*, Syn: Mold DET42 30-1/4"

2007+ J-210 Harvest Wheat Synthetic Cabinet

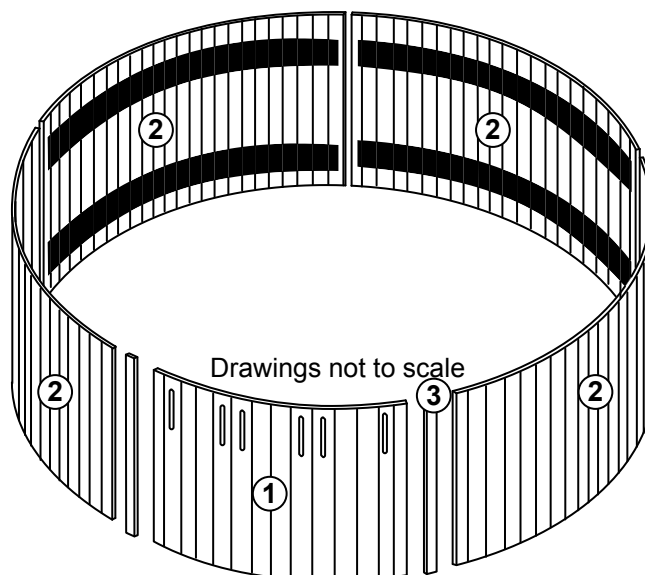
1. 8105-559B, Panel: Front J-210 Blnd
2. 8105-558B, Panel: Side J-210 Blnd
3. 6551-900B*, Syn: Flat 35-5/8" x 1-3/4"

2005+ J-210 Autumn Red Synthetic Cabinet 2005+ J-210 Silverwood Synthetic Cabinet

1. 8103-560G, Panel: Front J-210 G/Stn
2. 8103-561G, Panel: Side J-210 G/Stn
3. 6551-898G*, Syn: Mold DET42 30-1/4"



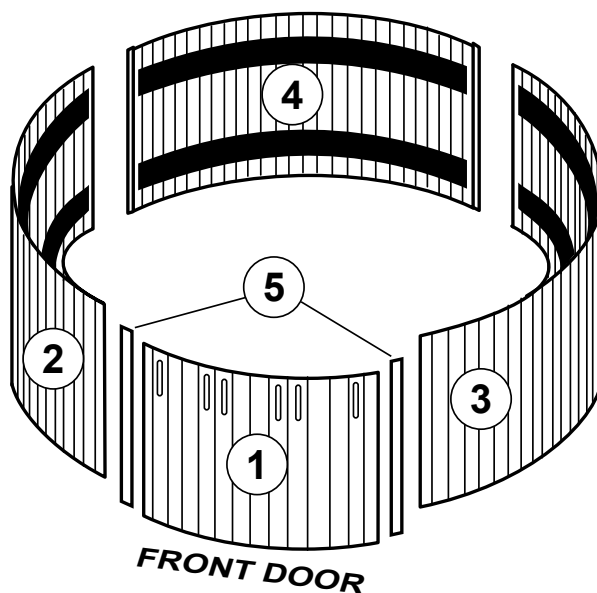
*Must trim to fit.



*Must trim to fit.

Wood**2003-2004 Del Sol Series****2003 Redondo Synthetic Cabinet**

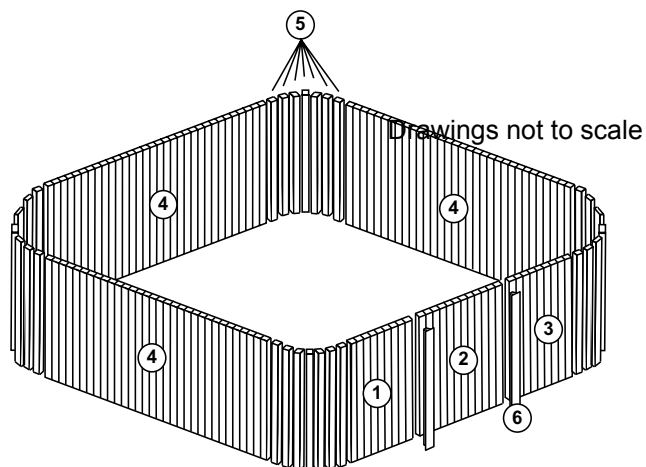
1. 8103-961R, Panel: Front
2. 8103-962R, Panel: Left
3. 8103-964R, Panel: Right
4. 8103-963R, Panel: Back
5. 6551-596, Moulding: Redondo Door

**2004 Redondo Synthetic Cabinet**

1. 8103-966R, Panel: Front
2. 8103-968R, Panel: Left
3. 8103-967R, Panel: Right
4. 8103-969R, Panel: Back
5. 6551-898, Moulding: Redondo Door

2003 Hermosa Synthetic Cabinet

1. 8103-973R, Panel: Front Right/Left
2. 8103-971R, Panel: Front Center
3. 8103-972R, Panel: Sides/Back
4. 6000-440, Slat: Hermosa Corner (7 per Corner)
5. 6551-596, Moulding: 2003 Del Sol Door

**2004 Hermosa Synthetic Cabinet**

1. 8103-975R, Panel: Front Left
2. 8103-977R, Panel: Front Center
3. 8103-976R, Panel: Front Right
4. 8103-978, Panel: Sides/Back
5. 6551-896, Slat: Hermosa Corner (7 per Corner)
6. 6551-898, Moulding: 2004 Del Sol Door

Wood

Models Manufactured Before 2002

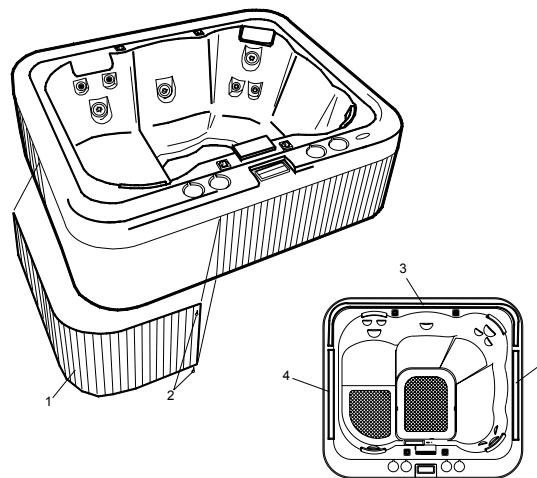
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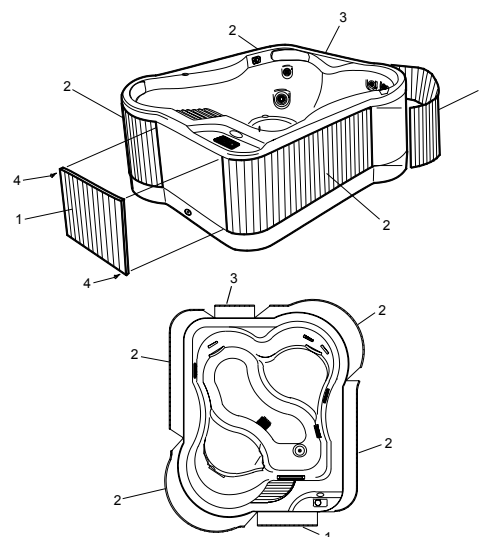
All panels are unstained natural wood.

Aero				
Item	Description	Qty	JP#	JWB#
1	Panel: Flex Skirt 50" x 19"	6	2550-301N	7138000
2	Screw: Wood #6" x 1.625"	64	6570-135	5303837
3	Insulation: Thermal- 6" x 30" x 94"	-	2495-100N	K419004
4	Insulation: Thermal 6" x 30" x 62"	3	2495-101	K419002



Drawings not to scale

Alexa				
Item	Description	QTY	JP#	JWB#
4	Panel: Skirt- 20.93" x 19"	4	2550-344N*	K000000*
2	Panel: Flex Skirt 50" x 19"	4	2550-301N	7138000
3	Panel: Flex Skirt- 9.66" x 19"	4	8807-444N*	9474000*
4	Screw: Wood #6" x 1.625"	58	6570-135	5303837



*These panels are no longer available.

Instead, order PN 2550-300 and trim it to fit your spa.

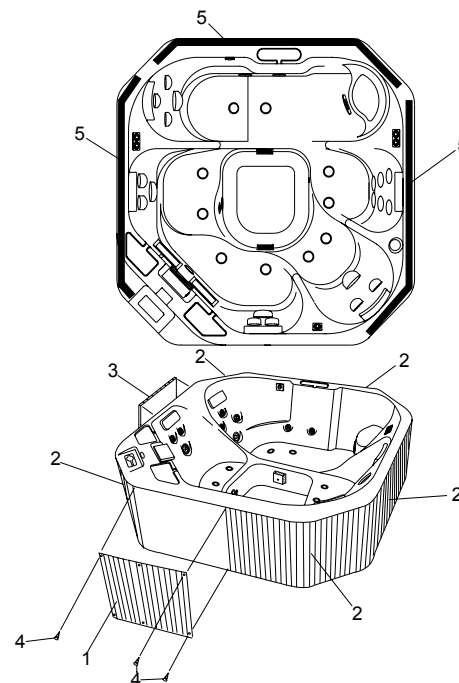
Wood

Models Manufactured Before 2002

All panels are unstained natural wood.

Laser				
Item	Description	QTY	JP#	JWB#
1	Panel: Flex Skirt 24.25" x 26.63"	4	2500-310N*	891000*
2	Panel: Flex Skirt 50" x 26.63"	5	2550-300N	8050000
3	Panel: Flex Skirt 46.13" x 26.63"	4	8807-100N*	8306000*
4	Screw: Wood #6" x 1.625"	64	6570-135	5303837
5	Insulation: Thermal 6" x 30" x 62"	4	2495-101	K419001

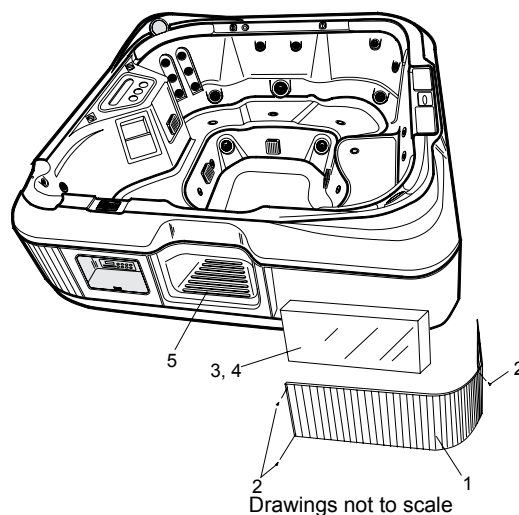
*These panels are no longer available.
Instead, order PN 2550-300 and trim it to
fit your spa.



Drawings not to scale

Pinnacle				
Item	Description	QTY	JP#	JWB#
1	Panel: Flex Skirt 50" x 19"	6	2550-301N	7138000
2	Screw: Wood #6" x 1.625"	64	6570-135	5303837
3	Insulation: Thermal 6" x 30" x 94"	-	2495-100	K419001
4	Insulation: Thermal 6" x 30" x 62"	5	2495-101	K419002
5	Step: Pinnacle (Black)*	4	8807-042	N/A
5a	Step: Pinnacle (Brown)	4	8807-040	K079000

*Limited Stock



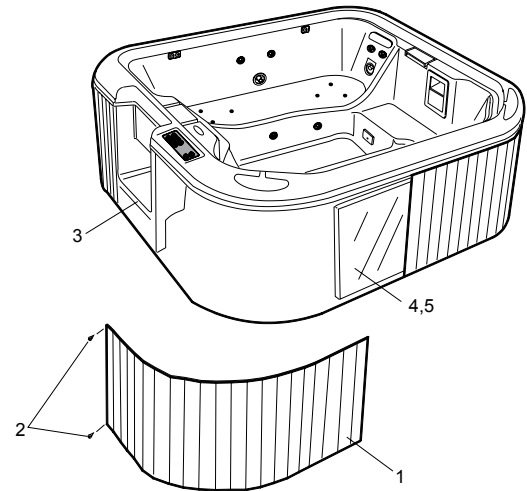
Drawings not to scale

Wood

Models Manufactured Before 2002

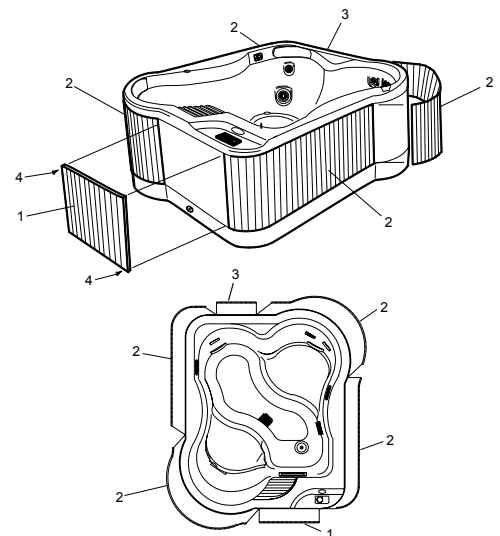
All panels are unstained natural wood.

Quantum				
Item	Description	QTY	JP#	JWB#
1	Panel: Flex Skirt 50" x 26.63"	6	2550-300N	8050000
2	Screw: Wood #6" x 1.625"	94	6570-135	5303837
3	Step: Quantum- (Brown)	1	8807-041	K986908
4	Insulation: Thermal- 6" x 30" x 94"	-	2495-100	K419001
5	Insulation: Thermal 6" x 30" x 62"	3	2495-101	K419002



Drawings not to scale

Santina				
Item	Description	QTY	JP#	JWB#
4	Panel: Flex Skirt- 24.25" x 26.63"	4	2550-310N*	H891000*
2	Panel: Flex Skirt 50" x 26.63"	5	2550-300N	8050000
3	Panel: Flex Skirt- 46.13" x 26.63"	4	8807-110N*	8306000*
4	Screw: Wood #6" x 1.625"	64	6570-135	5303837
5	Insulation: Thermal 6" x 30" x 62"	4	2495-101	K419001



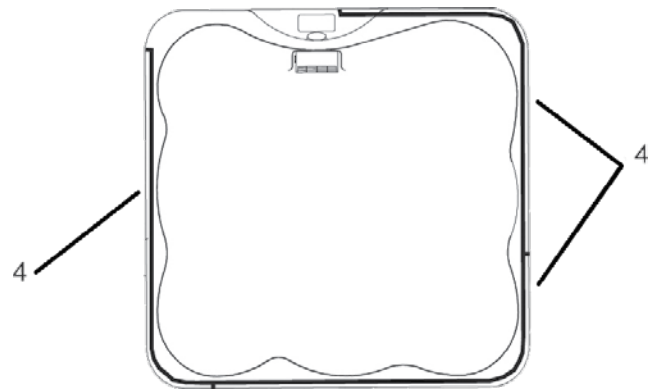
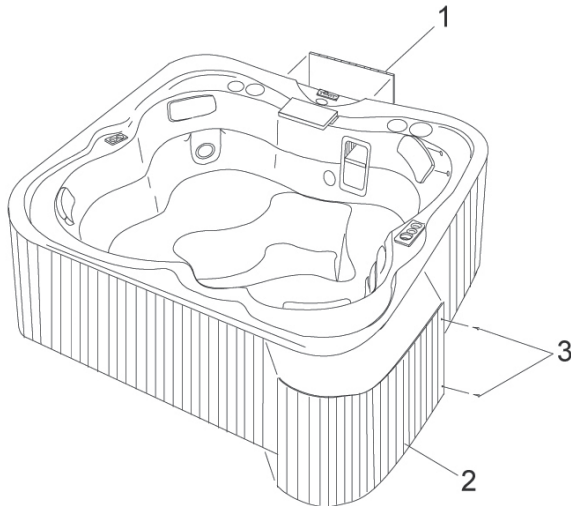
*These panels are no longer available. Instead, order PN 2550-300 and trim it to fit your spa.

Wood

Models Manufactured Before 2002

All panels are unstained natural wood.

Solaris				
Item	Description	QTY	JP#	JWB#
4	Panel: Flex Skirt 24.25" x 26.63"	4	2550-310N* These panels are no longer available. Instead, order PN 2550-300 and trim it to fit your spa.	H891000*
2	Panel: Flex Skirt 50" x 26.63"	6	2550-300N	8050000
3	Screw: Wood #6" x 1.625"	64	6570-135	5303837
4	Insulation: Thermal 6" x 30" x 62"	3	2495-101	K419002

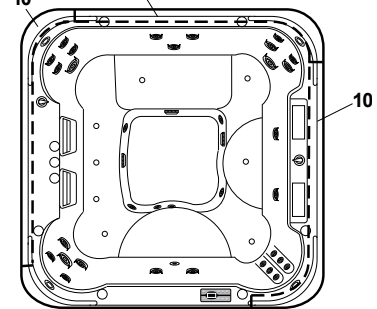
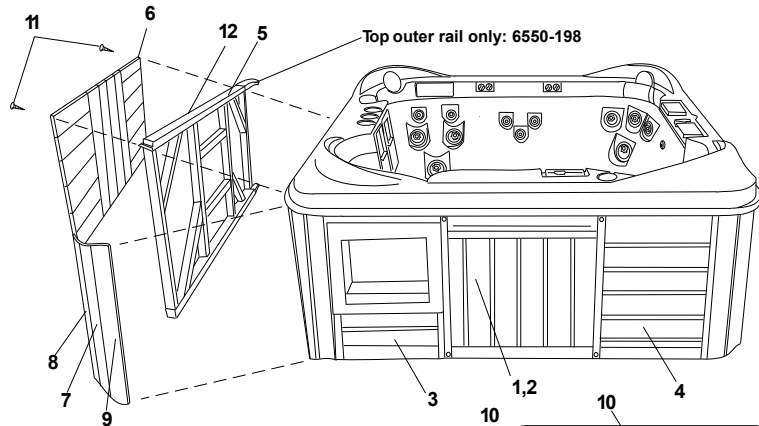


Drawings not to scale

Wood

Models Manufactured Before 2002

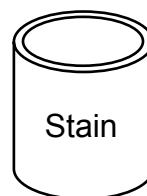
All panels are unstained natural wood.



Drawings not to scale

Triton				
Item	Description	QTY	JP#	JWB#
1	Panel: Front Center 31" x 30.5"	1	8800-841N	R709000
2	Frame: Front 32.5" x 72.5"	4	8800-544	R69000
3	Panel: Front Left 31" x 21.4" with Stereo	4	8807-101N	R713000
3a	Panel: Front Left 31" x 21.4" without Stereo	4	8807-103	S117000
4	Panel: Front Right 31" x 21.4"	4	8807-102N	R711000
5	Frame: Side/Back 32.5" x 72.5"	3	8800-542	R696000
6	Panel: Side/Back 31" X 73.5"	3	8807-105N	R706000
7	Wood: Curved Full Cut	4	6551-345N	R702000
8	Wood: Curved Groove Cut	4	6551-390N	R701000
9	Wood: Curved Tongue Cut	4	6551-391N	R700000
10	Insulation: Thermal 6" x 30" x 62"	3	2495-101	K419002
11	Screw: Wood #6" x 1.625"	64	6570-135	5303837
12	Rail: 2" x 2" x 72.5" Top Outer	4	6550-198N	N/A

Wood Stain	
JP#	Description
2472-304	Stain: Sequoia Red (JWB) Quart
2472-302	Stain: Sequoia Red (JWB) Gallon
6472-267	Stain: Coastal Red Gallon
6472-074	Stain: Coastal Red Quart
6472-268	Stain: Sierra Red Gallon
6472-072	Stain: Sierra Red Quart



Wood**Miscellaneous**

Description	JP#	JWB#
Skirt Panel (Z145) (very limited supply available)	2000-619	N097000

Note All Echo wood panels have been obsoleted. This skirt panel is the only available part, and is limited in stock. There is no need to specify a color stain because all panels are unstained natural wood.



6540-924, Plastic bushing for
1.375" electrical access hole



6540-926, Plastic bushing for
1.375" electrical access hole



Hot Tubs